



SUZUKI
MARINE

Parts Book

DT75 88-97

DT85 88-99

PREFACE

When it becomes necessary to replace parts on SUZUKI OUTBOARD MOTORS, always use SUZUKI GENUINE PARTS which have passed a strict inspection which guarantees quality and performance.

This parts catalogue covers the list of all service parts for SUZUKI DT75 '88~'97 MODEL, DT85 '88~'99.

INSTRUCTIONS FOR QUOTING THE CATALOGUE

1. DIMENSIONS

Dimensions of the parts in this catalogue are indicated in unit millimeters.

2. ABBREVIATIONS

Abbreviations used in this catalogue are as follows:

AR	: As required	NT	: Number of teeth
ASSY	: Assembly	OPT	: Optional
E.No.	: Engine number	OS	: Over size
F.No.	: Frame number	STD	: Standard
d	: Diameter of material	T	: Thickness
ID	: Inside diameter	US	: Under size
OD	: Outside diameter	W	: Width
L	: Length	W/	: With
LH(PORT)	: Left hand side	S,L,UL,LL	: Transom type
RH(STBD)	: Right hand side	SUS	: Stainless steel
~123456	: Up to F.No.07501-123456	PTT	: Power trim and tilt
123456~	: From F.No.07501-123456		

$12 \times 34 \times 5.6$ Figures in the description column
| | | show the dimensions of parts.
ID OD T(or W,L)

→12345-56781 (Parts No.) : indicates that the parts number was changed to 12345-56781 and the new parts are interchangeable with the former ones but the former ones are not interchangeable with new ones.

←12345-56781 (Parts No.) : indicates that the former and new parts are interchangeable with each other and both are usable.

3. INNER PARTS OF ASSEMBLY

Part name with a dot (.) in front as shown in the description column indicates the component of the assembly also available individually.

4. MODIFICATION NOTICE

A parts bulletin will be sent to you on all occasions when changes in parts occur, including interchangeable modifications between new parts and old ones.

5. NOTE

5-1. There are some different parts from those of production models among spare parts for the administrative reasons and common use of them with other models.

5-2. In respect of rubber hoses and vinyl tubes, please be sure to use them by cutting off according to the length mentioned on parts catalogue or what is actually required on the vehicle.

5-3. Note that the drawings on the illustration page are for ready reference of spare parts number, not to be used as an assembly manual. When assembling, use "SUZUKI SERVICE MANUAL".

6. ENGINE NUMBER

DT75VJ '88 MODEL : 07501-801001~	DT85VJ '88 MODEL : 8501-801001~
DT75K '89 MODEL : 07501-912141~	DT85K '89 MODEL : 8501-920695~
DT75L '90 MODEL : 07501-011001~	DT85L '90 MODEL : 8501-011001~
DT75M '91 MODEL : 07501-131001~	DT85M '91 MODEL : 8501-131001~
DT75N '92 MODEL : 07501-231001~	DT85N '92 MODEL : 8501-231001~
DT75P '93 MODEL : 07501-351001~	DT85P '93 MODEL : 8501-351001~
DT75R '94 MODEL : 07501-461001~	DT85R '94 MODEL : 8501-461001~
DT75S '95 MODEL : 07501-581001~	DT85S '95 MODEL : 8501-581001~
DT75T '96 MODEL : 07501-651001~	DT85T '96 MODEL : 8501-651001~
DT75V '97 MODEL : 07501-751001~	DT85V '97 MODEL : 8501-751001~
	DT85W '98 MODEL : 8501-861001~
	DT85X '99 MODEL : 8501-971001~

FIG.1

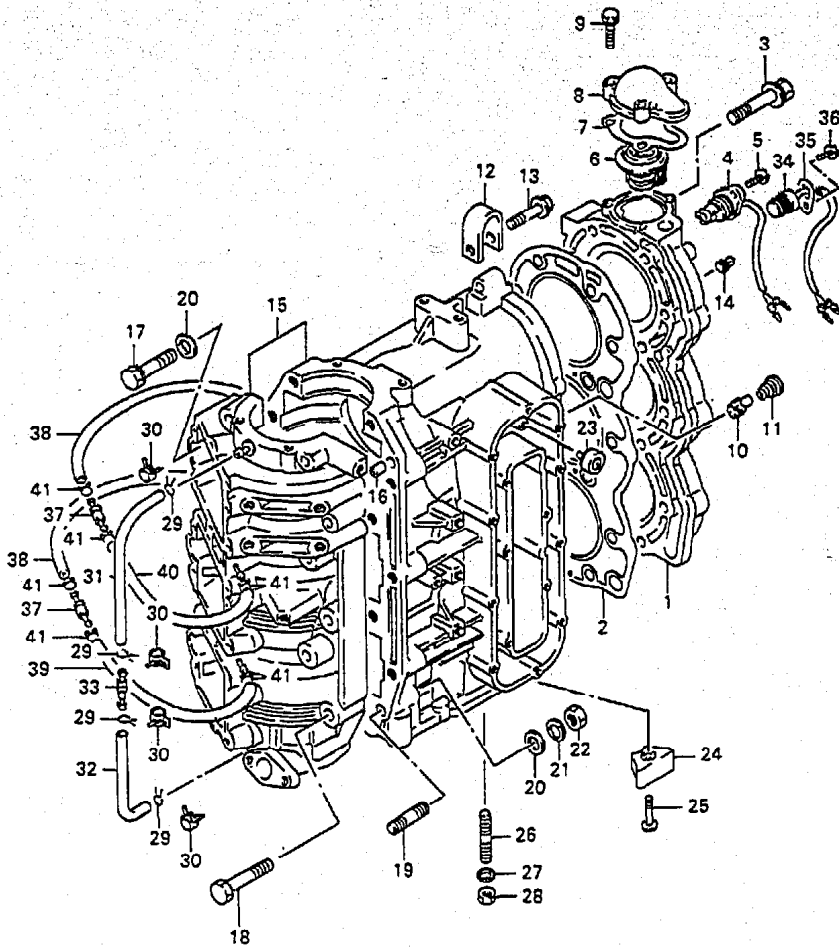


FIG.1 (B-2) CYLINDER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11111-95630-OED	CYLINDER HEAD	1	
2	11141-95621	GASKET, CYLINDER HEAD	1	
3	01560-10557	BOLT	14	
4-1	34870-87D10	SENSOR, COOLING WATER	1	MODEL:90,91
4-2	34820-95D20	SENSOR, CYLINDER TEMP	1	MODEL:92-99
5	03212-05163	SCREW	2	
6-1	17670-95302	THERMOSTAT (42°C)	1	
6-2	17670-95291	THERMOSTAT (62°C)	1	OPT
6-3	17670-95292	THERMOSTAT (62°C)	1	OPT,MODEL:99
7	17685-95510	GASKET, THERMOSTAT (T:1)	1	
8	17681-95502-OED	COVER, THERMOSTAT	1	
9	01550-06307	BOLT (6X30)	3	
10	17611-95201	VALVE, WATER BYPASS	1	
11	09441-12001	SPRING	1	
12	11291-94402	HOOK, ENGINE	1	
13	01550-08357	BOLT	1	
14	09246-04005	PLUG	1	
15-1	11301-95606-OED	CYLINDER ASSY	1	
15-2	11301-95620-OED	CYLINDER ASSY	1	MODEL:98,99
16	04211-09109	.DOWEL PIN (6.4X9X10)	2	
17	01560-10457	.BOLT (10X45)	3	
18	01560-10557	.BOLT (10X55)	10	
19	01421-10457	.STUD BOLT	1	
20	08322-01107	.WASHER	1	
21	08321-01107	.LOCK WASHER	1	
22	08310-00107	.NUT	1	
23	11130-94600	ZINC, PROTECTION	1	-MODEL:91
24	11281-87D00	ANODE, PROTECTION	1	
25	09126-06005	SCREW (6X30)	1	

COLOR : OED (GRAY)

FIG.1

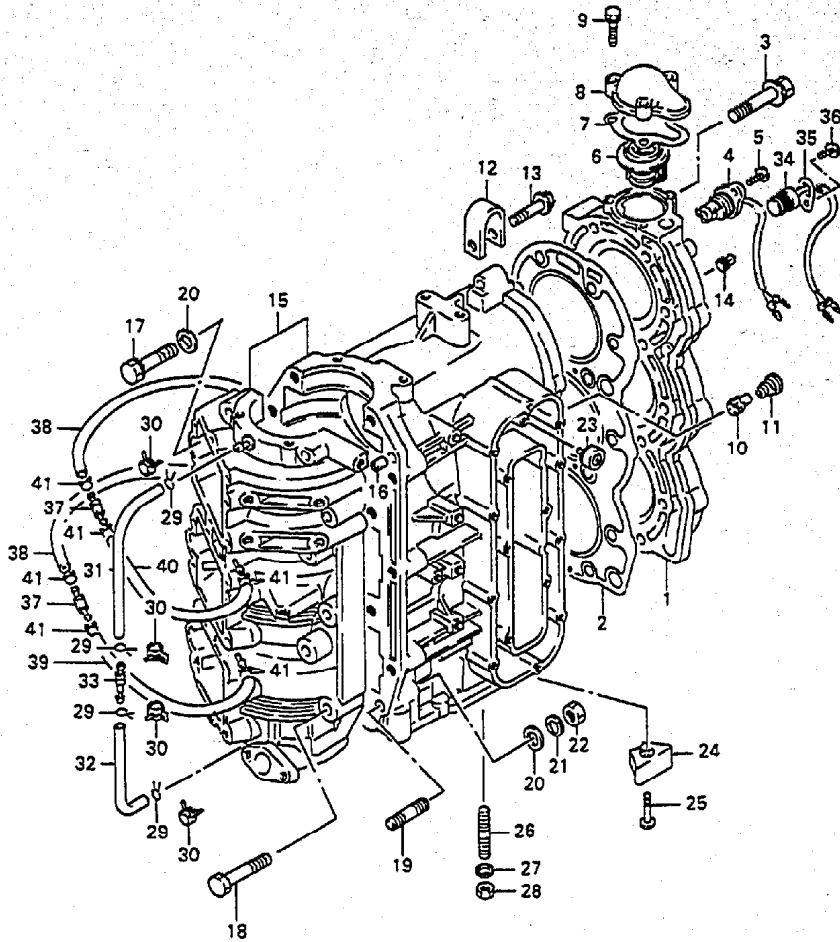


FIG.1 (B-3) CYLINDER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
26	09108-08137	STUD BOLT (8X40)	1	
27	09162-08007	LOCK WASHER	1	
28	09140-08016	NUT	1	
29	09401-06101	CLIP	4	MODEL:88~90
30	09401-06405	CLIP	4	MODEL:91~99
31	09355-30705-600	HOSE, LUBRICATION (1)	1	L:600→285
32	09355-30705-600	HOSE, LUBRICATION (2)	1	L:600→120
33	16710-95211	VALVE, CHECK	1	
34	34850-95D00	SENSOR, HEAT	1	MODEL:92~99
35	34853-94700	SUPPORTER, CYLINDER TEMP SNSR	1	MODEL:92~99
36	09125-06D69	SCREW (6X12)	2	MODEL:92~99
37	16710-95211	VALVE, CHECK	2	MODEL:98,99
38	09355-35755-600	HOSE (CASE TO VALVE)	2	MODEL:98,99 L:600→200
39	09355-35755-600	HOSE (VALVE TO CYL 1)	1	MODEL:98,99 L:600→330
40	09355-35755-600	HOSE (VALVE TO CYL 2)	1	MODEL:98,99 L:600→220
41	09401-07101	CLIP	8	MODEL:98,99

FIG.2

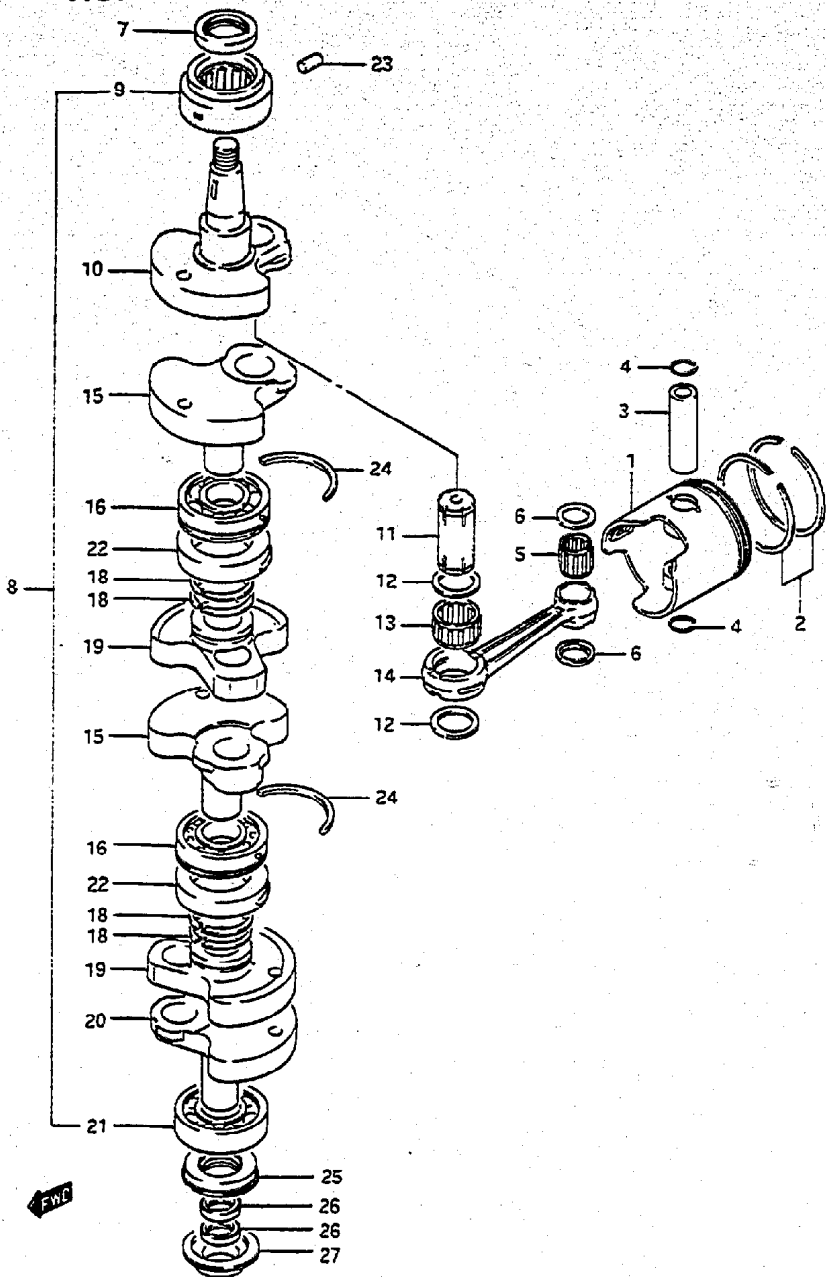


FIG.2 (B- 4) CRANKSHAFT

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	12110-95516	PISTON	3	
1-2	12100-95331-025	PISTON SET (OS:0.25)	3	OPT
1-3	12100-95331-050	PISTON SET (OS:0.50)	3	OPT
2-1	12140-95302	RING SET, PISTON	3	
2-2	12140-95320-025	RING SET, PISTON (OS:0.25)	3	OPT
2-3	12140-95320-050	RING SET, PISTON (OS:0.50)	3	OPT
3	12151-87E01	PIN, PISTON	3	
4	09381-20004	CIRCLIP, PISTON PIN	6	
5	09263-20034	BEARING, PISTON PIN	3	20X25X27.9
6	09169-20001	WASHER, CONNECTING ROD	6	
7	09283-30029	OIL SEAL, UPPER (30X47X8)	1	
8	12200-95640	CRANKSHAFT ASSY	1	
9	09264-40001	.BEARING, UPPER (40X72X33)	1	
10	12221-95503	.CRANKSHAFT, UPPER	1	
11	12211-95503	.PIN, CRANK (7X28X64)	3	
12	09181-28184	.WASHER	6	
13	09263-28018	.BEARING, CRANK PIN	3	28X37X20.8
14	12161-95301	.ROD, CONNECTING	3	
15	12231-95502	.CRANKSHAFT, MIDDLE UPPER	2	
16	09269-30012	.BEARING, MIDDLE UPPER	2	30X72X19
18	12323-95600	.SEAL, RING	4	MODEL:88~91
19	12232-95600	.WHEEL, MIDDLE CRANKSHAFT	2	
20	12240-95504	.CRANKSHAFT, LOWER	1	
21	09262-30055	.BEARING, LOWER (30X72X19)	1	
22	12324-95600	.SEAL, OUTER	2	MODEL:88~91
23	04221-04089	DOWEL PIN	1	
24	09390-72008	RING, BEARING	2	
25	09283-30062	OIL SEAL, CRANKSHAFT UNDER	1	
26	09282-20003	OIL SEAL, DRIVESHAFT UPPER	2	20X30X6
27	11431-95502	HOUSING, OIL SEAL	1	

FIG.3

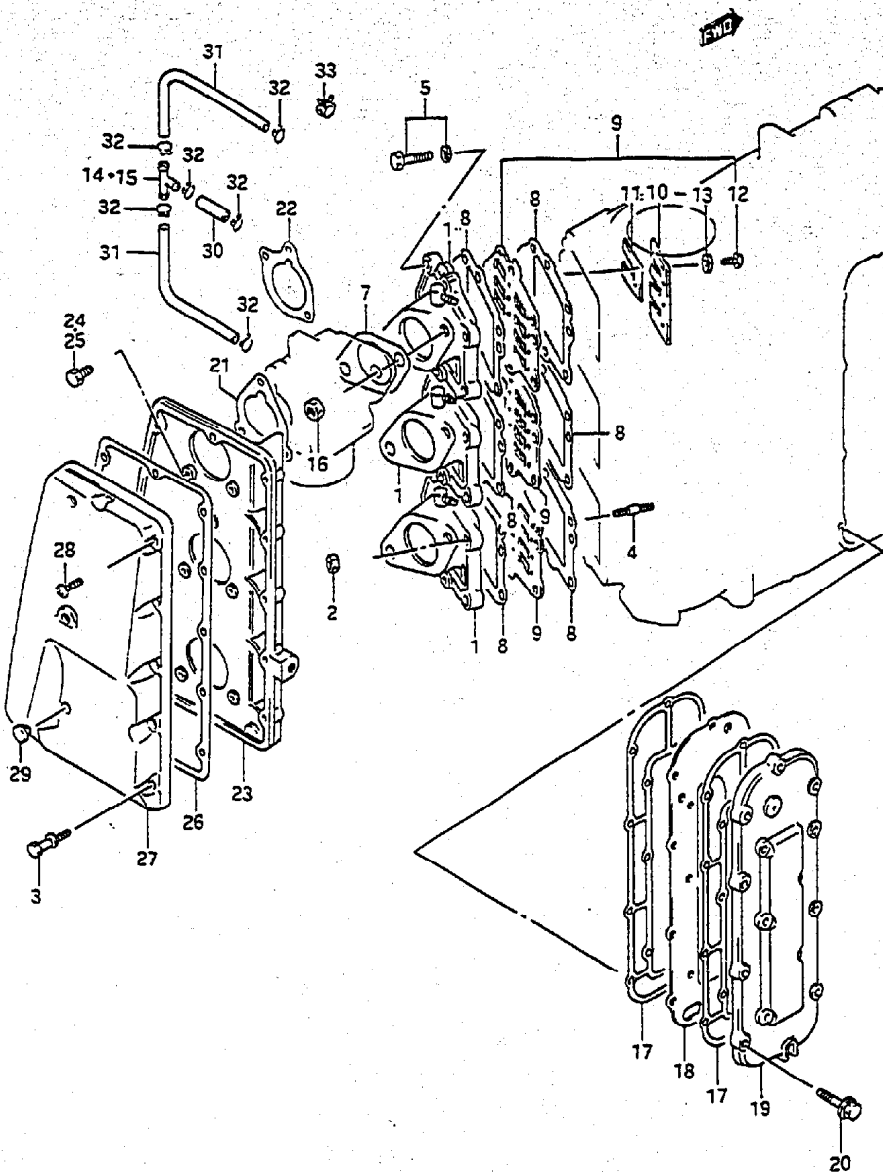


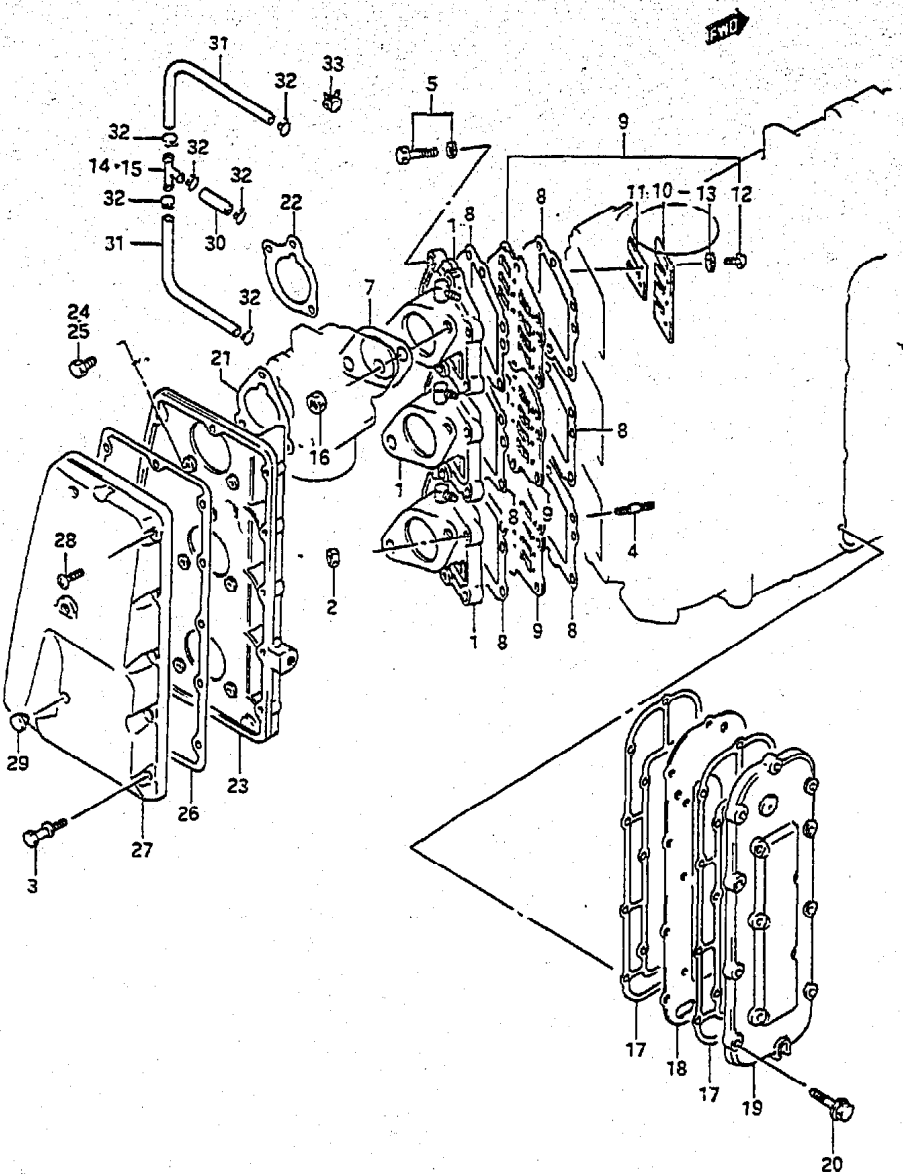
FIG.3 (8-5) INLET CASE - EXHAUST COVER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	13110-95611-OED	CASE, INLET	3	DT75,MODEL:88-90
1-2	13110-95651-OED	CASE, INLET	3	DT75,MODEL:91-94
1-3	13110-95660-OED	CASE, INLET	3	DT75,MODEL:95-97
1-4	13110-95602-OED	CASE, INLET	3	DT85,MODEL:88-90
1-5	13110-95640-OED	CASE, INLET	3	DT85,MODEL:91-94
1-6	13110-95670-OED	CASE, INLET	3	DT85,MODEL:95-97
1-7	13111-95680-OED	CASE, INLET	3	DT85,MODEL:98,99
2	08316-10067	NUT	6	
3	09139-05041	SCREW	1	
4	01421-06257	STUD BOLT	6	
5	01570-08307	BOLT	12	
7-1	13125-93010	GASKET, CARBURETOR (ID:34)	3	DT75
7-2	13125-95210	GASKET, CARBURETOR (ID:41)	3	DT85
8	13121-95520	GASKET, INLET CASE (T:0.5)	6	
9	13150-95510	VALVE ASSY, REED	3	
10	13152-95500	.STOPPER, REED VALVE	12	
11	13153-95501	.REED VALVE	12	
12	02112-03063	.SCREW	24	
13	08321-21033	.LOCK WASHER	24	
14	09367-06002	3 WAY (ID:6)	1	MODEL:88-90
15	09367-08004	3 WAY (ID:8)	1	MODEL:91-99
16	08316-10087	NUT	6	
17	14151-95611	GASKET, EXHAUST COVER (T:1)	2	
18	14131-95600	PLATE, EXHAUST COVER	1	
19	14141-95600-OED	COVER, EXHAUST	1	
20	01550-06307	BOLT (6X30)	15	
21	13855-93310	GASKET, SILENCER	3	DT75
22	13855-95210	GASKET, SILENCER	3	DT85

COLOR : OED (GRAY)

FIG.3

FIG.3 (B- 6) INLET CASE - EXHAUST COVER



REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
23-1	13811-94713	CASE, SILENCER	1	DT75
23-2	13811-94700	CASE, SILENCER	1	DT85
24	02162-06167	BOLT	8	DT75
25	02162-06167	BOLT	6	DT85
26	13853-94710	GASKET, SILENCER COVER	1	
27	13812-94700	COVER, SILENCER	1	
28	02142-05207	SCREW	10	
29	09250-15010	PLUG	3	
30-1	09352-50903-600	HOSE	1	L:600→45,MODEL:88~90
30-2	09355-70125-600	HOSE	1	L:600→50,MODEL:91~99
31-1	09352-50903-600	HOSE	2	L:600→125,MODEL:88~90
31-2	09355-70125-600	HOSE	2	L:600→130,MODEL:91~99
32	09401-08410	CLIP	6	MODEL:88~90
33	09401-11407	CLIP	6	MODEL:91~99

DT75/85 E3

FIG. 4

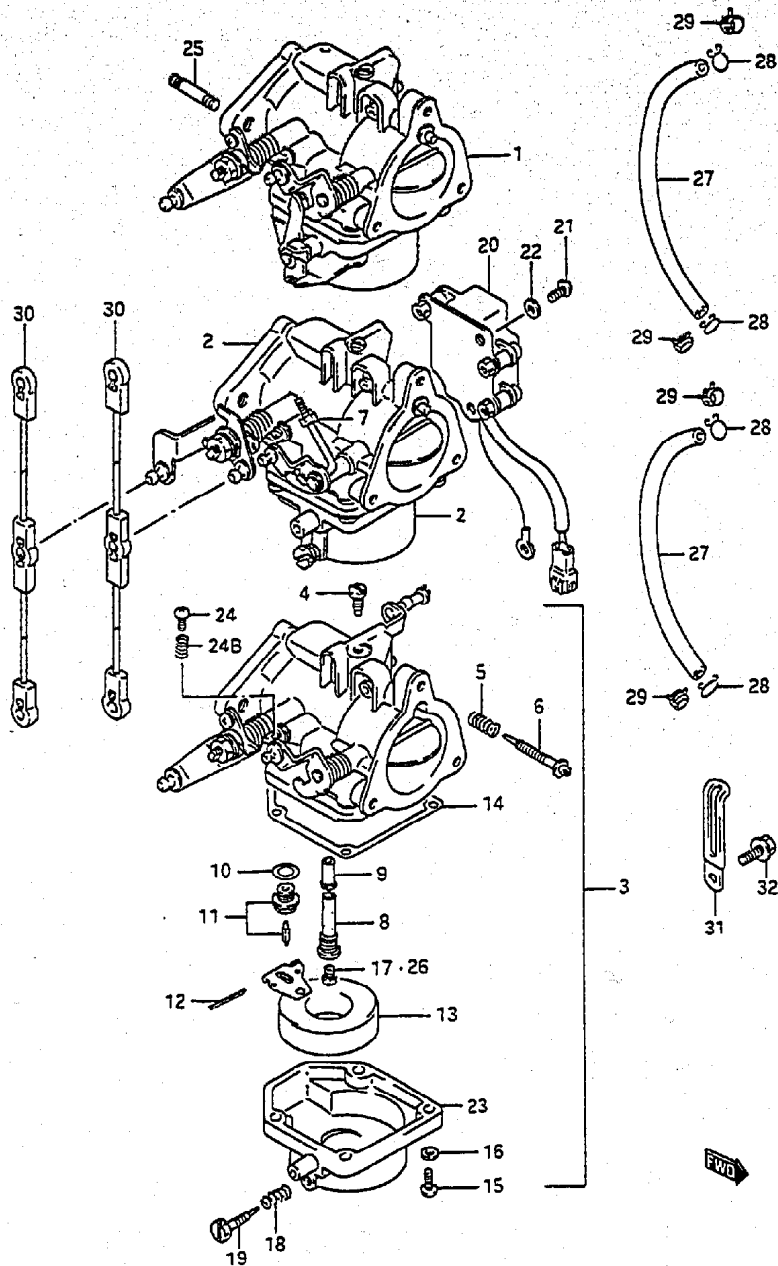


FIG. 4 (B-7) CARBURETOR (DT75)

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13201-956R1	CARBURETOR, TOP	1	
2-1	13202-95643	CARBURETOR, 2ND	1	~913596
2-2	13202-956R3	CARBURETOR, 2ND	1	MODEL:91~97
3-1	13203-956L0	CARBURETOR, 3RD	1	~913596
3-2	13203-956R1	CARBURETOR, 3RD	1	MODEL:91~97 ←13203-956R0
4-1	09492-80005	.JET, PILOT (80)	3	
4-2	09492-87001	.JET, PILOT (87.5)	3	MODEL:91~97
5	13271-93311	.SPRING, AIR SCREW	3	
6	13269-93311	.ADJUSTER	3	
7	13582-95216	.NUT	1	2ND
8	13236-96300	.MAIN NOZZLE	3	
9	13237-94400	.NOZZLE, UPPER	3	
10	13392-58600	.GASKET, VALVE SEAT	3	
11	13370-28110	.VALVE ASSY, NEEDLE	3	VS:1.5
12	13254-93010	.PIN, FLOAT	3	
13	13250-93012	.FLOAT	3	
14	13251-93320	.GASKET, FLOAT CHAMBER	3	
15	13249-95520	.SCREW	12	
16	09162-05002	.LOCK WASHER	12	
17-1	09491-27008	.JET, MAIN (135)	3	MODEL:88~91
17-2	09491-28011	.JET, MAIN (140)	3	MODEL:92~97
18	13271-93311	.SPRING	3	
19	13616-94500	.SCREW, DRAIN	3	
20	37810-95605	.SENSOR ASSY, THROTTLE VALVE	1	
21	09125-05050	.SCREW	2	
22	08322-01057	.WASHER	2	
23	13240-94600	.CHAMBER ASSY, FLOAT	3	
24	13267-93900	.SCREW	1	
24B	13268-96111	.SPRING	1	

REFER TO FIG.5 (B-9) FOR DT85

FIG. 4

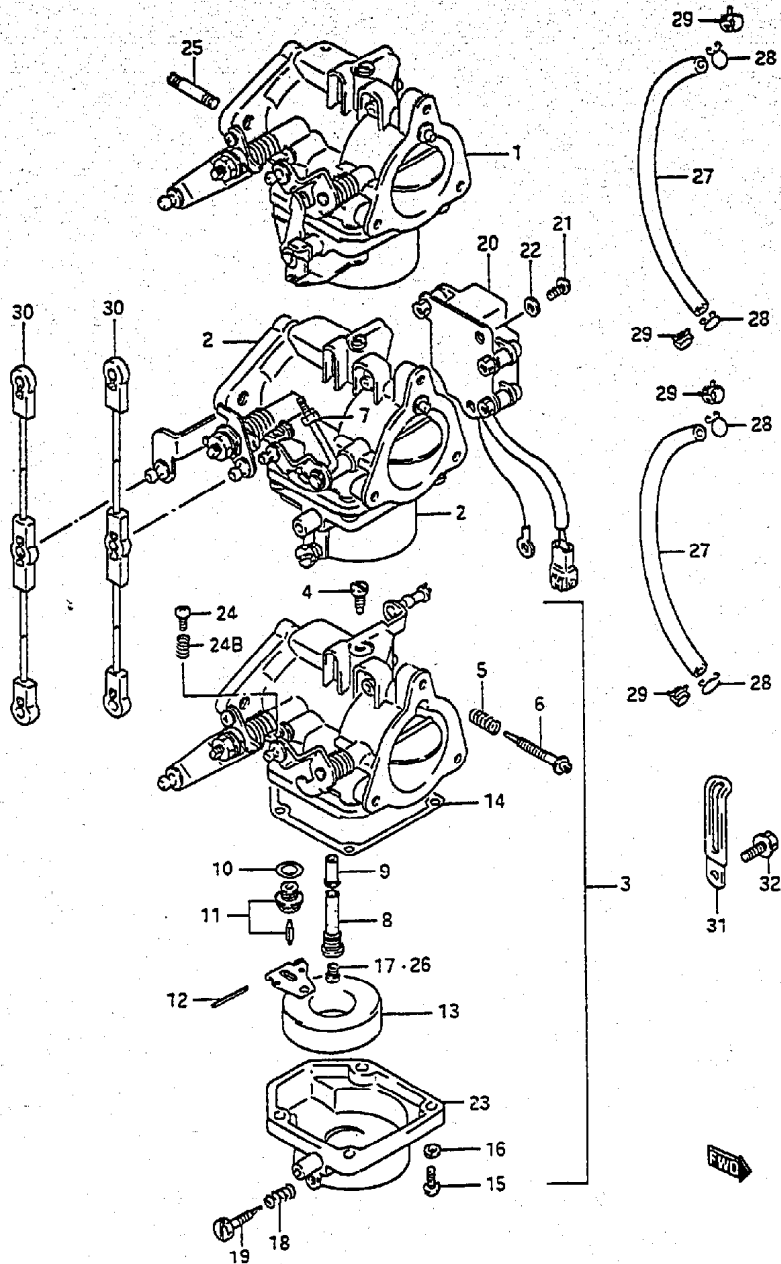


FIG. 4 (B- 8) CARBURETOR (DT75)

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
25	01411-08207	STUD BOLT	3	
26-1	09491-26016	JET, MAIN (130)	3	OPT
26-2	09491-29002	JET, MAIN (145)	3	OPT
27	09352-50903-600	HOSE	2	L:600→110
28	09401-08410	CLIP	4	
29	09401-08411	CLIP	4	MODEL:91~97
30	13510-94700	ROD	2	
31	09404-06432	CLAMP	1	
32	01550-06127	BOLT	1	
33	13910-94701	REPAIR KIT, CARBURETOR	1	OPT, NOT SHOWN

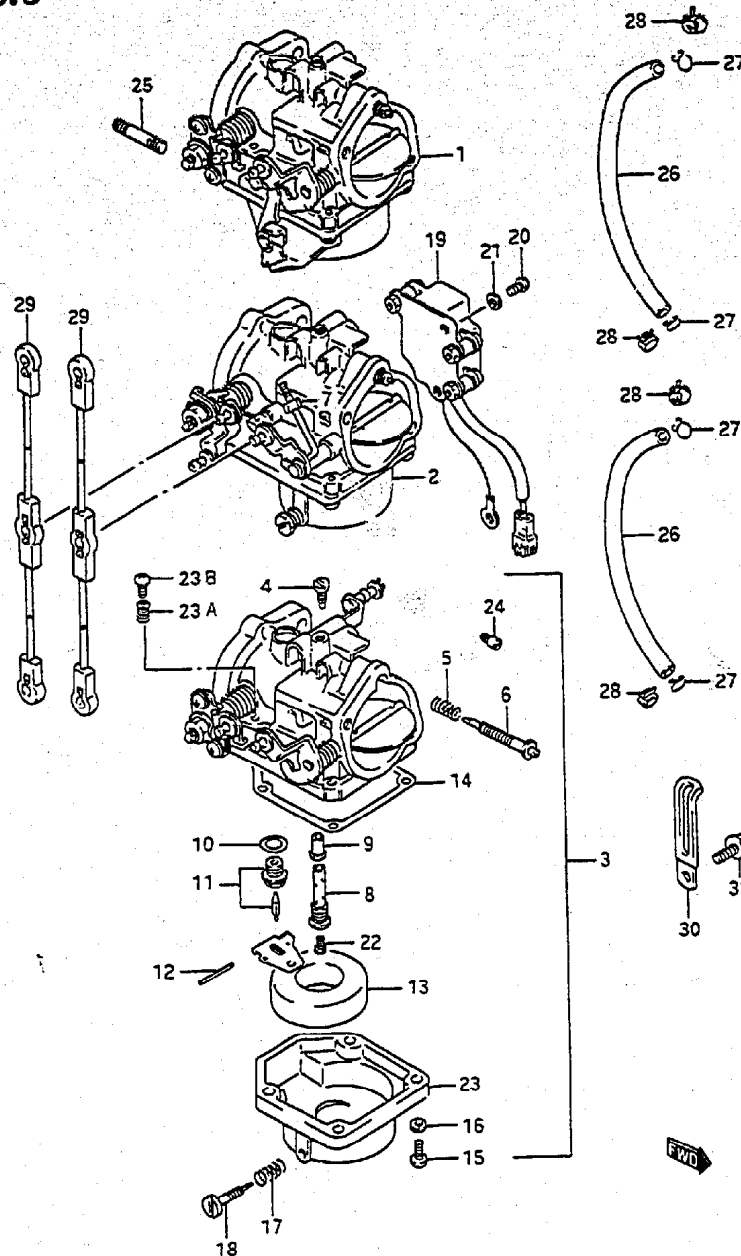
FIG.5 (B-9) CARBURETOR (DT85)

QTY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1-1	13201-956P3	CARBURETOR, TOP	1	
1-2	13201-956U0	CARBURETOR, TOP	1	MODEL:98,99
2-1	13202-956H0	CARBURETOR, 2ND	1	~922553
2-2	13202-956P5	CARBURETOR, 2ND	1	922554~
2-3	13202-956U0	CARBURETOR, 2ND	1	MODEL:98,99
3-1	13203-956H0	CARBURETOR, 3RD	1	~922553
3-2	13203-956P3	CARBURETOR, 3RD	1	922554~
3-3	13203-956U0	CARBURETOR, 3RD	1	MODEL:98,99
4-1	09492-80005	.JET, PILOT (#80)	3	~MODEL:90
4-2	09492-75001	.JET, PILOT (#75)	3	MODEL:91-97
4-3	09492-20025	.JET, PILOT (#100)	1	#1 MODEL:98,99
4-4	09492-22017	.JET, PILOT (#110)	1	#2 MODEL:98,99
4-5	09492-23002	.JET, PILOT (#115)	1	#3 MODEL:98,99
5	13271-93311	.SPRING, AIR SCREW	3	
6-1	13269-93311	.ADJUSTER	3	
6-2	13269-95210	.SCREW, PILOT AIR	3	MODEL:91-97
6-3	13269-98100	.ADJUSTER	1	#1 MODEL:98,99
6-4	13269-95600	.ADJUSTER	1	#2 MODEL:98,99
8-1	13236-96300	.NOZZLE	3	~MODEL:90
8-2	13236-94400	.NOZZLE, MAIN	3	MODEL:91-97
8-3	13236-95610	.NOZZLE, MAIN	3	MODEL:98,99
9	13237-94400	.NOZZLE, UPPER	3	
10	13392-58600	.GASKET, VALVE SEAT	3	
11	13370-28110	.VALVE ASSY, NEEDLE	3	VS:1.5
12	13254-93010	.PIN, FLOAT	3	
13	13250-93012	.FLOAT	3	
14	13251-95220	.GASKET, FLOAT CHAMBER	3	
15	13249-95520	.SCREW	12	
16	09162-05002	.LOCK WASHER	12	
17	13271-93311	.SPRING	3	
18	13616-94500	.SCREW, DRAIN	3	
19	37810-95605	.SENSOR ASSY, THROTTLE VALVE	1	
20	09125-05050	.SCREW	2	
21	08322-01057	.WASHER	2	

FIG.5



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FIG. 5

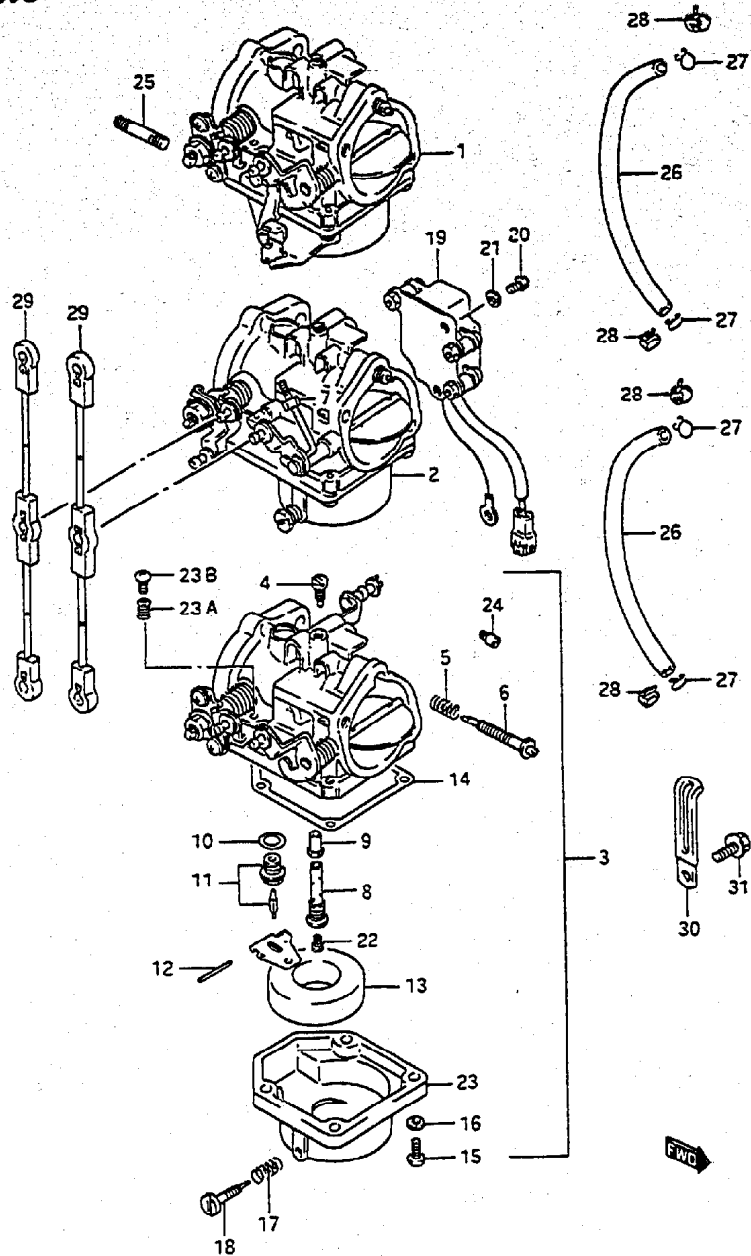


FIG. 5 (B-10) CARBURETOR (DT85)

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
22-1	09491-31007	.JET, MAIN (#157.5)	3	
22-2	09491-34007	.JET, MAIN (#170)	2	#1, #3 MODEL: 95-97
22-3	09491-36005	.JET, MAIN (#180)	1	#2 MODEL: 95-97
22-4	09491-33007	.JET, MAIN (#167.5)	1	#1 MODEL: 98, 99
22-5	09491-34008	.JET, MAIN (#170)	1	#2 MODEL: 98, 99
22-6	09491-31014	.JET, MAIN (#165)	1	#3 MODEL: 98, 99
23	13245-95210	.CHAMBER ASSY, FLOAT	3	
23A	13268-96111	.SPRING	2	
23B	13534-95000	.SCREW	1	
24-1	09493-20007	.JET, AIR (#1.0)	1	#1 MODEL: 98, 99
24-2	09493-26004	.JET, AIR (#1.3)	1	#2 MODEL: 98, 99
24-3	09493-18001	.JET, AIR (#0.9)	1	#3 MODEL: 98, 99
25	01411-08207	STUD BOLT	3	
26	09352-50903-600	HOSE	2	L: 600→110
27	09401-08410	CLIP	4	
28	09401-08411	CLIP	4	MODEL: 91~99
29	13510-94700	ROD	2	
30	09404-06432	CLAMP	1	
31	02162-06127	BOLT	1	
32	13910-94400	REPAIR KIT, CARBURETOR	1	OPT, NOT SHOWN

FIG.6

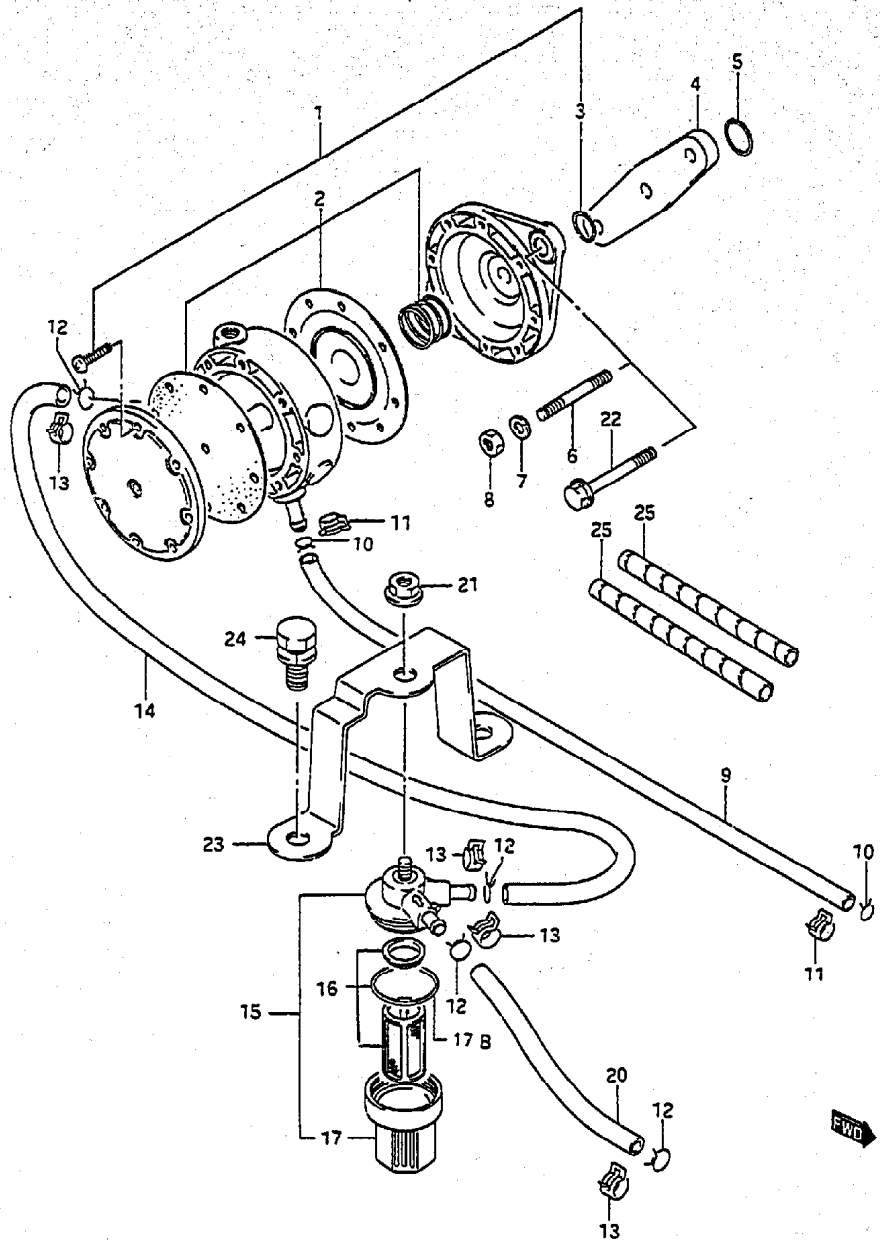


FIG.6 (C- 2) FUEL PUMP (~MODEL:94)

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15100-95602	PUMP ASSY, FUEL	1	
2	15100-72812	.DIAPHRAGM SET	1	
3	15165-93010	.O RING	1	
4	15322-93000	INSULATOR	1	
5	09280-12012	O RING (ID:11.8,D:2.4)	1	
6	01421-06257	STUD BOLT	2	MODEL:88~90
7	08321-01067	LOCK WASHER	2	MODEL:88~90
8	08310-00067	NUT	2	MODEL:88~90
9	09352-50903-00B	HOSE, FUEL (PUMP→CARB)	1	L:2000→650
10	09401-08410	CLIP	2	MODEL:88~90
11	09401-08411	CLIP	2	MODEL:91~94
12	09401-10410	CLIP	4	MODEL:88~90
13	09401-10409	CLIP	4	MODEL:91~94
14	09352-70113-600	HOSE, FUEL (FILTER→PUMP)	1	L:600→105
15-1	15410-95530	FILTER, FUEL	1	→15410-95540
15-2	15410-95531	FILTER, FUEL	1	DT75:461809~ DT85:461653~ →15410-95540
16-1	15430-93410	.STRAINER SET	1	FOR 15410-95530
16-2	15430-93411	.STRAINER SET	1	FOR 15410-95531
17	15413-93400	.CUP	1	
17B	15415-93400	.O RING	1	
20	09352-70113-600	HOSE, FUEL (CONNECTOR→FILTER)	1	L:600→420
21	08316-10087	NUT	1	
22	01550-06307	BOLT, FUEL PUMP	2	MODEL:91~94
23	15421-95513	BRACKET, FUEL FILTER	1	
24	09117-06040	BOLT (6X15)	2	
25	16911-92E20	PROTECTOR	2	L:540→65

REFER TO FIG.6A(C- 3) FOR MODEL:95~99

FIG.6A

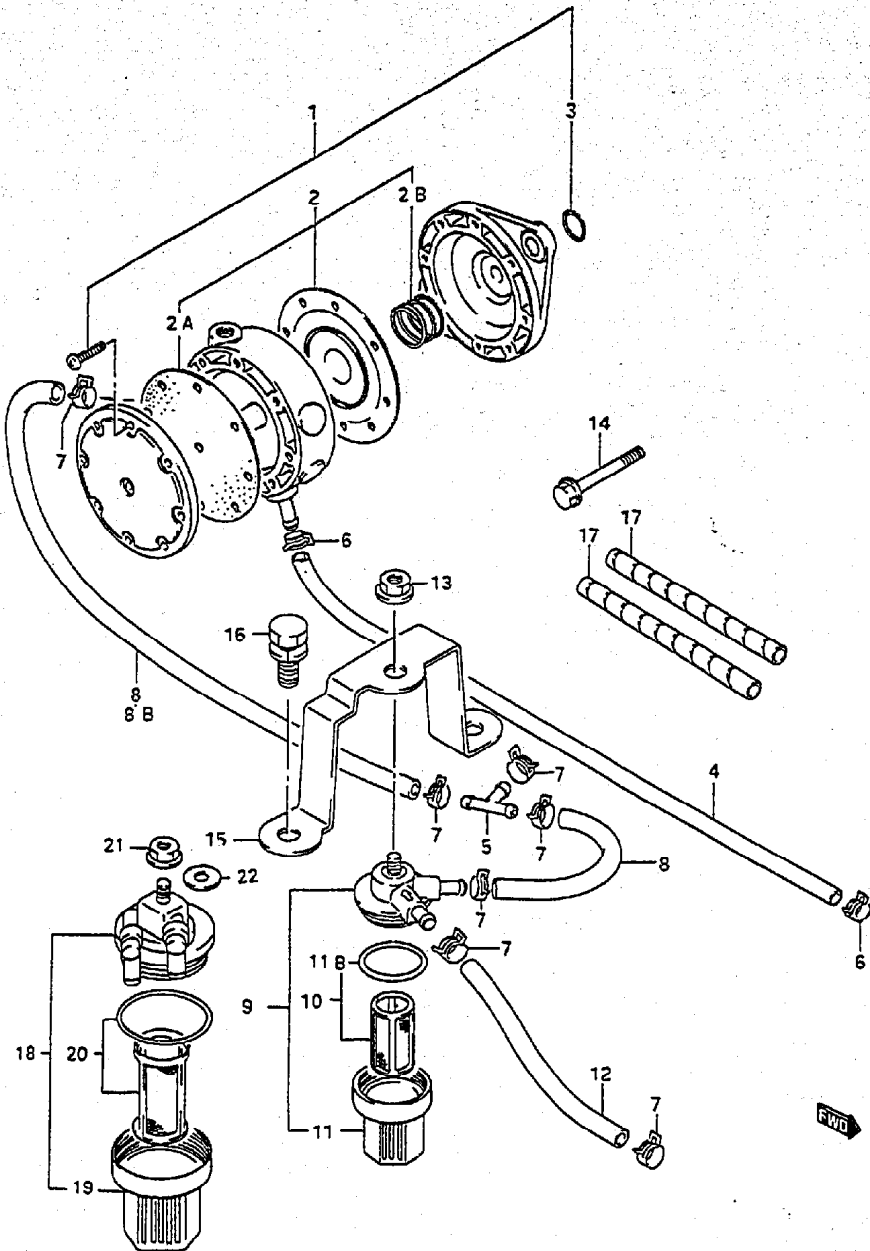


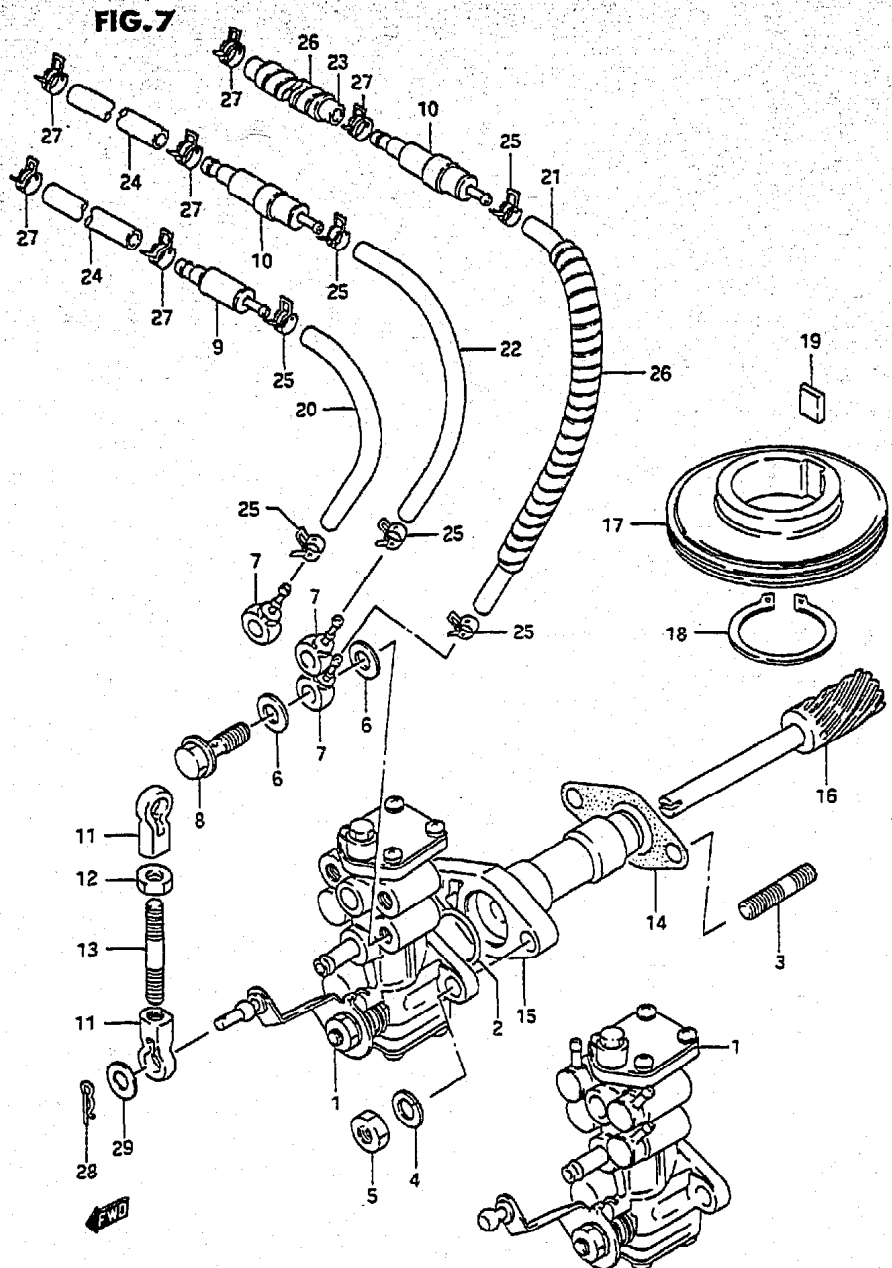
FIG.6A (C-3) FUEL PUMP (MODEL:95~99)

REF.NO.	PART NO.	DESCRIPTION	Q-TY	REMARKS
1	15100-95602	PUMP ASSY, FUEL	1	
2	15100-72812	.DIAPHRAGM SET	1	
2A	15142-68010	..GASKET	1	
2B	15182-68011	..SPRING	1	
3	15165-93010	.O RING	1	
4	09352-50903-00B	HOSE, FUEL (PUMP->CARB)	1	L:2000->650
5	09367-08005	3 WAY	1	
6	09401-08411	CLIP	2	
7	09401-10409	CLIP	6	
8-1	09352-70113-600	HOSE, FUEL (FILTER->PUMP)	2	L:600->60
8-2	09352-70113-600	HOSE, FUEL (FILTER->3 WAY)	1	L:600->50 MODEL:97~99
8B	09352-70113-600	HOSE, FUEL (3 WAY->PUMP)	1	L:600->60 MODEL:97~99
9	15410-95531	FILTER, FUEL	1	->15410-95540
10	15430-93411	.STRAINER SET	1	
11	15413-93400	.CUP	1	
11B	15415-93400	.O RING	1	
12	09352-70113-600	HOSE, FUEL (CONNECTOR->FILTER)	1	L:600->420
13	08316-10087	NUT	1	
14	02162-06207	BOLT, FUEL PUMP	2	
15	15421-95513	BRACKET, FUEL FILTER	1	
16-1	09117-06040	BOLT (6X15)	2	
16-2	01570-06167	BOLT	2	MODEL:97~99
17	16911-92E20	PROTECTOR	2	L:540->65
18	15410-95540	FILTER, FUEL	1	MODEL:97~99
19	15413-87D10	.CUP	1	MODEL:97~99
20	15430-87D10	.ELEMENT SET	1	MODEL:97~99
21	08316-10087	NUT	1	MODEL:97~99
22	08322-01087	WASHER	1	MODEL:97~99

FIG.7 (C- 4) OIL PUMP (~MODEL:94)

Q'TY

REMARKS

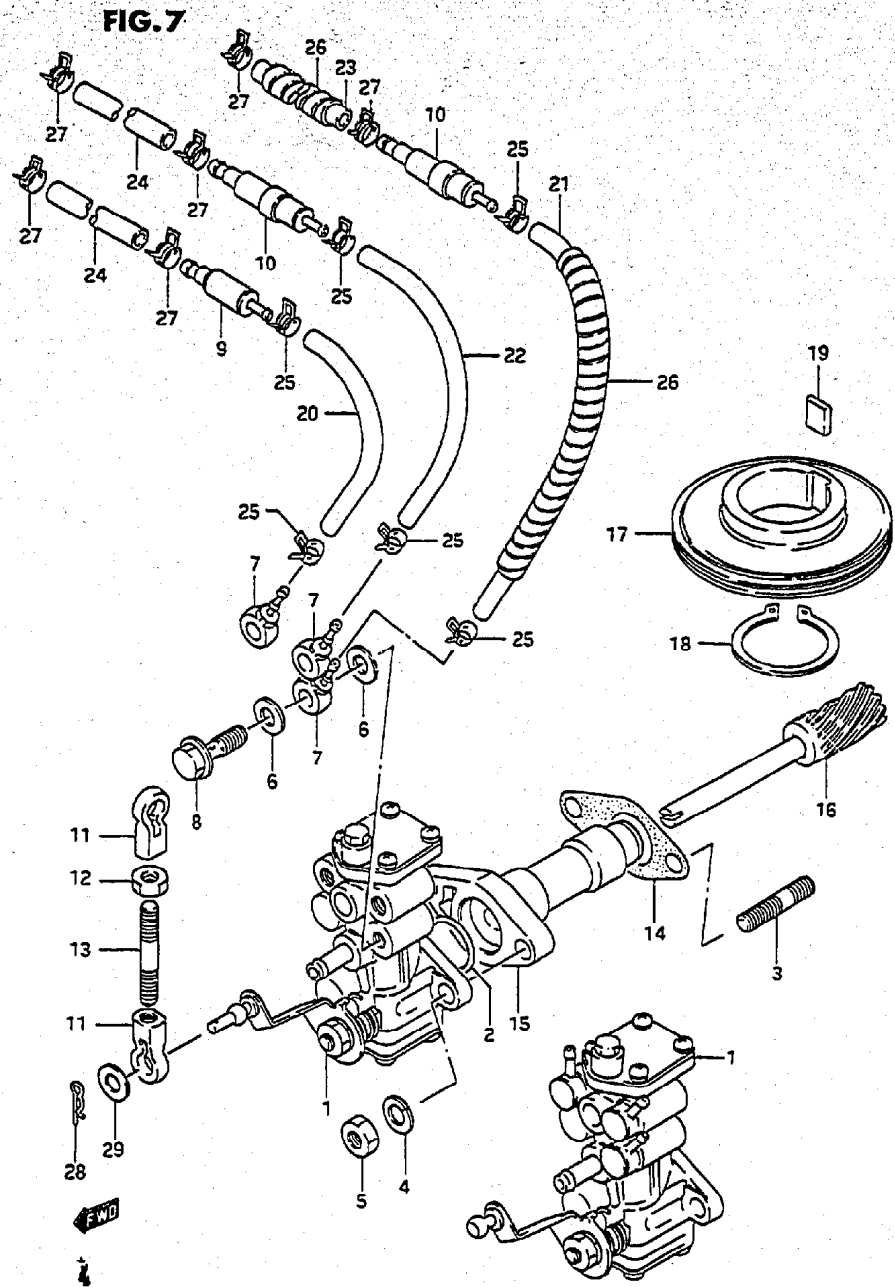


REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	16100-95531	PUMP ASSY, OIL	1	DT75
1-2	16100-95521	PUMP ASSY, OIL	1	CT85
2	16198-87D00	.O RING	1	
3	01421-06307	STUD BOLT	2	
4	09162-06006	LOCK WASHER	3	
5	09140-06013	NUT	2	
6	09168-06023	GASKET (6.5X12X1.4)	5	DT75, ~011645 DT85, ~011777
7	09363-02002	UNION	3	DT75, ~011645 DT85, ~011777
8	09360-06012	BOLT, UNION	3	DT75, ~011645 DT85, ~011777
9	16710-92E01	CHECK VALVE (SINGLE)	1	
10	16710-94641	CHECK VALVE (DOUBLE)	2	
11	19131-95502	CONNECTOR	2	
12	09140-05005	NUT	1	
13	16411-95500	ROD, CONTROL	1	
14	16731-95520	GASKET, OIL PUMP	1	
15	16340-95510	RETAINER, DRIVEN GEAR	1	
16	16331-95511	GEAR, DRIVEN	1	
17	16321-95502	GEAR, DRIVE	1	
18	08331-31306	CIRCLIP	1	
19	09421-10001	KEY	1	
20-1	09351-25703-600	HOSE, OUTLET (PUMP→VALVE)	1	L: 600→50, MODEL: 88~90
20-2	09355-25705-600	HOSE, OUTLET (PUMP→VALVE)	1	L: 600→50, MODEL: 91~94
21-1	09351-25703-600	HOSE, OUTLET (PUMP→VALVE)	1	L: 600→80, MODEL: 88~90
21-2	09355-25705-600	HOSE, OUTLET (PUMP→VALVE)	1	L: 600→80, MODEL: 91~94
22-1	09351-25703-600	HOSE, OUTLET (PUMP→VALVE)	1	L: 600→190, MODEL: 88~90
22-2	09355-25705-600	HOSE, OUTLET (PUMP→VALVE)	1	L: 600→190, MODEL: 91~94

REFER TO FIG.7A(C- 6) FOR MODEL:95~99

FIG.7 (C-5) OIL PUMP (~MODEL:94)

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23	09351-50803-600	HOSE, OUTLET (VALVE→NOZZLE)	1	L:600→40
24	09351-50803-600	HOSE, OUTLET (VALVE→NOZZLE)	2	L:600→100
25	03401-06405	CLIP	6	
26	16911-92E20	PROTECTOR	3	
27	09401-08409	CLIP	6	
28	16195-87D00	CLIP	1	
29	13432-33100	WASHER	1	



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FIG.7A

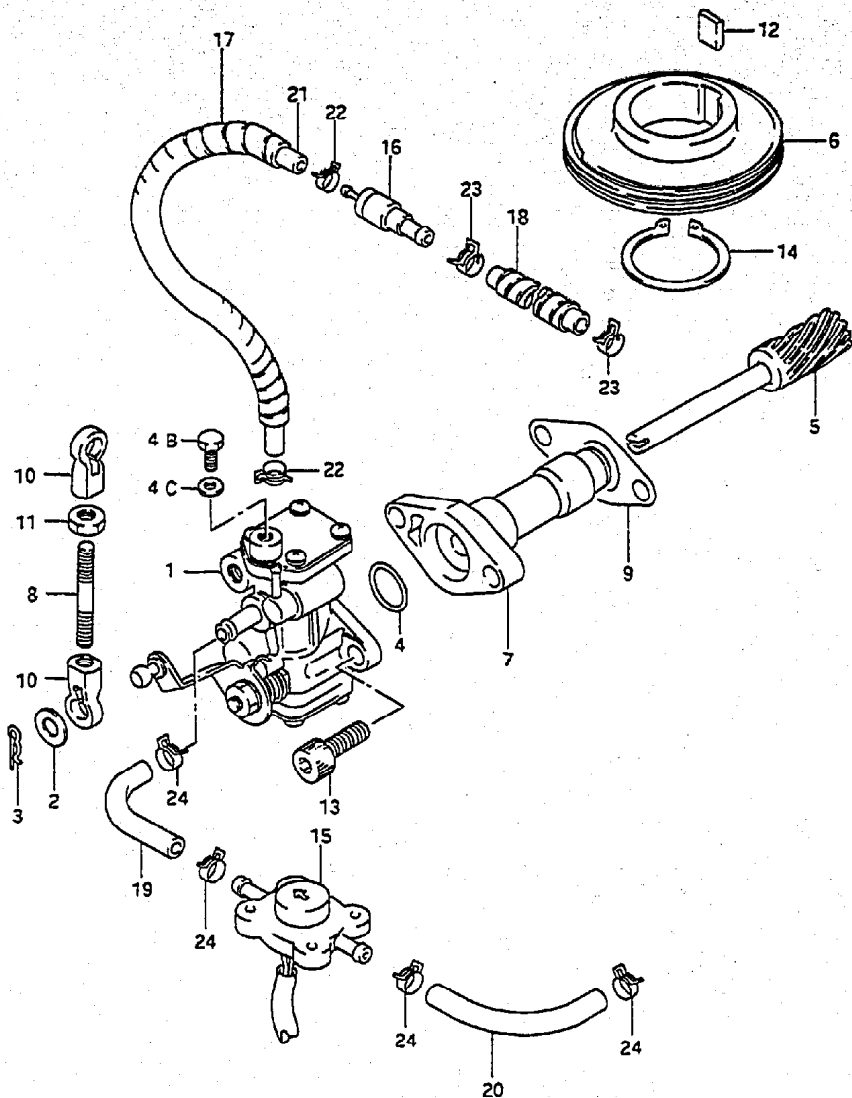


FIG.7A (C- 6) OIL PUMP (MODEL:95~99)

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	16100-95E10	PUMP ASSY, OIL	1	DT75
1-2	16100-95E00	PUMP ASSY, OIL	1	DT85
2	13432-33100	.WASHER	1	
3	16195-87D00	.PIN	1	
4	16198-87D00	.O RING	1	
4B	16091-94900	.BOLT	1	
4C	16092-92440	.GASKET	1	
5	16321-95502	GEAR, OIL PUMP DRIVE	1	
6	16331-95511	GEAR, OIL PUMP DRIVEN	1	
7	16340-95520	RETAINER, OIL PUMP	1	
8	16411-95500	ROD, OIL PUMP CONTROL	1	
9	16731-95520	GASKET, OIL PUMP	1	
10	19131-95502	CONNECTOR, OIL PUMP CONTROL	2	
11	09140-05005	NUT	1	
12	09421-10001	KEY	1	
13	07130-06307	BOLT	1	
14	08331-31306	CIRCLIP	2	
15	16250-94710	SENSOR	1	
16-1	16710-92E01	VALVE, CHECK (SINGLE)	1	
16-2	16710-94641	VALVE, CHECK (DOUBLE)	1	MODEL:96~99
17	16911-92E20	PROTECTOR	1	L:540→290
18	09351-50803-600	HOSE (VALVE TO 3 WAY)	1	L:600→100
19	09352-50903-600	HOSE (SENSOR TO PUMP)	1	L:600→65
20	09352-50903-600	HOSE (TANK TO PUMP)	1	L:600→100
21	09355-25705-600	HOSE (PUMP TO VALVE)	1	L:600→350
22	09401-06405	CLIP (PUMP TO VALVE)	2	
23	09401-07403	CLIP (VALVE TO NOZZLE)	2	
24	09401-08411	CLIP	4	

FIG. 8

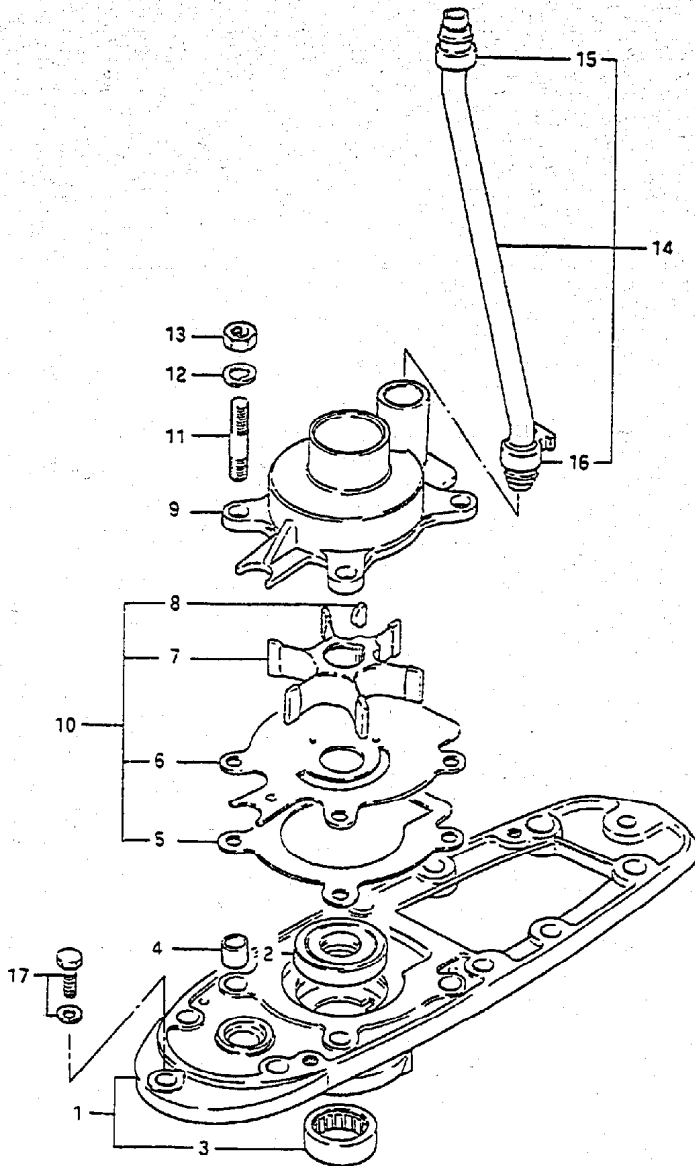


FIG. 8 (C- 7) WATER PUMP

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	56130-95511-OED	HOUSING, DRIVESHAFT BEARING	1	
2-1	09282-20007	.OIL SEAL	2	
2-2	09282-20008	.OIL SEAL	2	DT75:461129~ DT85:461088~
3	09263-25025	.BEARING (25X33X15)	1	
4	09206-11016	DOWEL PIN (8.4X11X12)	4	
5	17472-95200	GASKET, PUMP CASE PANEL	1	
6	17471-95504	PANEL, CASE LOWER	1	
7	17461-95301	IMPELLER	1	
8	09420-04005	KEY	1	
9	17411-95206	CASE, WATER PUMP	1	
10	17400-95550	WATER PUMP REPAIR KIT	1	OPT
11	09108-08088	STUD BOLT	4	
12	09162-08007	LOCK WASHER	4	
13-1	09140-08016	NUT	4	
13-2	09140-08019	NUT	4	MODEL:97~99
14	17560-95502	TUBE, WATER (L)	1	L:222
15	17563-95500	.RUBBER, WATER TUBE UPPER	1	
16	17564-95501	.RUBBER, WATER TUBE LOWER	1	
17	09117-08047	BOLT	1	

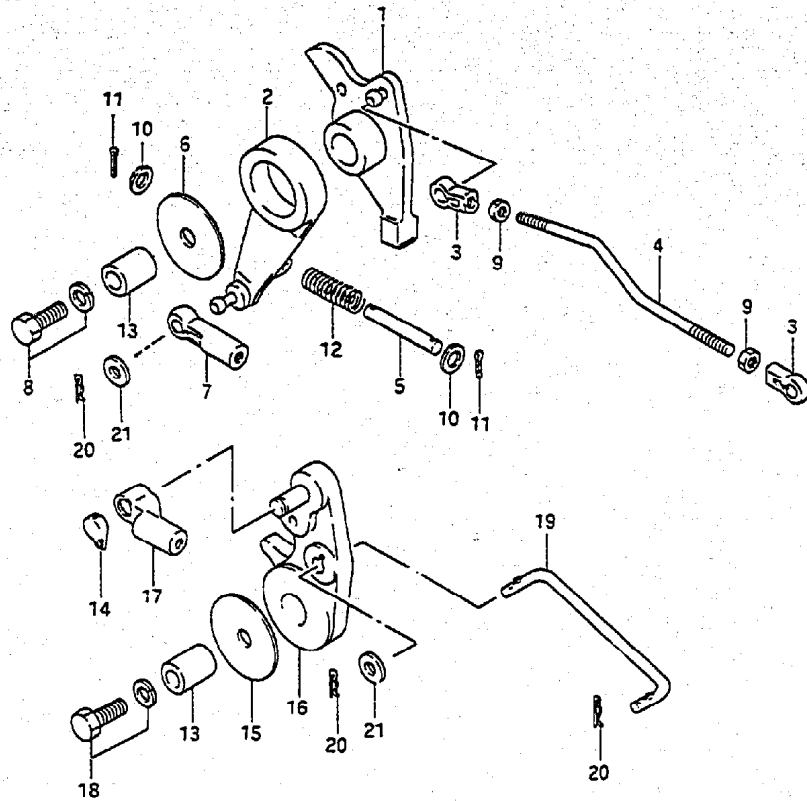
COLOR : OED (GRAY)

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FIG. 9

FIG. 9 (C- 8) THROTTLE LINK



REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	19121-95600	LEVER, THROTTLE CONTROL	1	
2-1	19122-94701	ARM, THROTTLE CONTROL	1	→19122-94702 USED WITH 08322-01067 09385-06003
2-2	19122-94702	ARM, THROTTLE CONTROL	1	MODEL:95~99
3	19131-95502	CONNECTOR, THROTTLE LEVER	2	
4-1	19135-95621	ROD, THROTTLE LEVER	1	DT75
4-2	19135-95611	ROD, THROTTLE LEVER	1	DT85
5	19137-94700	PIN, THROTTLE LEVER DAMPER	1	
6	19211-95600	WASHER, THROTTLE LEVER	1	
7	67466-95200	CONNECTOR, THROTTLE CABLE	1	
8	09117-08045	BOLT	1	
9	09140-05005	NUT	2	
10	09160-06082	WASHER	2	
11	09204-01002	COTTER PIN	2	
12	09440-09021	SPRING	1	
13	09180-08150	SPACER	2	
14	19113-95300	CAP, CONNECTOR	1	
15	19211-95600	WASHER, CLUTCH CONTROL	1	
16	23211-95601	ARM, CLUTCH CONTROL	1	
17	67467-95201	CONNECTOR, CLUTCH LINK	1	
18	09117-08045	BOLT (8X35)	1	
19	23111-94701	LINK, CLUTCH	1	
20	09385-06003	PIN	3	
21	08322-01067	WASHER	3	

FIG. 10

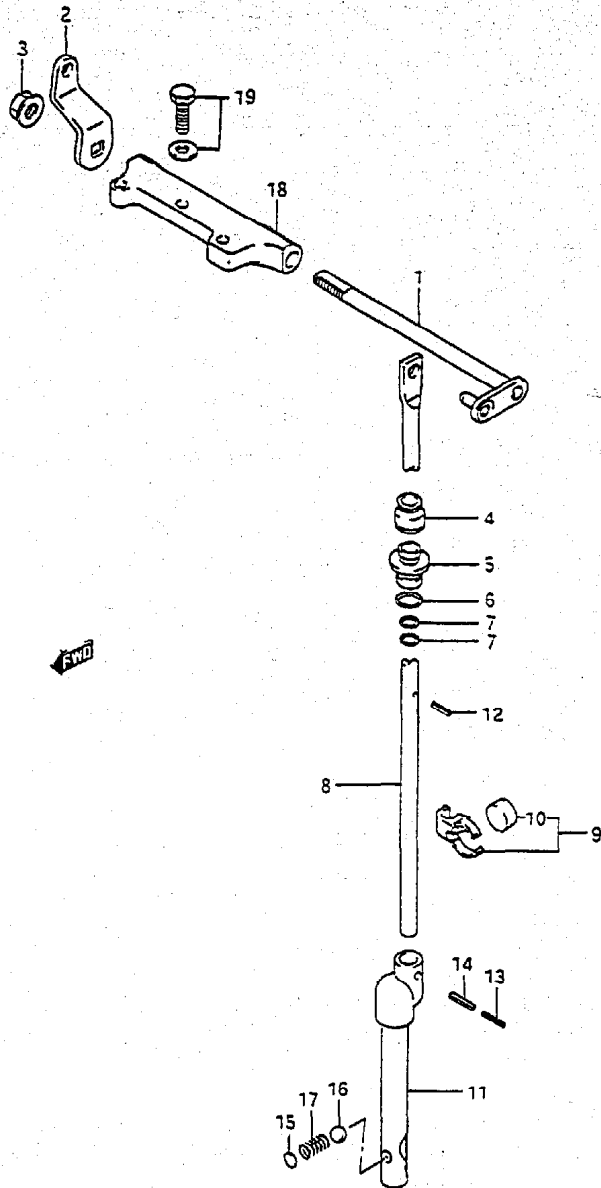


FIG.10 (C- 9) CLUTCH

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	21210-94703	SHAFT, CLUTCH	1	
2	21213-94700	ARM, CLUTCH SHAFT SIDE	1	
3	08319-31087	NUT	1	
4-1	25223-95200	DUST SEAL, SHIFT ROD	1	
4-2	25223-94400	DUST SEAL, SHIFT ROD	1	DT75:461911~ DT85:461737~
5-1	25211-95203	GUIDE, SHIFT ROD	1	→25211-94401 USED WITH 25223-94400
5-2	25211-94401	GUIDE, SHIFT ROD	1	DT75:461911~ DT85:461737~
6	09280-11005	O RING (D:2.4, ID:10.8)	1	
7	09280-08005	O RING (D:1.8, ID:7.6)	2	
8	25111-95502	ROD, CLUTCH (L)	1	L:679
9	25230-94300	MAGNET SET, GEAR CASE	1	
10	25232-94300	.MAGNET, GEAR CASE	1	
11	25310-95540	CAM, SHIFT	1	
12	09205-02004	SPRING PIN (2.5X12)	1	
13	09205-02012	SPRING PIN (2.0X16)	1	
14	09205-03030	SPRING PIN (3.5X16)	1	
15	21121-93300	PLATE, CLUTCH NOTCH	1	
16	09260-10005	STEEL BALL	1	
17	09440-07033	SPRING	1	
18	21311-94702	HOLDER, CLUTCH SHAFT	1	
19	09116-06106	BOLT (6X20)	3	

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FIG.11

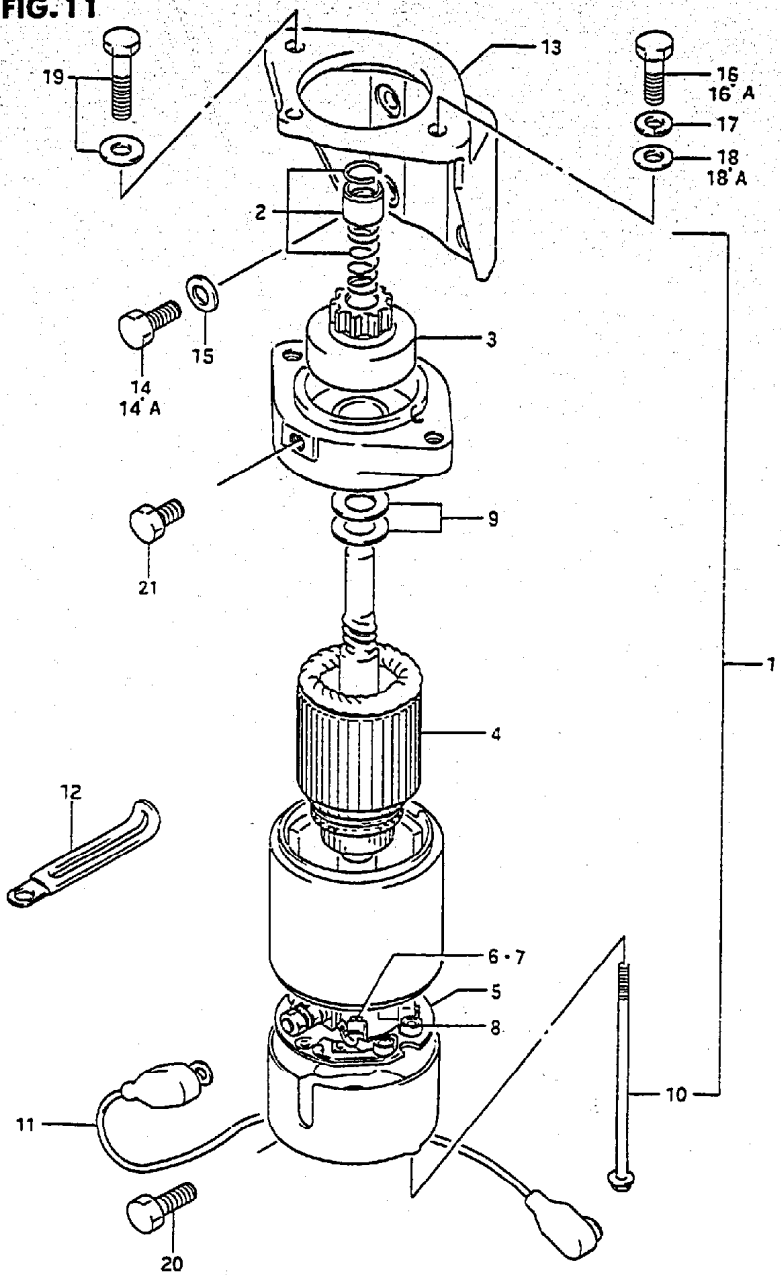


FIG.11 (D-2) STARTING MOTOR

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	31100-95601	MOTOR ASSY, STARTING	1	
2	31312-94601	.STOPPER SET, PINION	1	
3	31320-95240	.PINION ASSY	1	
4	31310-94600	.ARMATURE	1	
5	31173-95310	.HOLDER ASSY, BRUSH	1	
6	31131-95310	..BRUSH (+)	2	
7	31131-95241	..BRUSH (-)	1	
8	31135-95310	..SPRING, BRUSH	3	
9	31360-87000	.WASHER KIT	1	
10	31281-94700	.BOLT	2	
11	33820-95601	CABLE, STARTER SUB (L:300)	1	
12	09404-10205	CLAMP	1	
13	31911-95600-OED	BRACKET, STARTING MOTOR	1	
14	01500-08207	BOLT	4	MODEL:88-93
14A	01550-08207	BOLT	4	MODEL:94-99
15	08322-01087	WASHER	4	MODEL:88-93
16	01500-08257	BOLT	1	MODEL:88-93
16A	01550-08257	BOLT	1	MODEL:94-99
17	08321-01087	LOCK WASHER	1	MODEL:88-93
18	08322-01087	WASHER	1	MODEL:88-93
18A	09160-08051	WASHER	2	MODEL:94-99
19	01550-08357	BOLT	1	
20	01550-08207	BOLT	1	
21	01550-08167	BOLT (8X16)	1	

COLOR : OED (GRAY)

FIG. 12

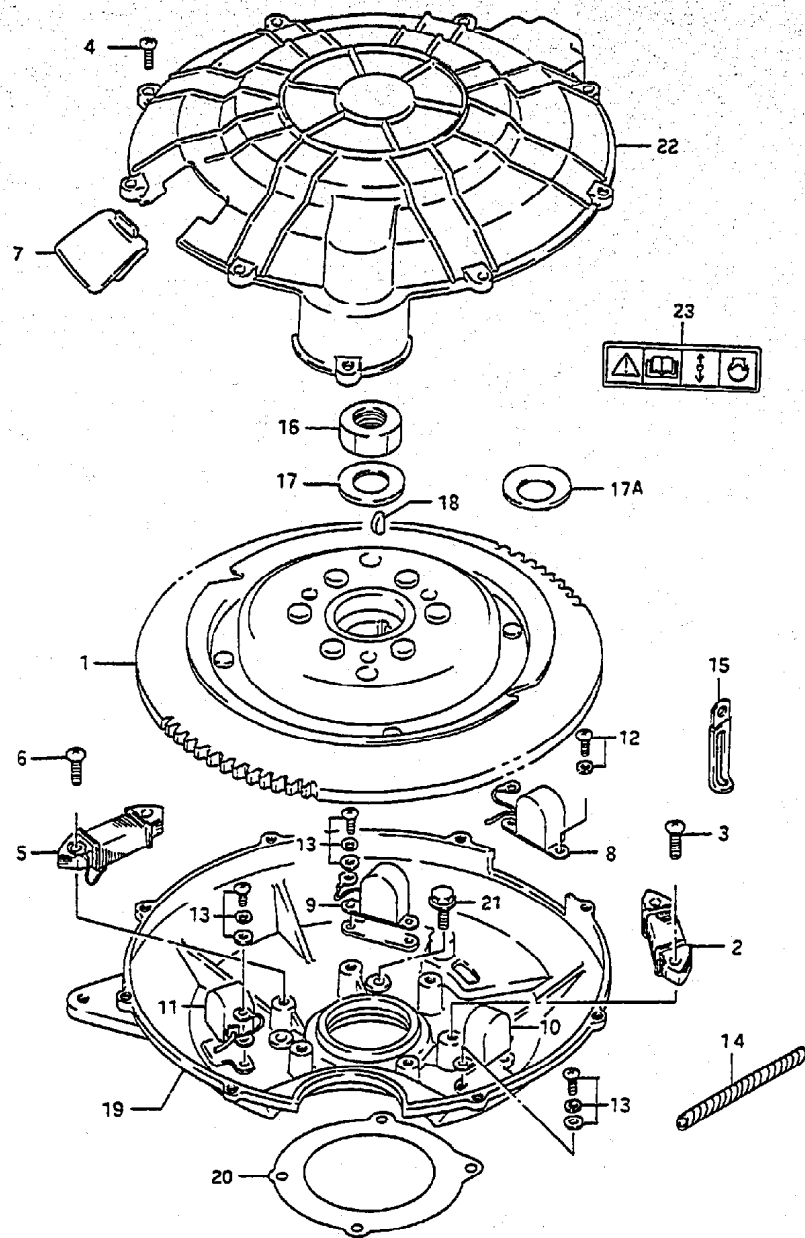


FIG. 12 (D- 3) MAGNETO

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	32102-95601	ROTOR ASSY	1	
1-2	32102-95611	ROTOR ASSY	1	MODEL:94~99
2-1	32120-95600	COIL, BTRY CHARGING	1	
2-2	32120-94720	COIL, BTRY CHARGING	1	MODEL:94~99
3	02112-36257	SCREW	2	
4-1	09125-06022	SCREW	9	
4-2	02142-06167	SCREW	9	MODEL:95~99
5-1	32140-95600	COIL, CAPACITOR CHARGING	1	
5-2	32140-94710	COIL, CAPACITOR CHARGING	1	MODEL:94~99
6	02112-36207	SCREW	2	
7	11422-94700	GROMMET, MAGNETO COVER	1	MODEL:88
8-1	32150-94600	COIL, GEAR COUNTING	1	MODEL:88
8-2	32150-87E20	COIL, GEAR COUNTING	1	MODEL:89~99
9	32160-94710	COIL, IGN TIMING, NO.1	1	
10	32170-94710	COIL, IGN TIMING, NO.2	1	
11	32180-94710	COIL, IGN TIMING, NO.3	1	
12	02112-35127	SCREW	2	
13	02112-75107	SCREW, IGN TIMING COIL	6	
14	38423-95510	TUBE	1	L:150~100
15	09404-06432	CLAMP	1	
16	09140-18007	NUT	1	
17	09160-18011	WASHER	1	
17A	09164-18001	WASHER, LOCK	1	
18	08341-31059	KEY	1	
19	11411-95601-OED	HOUSING, UPPER OIL SEAL	1	
20	11421-95610	GASKET, UPPER OIL SEAL HSG	1	
21	02162-06167	BOLT	4	
22	11511-95600	COVER, MAGNETO	1	
23	69711-93E00	LABEL, CAUTION	1	

COLOR : OED (GRAY)

FIG. 13

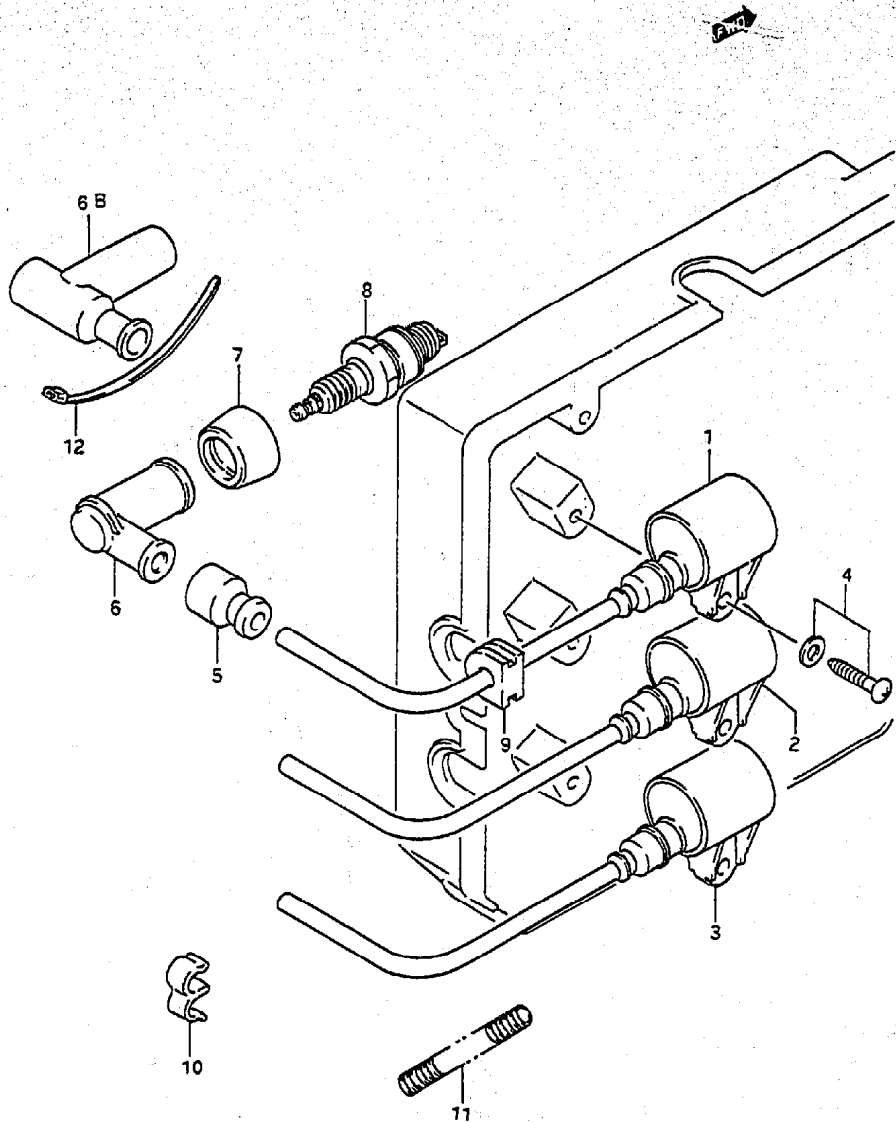


FIG.13 (D- 4) IGNITION COIL

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33410-95D10	COIL ASSY, IGNITION (1)	1	
2	33410-95D10	COIL ASSY, IGNITION (2)	1	
3	33430-95600	COIL ASSY, IGNITION (3)	1	
4	03242-05253	SCREW	3	
5	33542-38800	SEAL, CORD	3	
6	33510-95520	CAP, SPARK PLUG	3	MODEL:88
6B	33510-87D20	CAP, SPARK PLUG	3	MODEL:89-99
7	33541-93950	SEAL	3	
8	09482-00370	SPARK PLUG ASSY (NGK,BR8HS)	3	
9	09309-06007	GROMMET	3	
10	09408-00033	CLAMP	1	
11	33446-98E20	TUBE, HIGH TENSION CORD PROTECTING	1	L:500-60
12	09407-14403	BAND, SPARK PLUG CAP	3	

FIG. 14

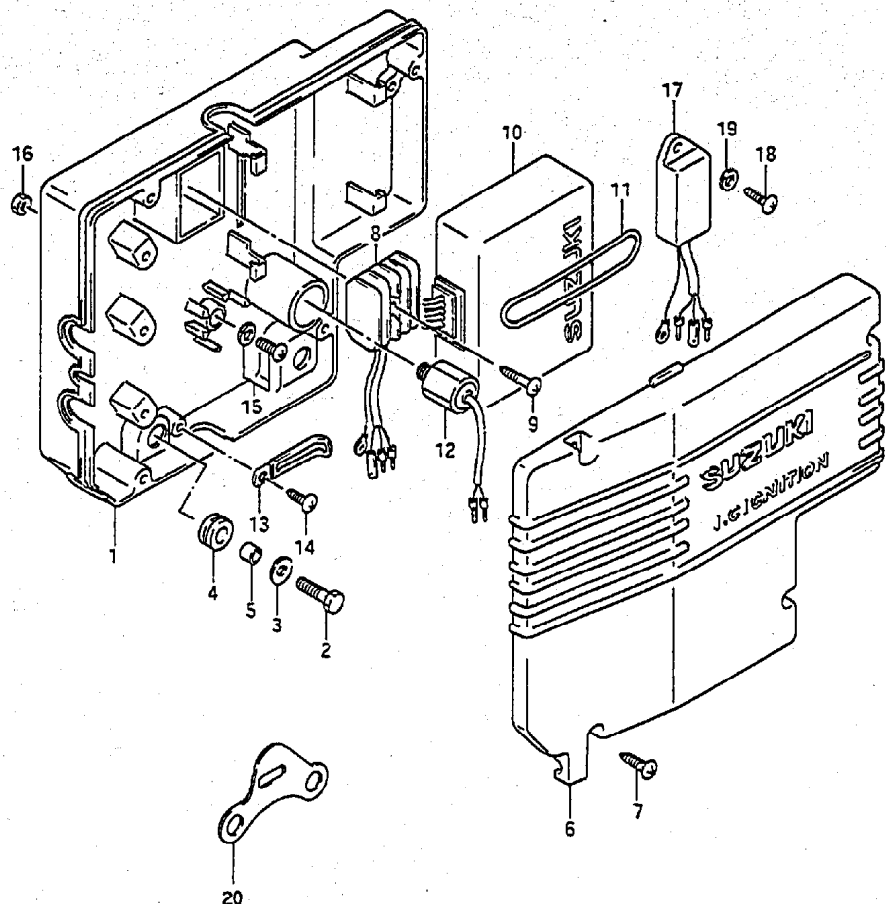
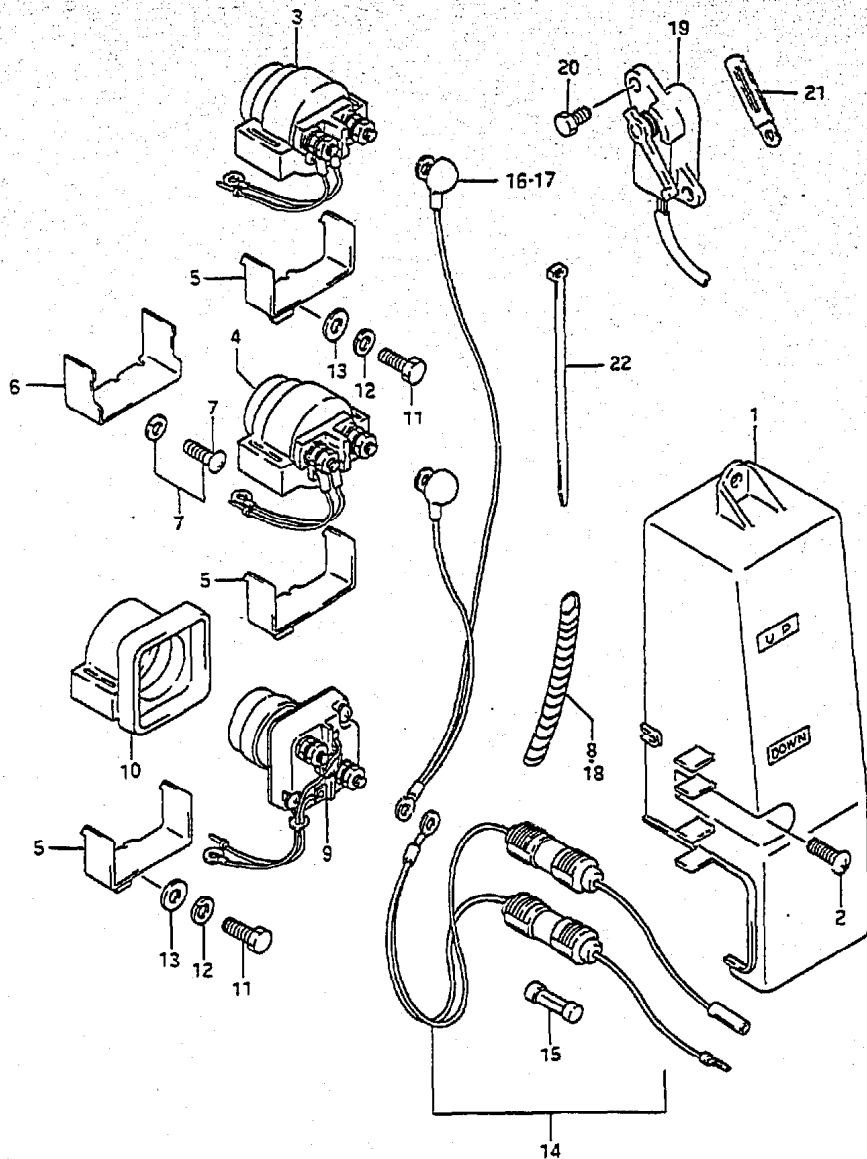


FIG.14 (D-5) ELECTRICAL

REF.NO.	PART NO.	DESCRIPTION	Q-TY	REMARKS
1	32890-95611	HOLDER, ELECTRIC PARTS	1	
2	01550-06207	BOLT	4	
3	09160-06052	WASHER	4	
4	09320-08001	CUSHION	4	
5	09180-06248	SPACER (6.1X8X9.5)	4	
6-1	32891-95600	COVER, PARTS HOLDER	1	
6-2	32891-95601	COVER, PARTS HOLDER	1	MODEL:95-99
7	03212-05163	SCREW	4	
8-1	32800-95001	RECTIFIER ASSY	1	MODEL:88-90
8-2	32800-95010	RECTIFIER ASSY	1	MODEL:91-93
8-3	32800-95001	RECTIFIER ASSY	1	MODEL:94-99
9-1	03212-05253	SCREW	1	MODEL:88-90
9-2	03241-06303	SCREW	1	MODEL:91-93
9-3	03242-05253	SCREW	1	MODEL:94-99
10-1	32900-95601	C.D.I UNIT	1	MODEL:88
10-2	32900-95630	C.D.I UNIT	1	MODEL:89-99
11	09280-70005	BAND	2	
12-1	34820-95000	SENSOR, ENGINE TEMP	1	MODEL:88
12-2	34820-94600	SENSOR, ENGINE TEMP	1	MODEL:89
13	09404-06432	CLAMP	1	
14	03212-05123	SCREW	1	
15	02112-36207	SCREW	1	
16	08310-00067	NUT	1	
17	34250-87011	UNIT, TACHOMETER CONTROL	1	
18	03212-05163	SCREW	1	
19	08322-01057	WASHER	1	
20	34853-94600	SUPPORT, ENGINE TEMP	1	MODEL:88,89

FIG. 15

FIG. 15 (D- 6) RELAY



REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	31810-95600	COVER, MOTOR RELAY	1	
2	02112-06167	SCREW	2	
3-1	38410-94540	RELAY, TRIM, UP	1	MODEL:88,89
3-2	38410-94550	RELAY, TRIM, UP	1	MODEL:90-99
4-1	38410-94540	RELAY, TRIM, DN	1	MODEL:88,89
4-2	38410-94550	RELAY, TRIM, DN	1	MODEL:90-99
5-1	38412-94500	BRACKET, TRIM RELAY	3	DT75,-011456 DT85,-011537
5-2	38412-94500	BRACKET, TRIM RELAY	2	DT75,011457~ DT85,011538~
5-3	38412-94500	BRACKET, TRIM RELAY	1	MODEL:95-99
6-1	38412-94700	BRACKET, TRIM RELAY	1	DT75,011457~ DT85,011538~
6-2	38412-94700	BRACKET, PTT RELAY	2	MODEL:95-99
7	02112-36167	SCREW	3	DT75,011457~ DT85,011538~
8	38423-95510	TUBE	1	L:150-100
9	31800-94401	RELAY, STARTING MOTOR	1	
10	38422-94520	DAMPER, STARTING RELAY	1	
11	01550-06167	BOLT	1	
12	09160-06090	WASHER	1	
13	09162-06006	LOCK WASHER	1	
14	36740-94771	CASE ASSY, FUSE	1	
15	09481-25001	.FUSE (25A)	1	
16	33831-95600	CABLE, PTT RELAY	1	
17	33832-95601	CABLE, PTT RELAY GROUND	1	
18	38423-95510	TUBE	1	L:150-50
19-1	34801-94700	SENDER ASSY, TRIM	1	
19-2	34801-94710	SENDER ASSY, TRIM	1	OPT,MODEL:95-99
20	09100-06113	BOLT (6X16)	2	
21	09404-06432	CLAMP	1	
22-1	09407-14403	CLAMP	1	
22-2	09407-14407	CLAMP	5	

FIG. 16

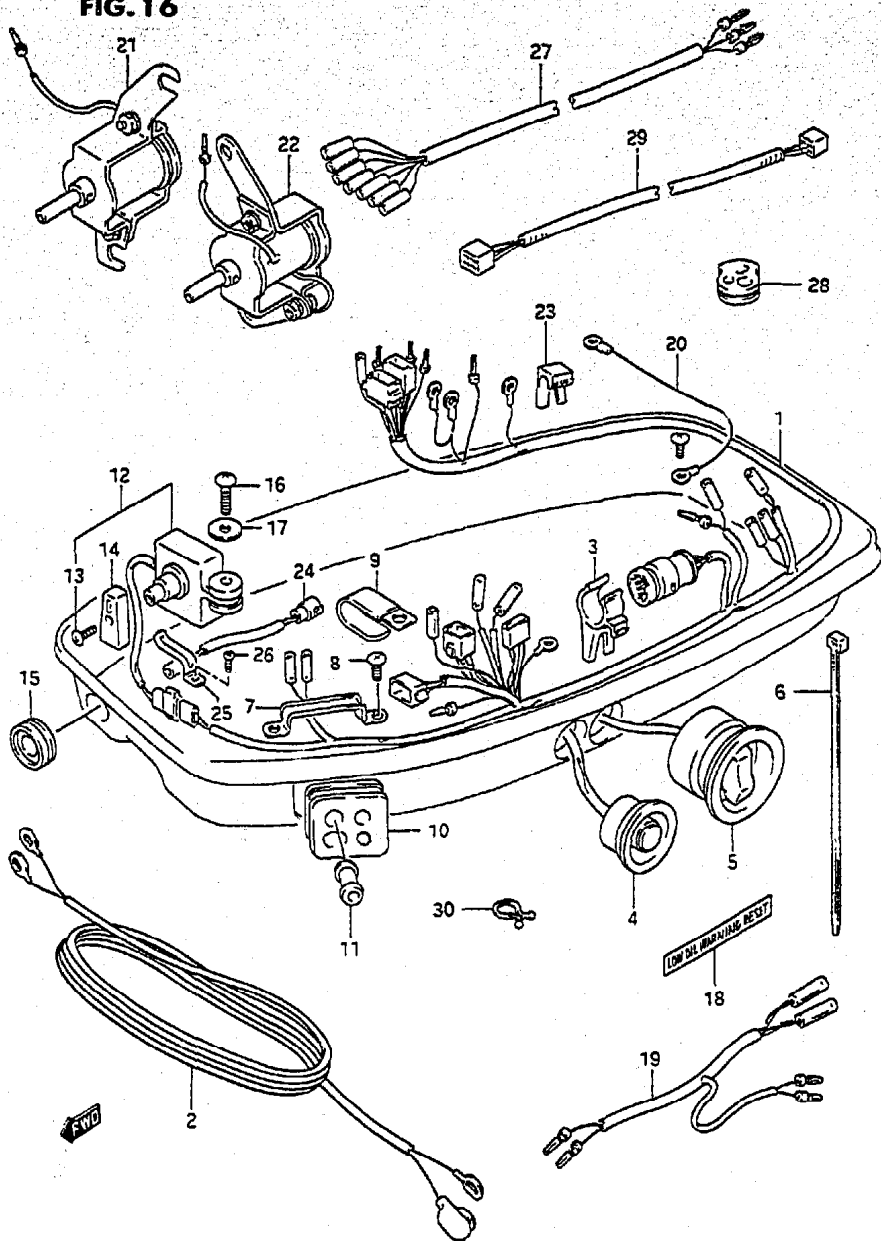


FIG. 16 (D-7) HARNESS

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1-1	36610-95601	WIRING HARNESS	1	
1-2	36610-95610	WIRING HARNESS	1	MODEL:93-99
2	33810-95602	CABLE, STARTING MOTOR	1	
3	36616-95301	HOLDER, CONNECTOR	1	
4	37930-95612	SWITCH ASSY, OIL WARNING	1	
5	37850-95602	SWITCH ASSY, TRIM & TILT	1	
6-1	09407-25402	CLAMP (L:248)	1	
6-2	09407-12402	CLAMP	1	
7	36659-95501	CLAMP	1	
8	09125-06067	SCREW (6X16)	2	
9	09403-17303	CLAMP	1	
10	36656-94701	GROMMET, CABLES	1	
11	36664-95600	GROMMET, INDICATOR	1	
12-1	37920-95000	SWITCH ASSY, IGN TIMING	1	MODEL:88
12-2	37920-95500	SWITCH ASSY, IGN TIMING	1	MODEL:89,90
13	02112-04083	.SCREW	1	MODEL:89,90
14	37921-95000	.KNOB	1	MODEL:89,90
15	37925-95000	CUSHION, IGN TIMING SWITCH	1	MODEL:89,90
16	03112-05203	SCREW	1	MODEL:89,90
17	09160-05043	WASHER	1	MODEL:89,90
18	37935-95601	LABEL, LOWER OIL SWITCH	1	
19	36645-94712	LEAD, TRIM RELAY EXT	1	
20	36895-94700	LEAD, GROUND	1	
21	38600-95520	SOLENOID ASSY, CHOKE	1	DT75
22	38600-95555	SOLENOID ASSY, CHOKE	1	DT85
23	36641-95500	STOPPER, WIRING HARNESS	3	
24	37940-94701	RESISTOR, IGN TIMING	1	MODEL:91~94
25	09404-06432	CLAMP (6X80)	3	
26-1	03242-05103	SCREW	1	
26-2	03212-05123	SCREW	1	MODEL:94~99
27	36630-92E00	WIRE ASSY, INSTRUMENT	1	MODEL:93~99
28	36658-95600	GROMMET, TRIM SENDER WIRE	1	
29	36682-92E00	WIRE, TRIM GAUGE EXT	1	
30-1	09408-00021	CLIP, RESET SW TERMINAL	1	
30-2	09408-00024	CLIP, PTT SW TERMINAL	1	

DT75/85 E3

FIG. 17

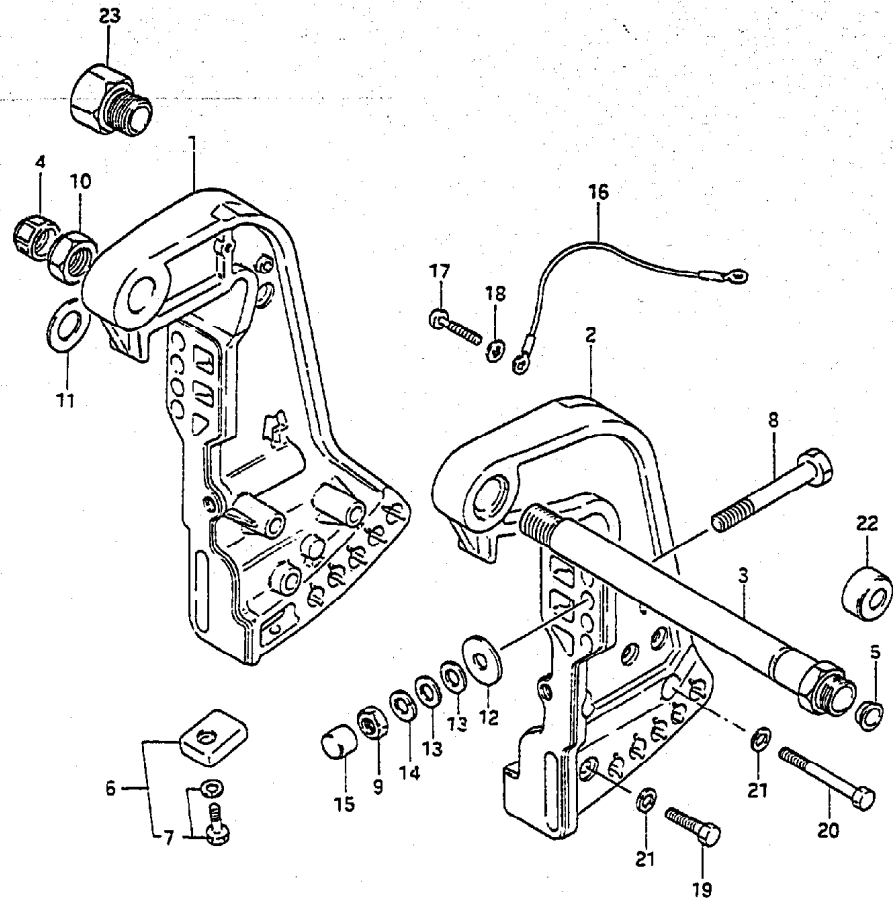


FIG. 17 (E- 2) CLAMP BRACKET

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	41111-95602-OED	BRACKET, CLAMP STBD	1	
2	41121-95610-OED	BRACKET, CLAMP PORT	1	
3	41130-95540	SHAFT, CLAMP BRACKET	1	
4	41151-94500	CAP, CLAMP BRACKET SHAFT	1	
5	41152-94500	PLUG, CLAMP BRACKET SHAFT	1	
6	55320-95310	ZINC SET, PROTECTION	2	
7	09116-06092	.BOLT	2	
8	09100-12039	BOLT	4	
9	09140-12028	NUT	4	
10	09159-22003	NUT	1	
11	09160-22046	WASHER (22.5X44X1.0)	1	
12	09160-12044	WASHER (12.5X35X3.2)	4	
13	09160-12066	WASHER (12.5X22X2.5)	6	
14	09162-12005	LOCK WASHER	4	
15	41153-94500	CAP	4	
16	36894-94401	LEAD, CLAMP TO SWIVEL	1	
17	09125-05050	SCREW	2	
18	09161-05114	WASHER	2	←09161-05014
19	09100-10155	BOLT (10X50)	2	
20	09100-10264	BOLT (10X80)	4	
21	09162-10005	LOCK WASHER	6	
22	41161-94400	SEAL, STEERING CABLE	1	
23	41141-94300	ATTACHMENT, STEERING CABLE	1	

COLOR : OED (GRAY)

REFER TO FIG.17A(E-3) FOR MODEL:95~99

FIG. 17 A

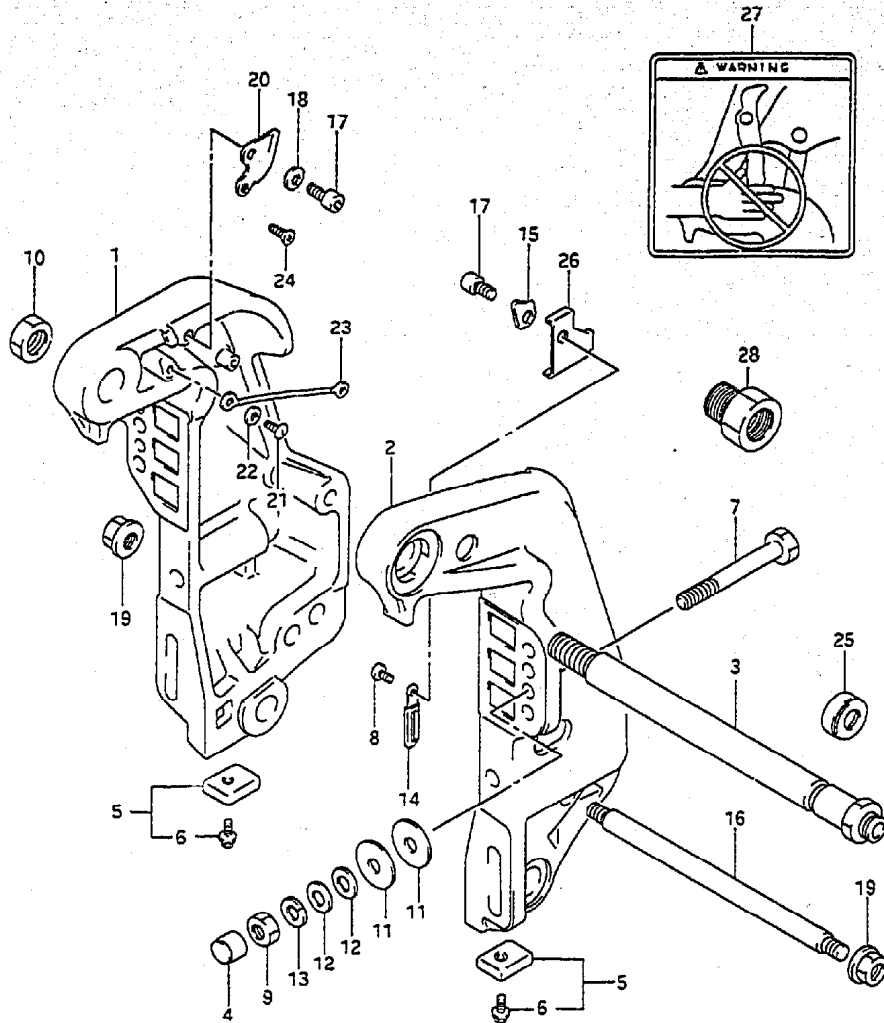


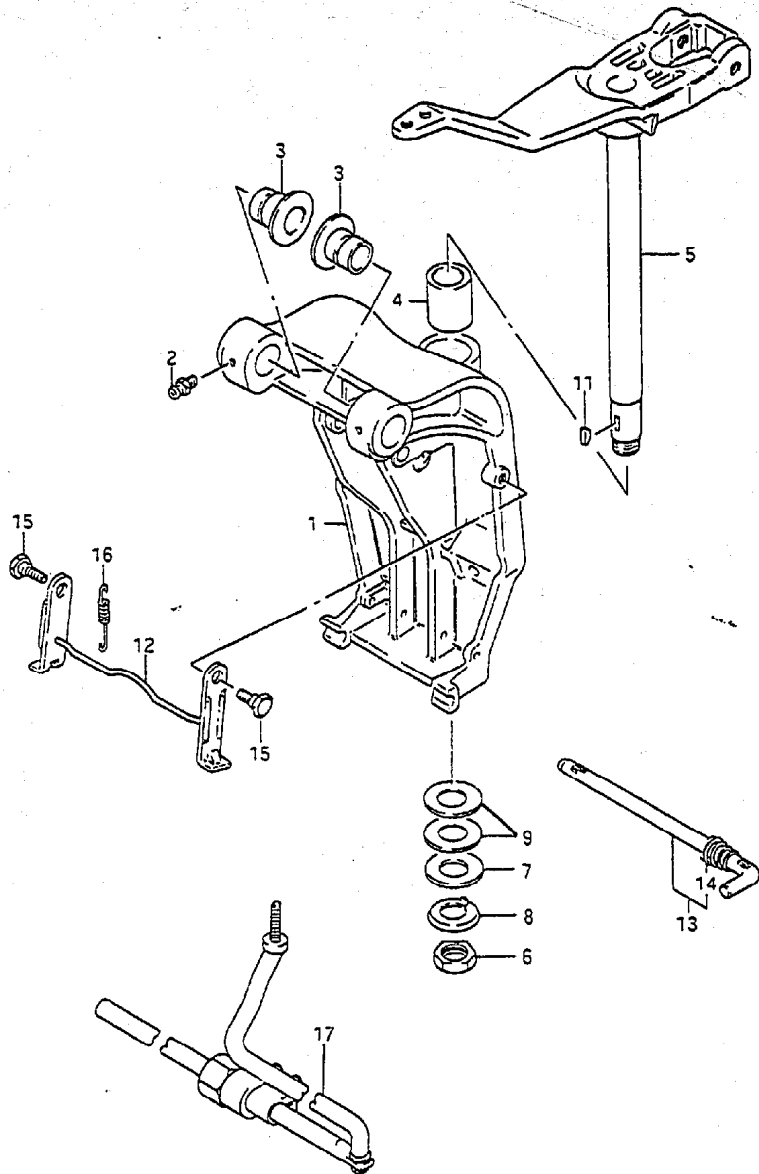
FIG. 17A(E-3) CLAMP BRACKET (MODEL:95~99)

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	41111-95E03-OED	BRACKET, CLAMP STBD	1	
2	41121-95E20-OED	BRACKET, CLAMP PORT	1	
3	41130-95540	SHAFT, CLAMP BRKT	1	
4	41153-94500	CAP, TRANSM BOLT	4	
5	55320-95310	ZINC SET, PROTECTION	2	
6-1	09116-06092	.BOLT (6X16)	2	
6-2	09116-06094	.BOLT (6X15)	1	MODEL:99
7	09100-12039	BOLT	4	
8	09125-06063	SCREW	1	
9	09140-12028	NUT	4	
10	09159-22003	NUT	1	
11	09160-12044	WASHER	4	
12	09160-12066	WASHER	4	
13	09162-12005	LOCK WASHER	4	
14	09404-06432	CLAMP	1	
15	41225-95E00	PLATE, TILT STOPPER	1	MODEL:95
16	45421-87D00	PIN, TILT LOCK	1	
17	09106-10065	BOLT	2	
18-1	09160-10082	WASHER	1	MODEL:95
18-2	09160-10082	WASHER	2	MODEL:96~99
19	09159-14020	NUT	2	
20	41241-95E00	GUIDE, TILT LOCK LEVER	1	MODEL:95
21	09125-06063	SCREW	1	MODEL:95
22	09161-06120	WASHER	1	MODEL:95
23	36894-87D00	LEAD	1	MODEL:95
24	09126-05007	SCREW	1	MODEL:95
25	41161-94400	SEAL, STEERING CABLE	1	
26	41242-95E00	GUIDE, TILT LOCK ARM	1	MODEL:95
27	41337-95E00	MARK, TILT LOCK WRN	1	MODEL:95
28	41141-94300	ATTACHMENT, STEERING CABLE	1	OPT

COLOR : OED (GRAY)

FIG.18

FIG.18 (E- 4) SWIVEL BRACKET



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	43111-95530-OED	BRACKET, SWIVEL	1	
2	22511-99010	NIPPLE, GREASE	4	
3	43211-95510	BUSH	2	
4	43711-95500	BUSH	2	
5	43750-95604-OED	BRACKET, STEERING	1	
6	09140-24010	NUT	1	
7	09160-25052	WASHER (25X48X2.0)	1	
8	09166-25007	WASHER	1	
9	09181-26006	SHIM	0-4	
11	09420-05003	KEY	1	
12	41220-95501-OED	LEVER, TILT LOCK	1	
13	45420-95500	PIN, TILT LOCK	1	
14	09441-24002	.SPRING	1	
15-1	09111-10049	BOLT (10X24.8)	1	MODEL:88-90
15-2	09111-10045	BOLT (10X20.8)	1	MODEL:91-94
16	09443-10029	SPRING, TILT LOCK LEVER	1	
17	43770-95510	ADJUSTER ASSY, STEERING	1	

COLOR : OED (GRAY)

REFER TO FIG.18A(E-5) FOR MODEL:95
REFER TO FIG.18B(E-6) FOR MODEL:96-99

FIG. 18 A

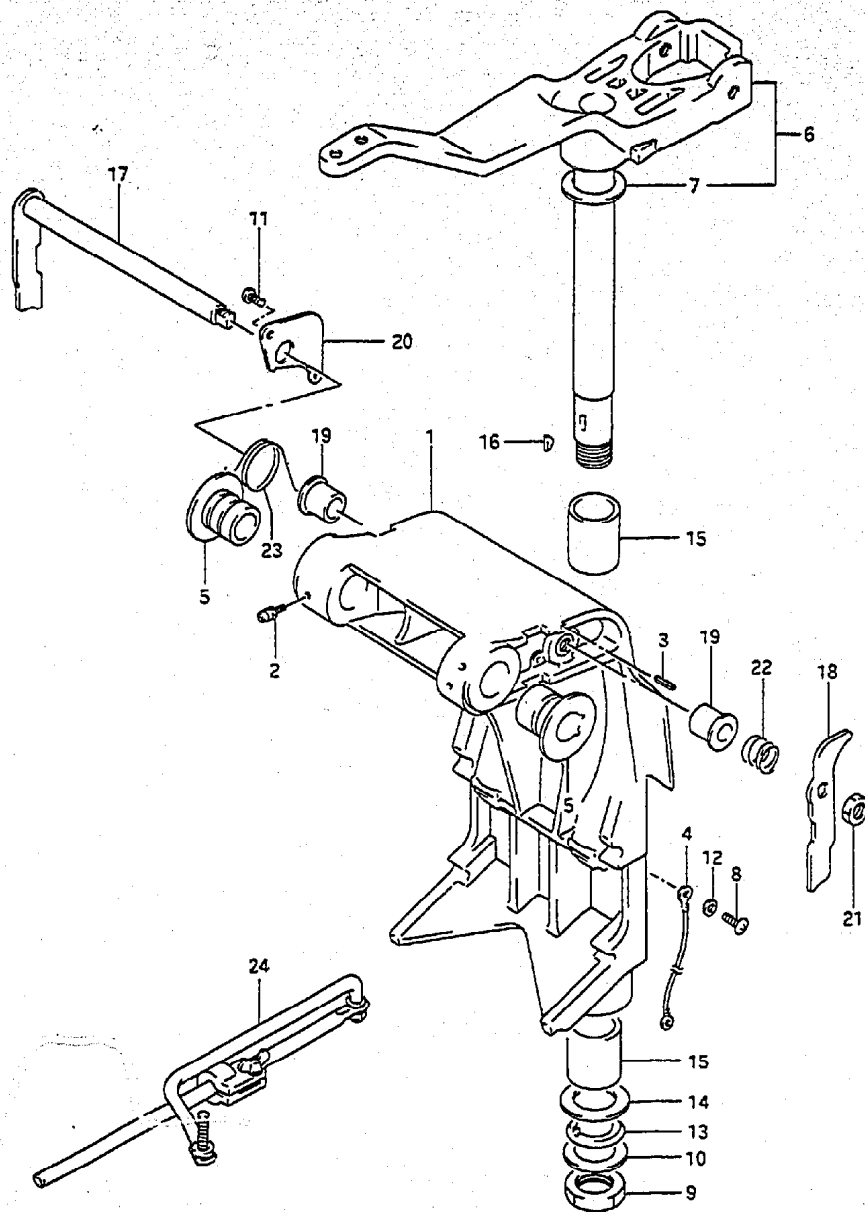


FIG. 18A(E- 5) SWIVEL BRACKET (MODEL:95)

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	43111-95E01-OED	BRACKET, SWIVEL (L/LL/UL)	1	→43111-95E41-OED USED WITH 09160-05024(2)
2	22511-99010	NIPPLE	4	
3	09205-06013	PIN	1	
4	36894-94401	LEAD (LOWER MT TO SWIVEL)	1	
5	43211-95510	BUSH, CLAMP SHAFT SWIVEL	2	
6	43750-95604-OED	BRACKET, STEERING	1	
7	09160-25052	WASHER	1	
8	09125-05050	SCREW	2	
9	09140-24010	NUT	1	
10	09160-25052	WASHER	1	
11	09125-05050	SCREW	2	
12	09161-05114	WASHER	2	
13	09166-25007	WASHER	1	
14	09181-26006	SHIM (0.3)	2	
15	09306-26005	BUSH	2	
16	09420-05003	KEY	1	
17	41220-95E00	LEVER, TILT LOCK STBD	1	
18	41221-95E31-01T	LEVER, TILT LOCK PORT	1	
19	41224-95E01	BUSH, TILT STOPPER ROD	1	
20	41227-95E00	STOPPER, SPRING	1	
21	09140-10032	NUT	1	
22	09440-19028	SPRING	1	
23	09444-34001	SPRING	1	
24	43770-95510	ADJUSTER ASSY, STEERING	1	OPT

COLOR : OED (GRAY)
O1T (WHITE)

FIG. 18 B

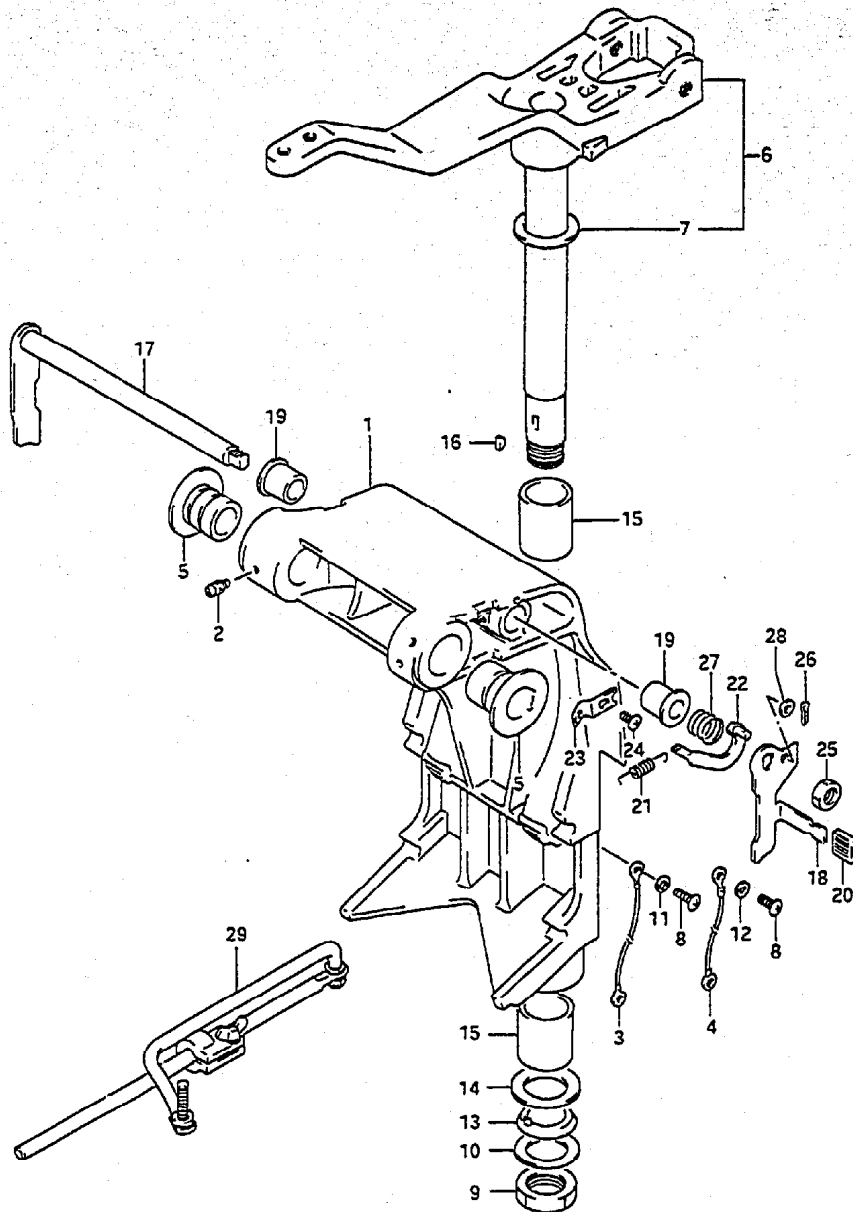


FIG.18B(E- 6) SWIVEL BRACKET (MODEL:96~99)

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	43111-95E41-OED	BRACKET, SWIVEL (L/LL/XL)	1	
2	22511-99010	NIPPLE	4	
3	36894-94401	LEAD (LOWER MT TO SWIVEL)	1	
4	36894-95201	LEAD (LOWER MT TO DR SFT HSG)	1	
5	43211-95510	BUSH, CLAMP SHAFT SWIVEL	2	
6	43750-95604-OED	BRACKET, STEERING	1	
7	09160-25052	WASHER	1	
8	09125-05050	SCREW	3	
9	09140-24010	NUT	1	
10	09160-25052	WASHER	1	
11	09161-05114	WASHER	2	
12	09161-05114	WASHER	1	
13	09166-25007	WASHER	1	
14	09181-26006	SHIM (0.3)	4	
15	09306-26005	BUSH	2	
16	09420-05003	KEY	1	
17	41220-95E11	LEVER, TILT LOCK STBD	1	
18	41221-95E40	LEVER, TILT LOCK PORT	1	
19	41224-95E01	BUSH, TILT STOPPER ROD	1	
20	41225-94400	RUBBER, TILT LOCK LEVER	1	
21	41228-95E00	SPRING, TILT LOCK LEVER	1	
22	41230-95E00	LINK, TILT LOCK LEVER	1	
23	41233-95E10	BRACKET, TILT LOCK SPRING	1	
24	09125-06063	SCREW	1	
25	09140-10032	NUT, TILT LOCK LEVER PORT	1	
26	09204-01006	PIN, COTTER	1	
27	09440-19028	SPRING, TILT LOCK SHAFT	1	
28	09160-06082	WASHER	1	
29	43770-95510	ADJUSTER ASSY, STEERING	1	OPT

COLOR : OED (GRAY)

FIG.19

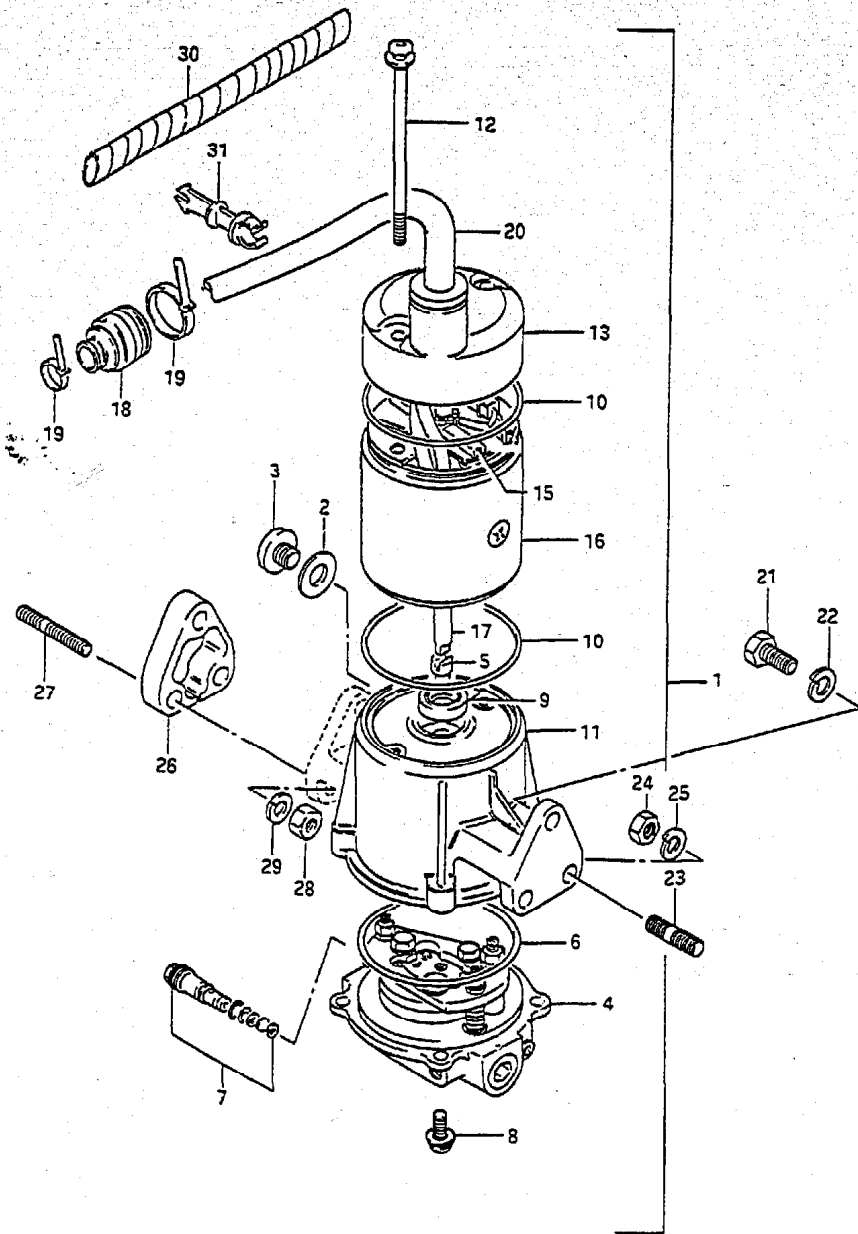


FIG.19 (E- 7) POWER UNIT (MODEL:88,89)

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	48500-95601-02M	POWER UNIT ASSY, POWER TRIM	1	MODEL:88 →48500-95550-0ED USED WITH 38410-94550, 33832-95601
1-2	48500-95601-0ED	POWER UNIT ASSY, POWER TRIM	1	MODEL:89 →48500-95550-0ED USED WITH 38410-94550, 33832-95601
1-3	48500-95284-02M	POWER UNIT ASSY, POWER TRIM	1	OPT:PORT,MODEL:88 →48500-95290-0ED USED WITH 38410-94550, 33832-95300
1-4	48500-95284-0ED	POWER UNIT ASSY, POWER TRIM	1	OPT:PORT,MODEL:89 →48500-95290-0ED USED WITH 38410-94550, 33832-95300
2	09168-10022	.GASKET	2	
3	09248-10008	.PLUG	2	
4-1	48502-94530	.VALVE BODY	1	
4-2	48502-95210	.VALVE BODY	1	OPT:PORT
5	48583-94520	..DRIVE JOINT	1	
6	48585-94520	..O RING	1	
7	48550-94600	..VALVE, MANUAL	1	
8	48593-94500	.SCREW	4	
9	09292-08003	.OIL SEAL	1	
10	09280-70005	.O RING	2	
11	48570-94600-0ED	.RESERVOIR ASSY	1	
12	31281-94520	.SCREW	2	
13	31170-94520-0ED	.COVER, UPPER	1	
15	31133-94521	.BRUSH	2	
16	31110-94520-0ED	.YOKE ASSY	1	

COLOR : 02M (SILVER)
0ED (GRAY)

REFER TO FIG.20 (E- 9) FOR MODEL:90-94
REFER TO FIG.20A(E-10) FOR MODEL:95-99

FIG. 19

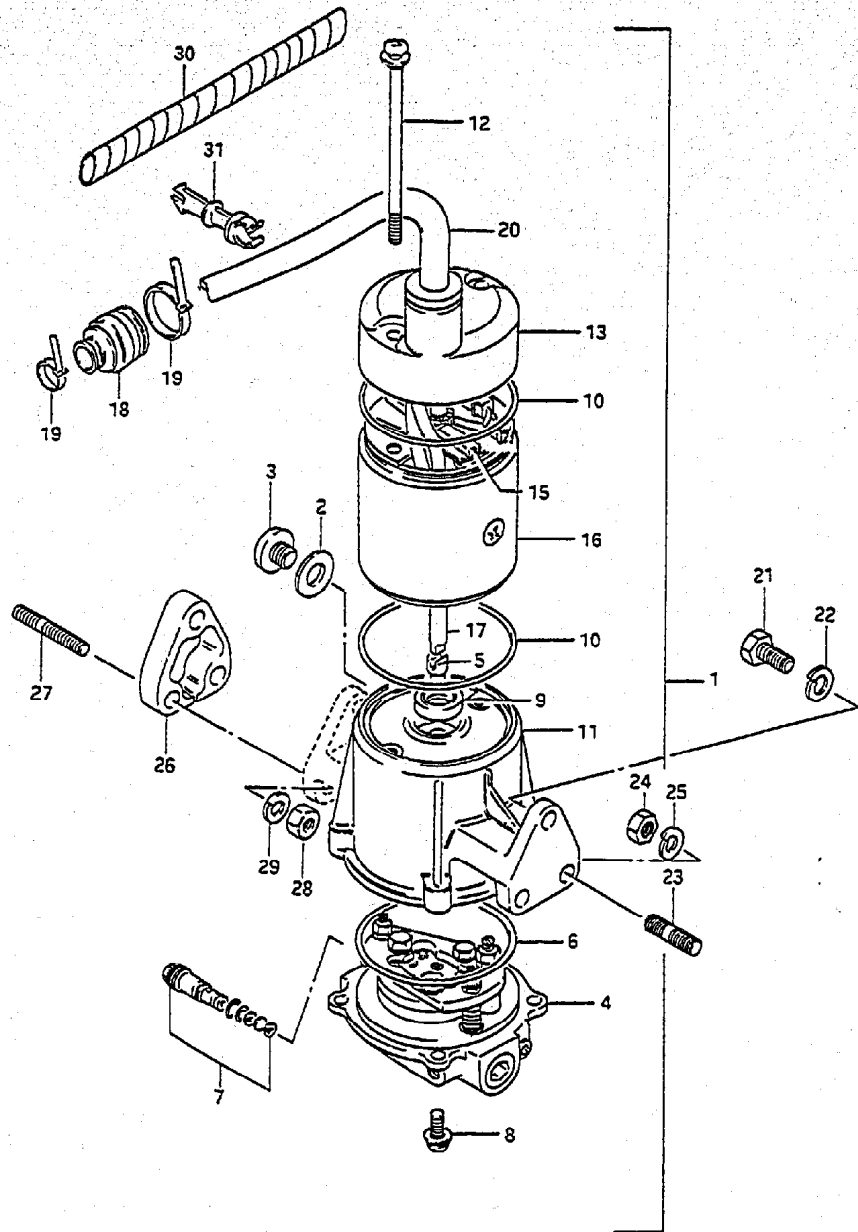


FIG. 19 (E- B) POWER UNIT (MODEL:88,89)

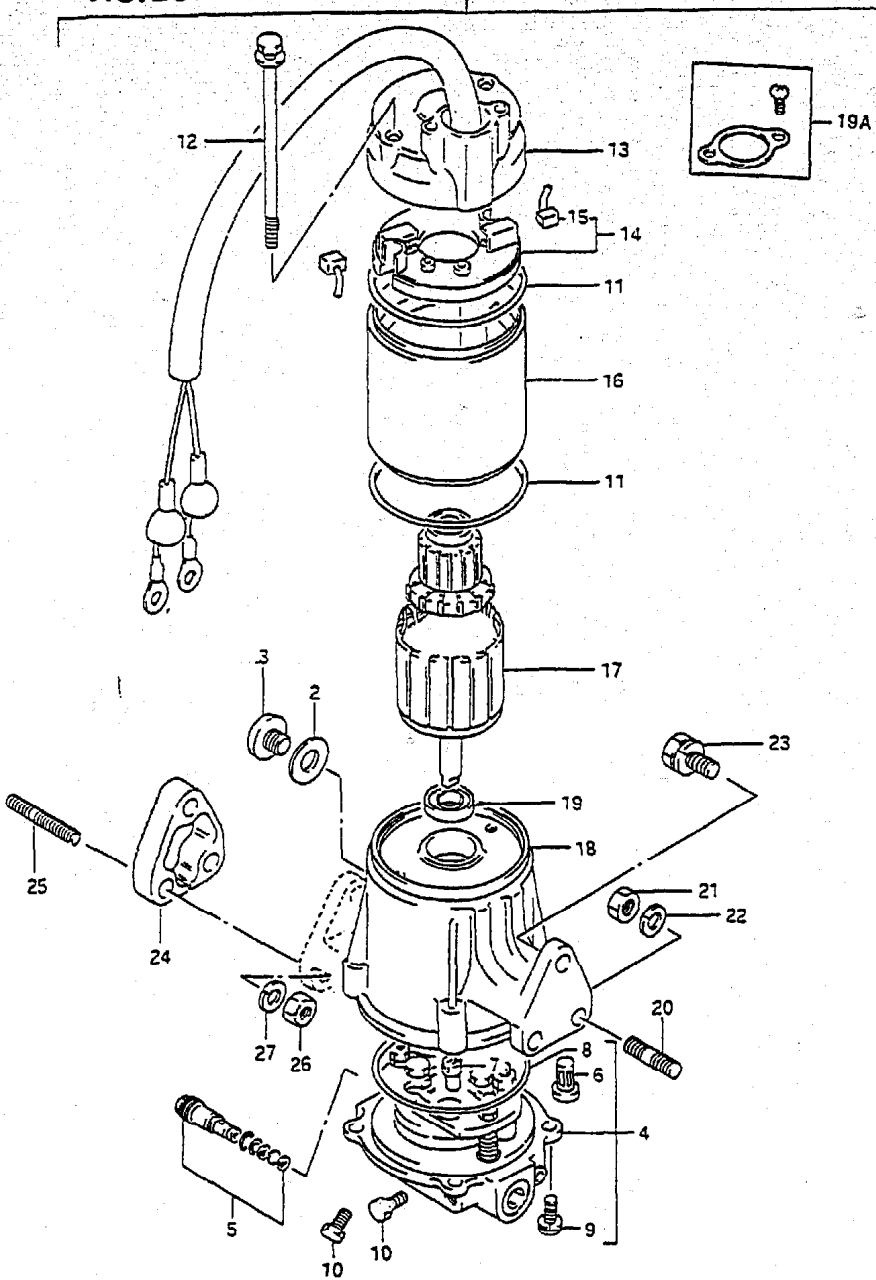
REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
17	31311-94600	.ARMATURE	1	
18	33899-95500	.SEAL, PTT CABLE	1	
19	09407-25402	.CLAMP	2	
20	33861-95600	.CABLE, PTT	1	
21	09100-08219	BOLT (8X22)	1	
22	09162-08007	LOCK WASHER	1	
23	09108-08130	STUD BOLT (8X139)	2	
24	09140-08016	NUT	2	
25	09162-08007	LOCK WASHER	2	
26	48131-95200	SPACER POWER UNIT	1	OPT:PORT
27	09108-08137	STUD BOLT (8X139)	3	OPT:PORT
28	09140-08016	NUT	3	OPT:PORT
29	09162-08007	LOCK WASHER	3	OPT:PORT
30	38423-95510	TUBE (L:150)	1	
31	33835-95500	CLAMP, MOTOR CABLE	1	

FIG. 20

FIG. 20 (E- 9) POWER UNIT (MODEL:90~94)

Q'TY

REMARKS



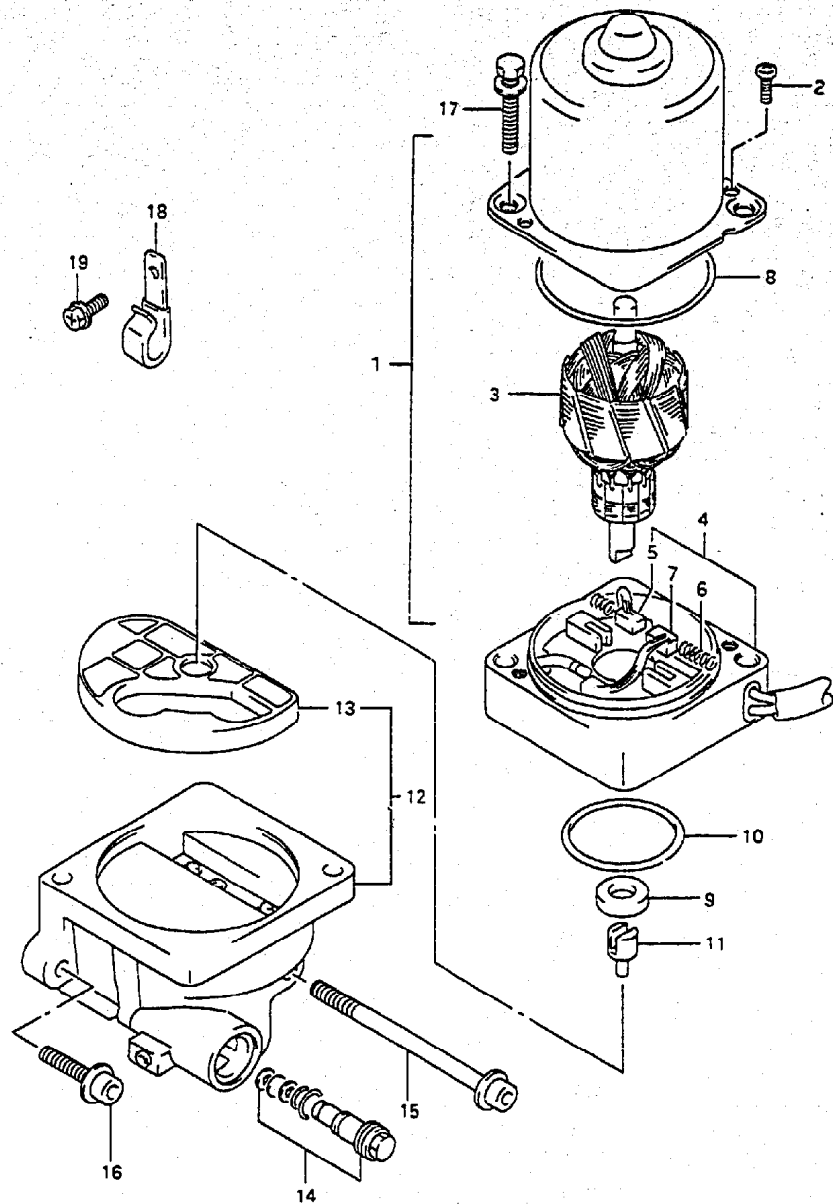
REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	48500-95550-OED	POWER UNIT ASSY, POWER TRIM	1	
1-2	48500-95680-OED	POWER UNIT ASSY, POWER TRIM	1	OPT:PORT
2	09280-09005	.O RING	2	
3	48511-95500	.PLUG	2	
4-1	48502-94530	.PUMP/VALVE BODY ASSY	1	
4-2	48502-95210	.PUMP/VALVE BODY ASSY	1	OPT:PORT
5	48550-94600	..VALVE, MANUAL	1	
6	48581-94500	..FILTER, PTT PUMP	1	
7	48583-94520	..JOINT, DRIVE	1	
8	48585-94520	..O RING, VALVE BODY	1	
9	48593-94500	..SCREW, VALVE BODY	4	
10	48586-94500	..PLUG, VALVE BODY	2	
11	09280-70005	.O RING	2	
12	31281-94610	. BOLT	1	
13	31170-94610-OED	.COVER, UPPER	1	
14	31173-94620	.HOLDER, BRUSH WITH WIRING	1	
15	31133-94610	..BRUSH	2	
16	31110-94610-OED	.YOKE ASSY	1	
17	31311-94610	.ARMATURE	1	
18	48570-94610-OED	.RESERVOIR	1	
19	33799-94610	.SEAL, OIL	1	
19A	33899-94600	SEAL SET, PTT CABLE	1	OPT
20	09108-08130	STUD BOLT, POWER UNIT	2	
21	09140-08016	NUT, TRIM CYL RAM	4	
22	09162-08007	LOCK WASHER, POWER UNIT STUD	2	
23	09117-08046	BOLT, POWER UNIT	1	
24	48131-95200	SPACER POWER UNIT	1	OPT:PORT
25	09108-08137	STUD BOLT	3	OPT:PORT
26	09140-08016	NUT	3	OPT:PORT
27	09162-08007	LOCK WASHER	3	OPT:PORT

COLOR : OED (GRAY)

REFER TO FIG.20A(E-10) FOR MODEL:95~99

FIG. 20 A

FIG. 20A(E-10) POWER UNIT (MODEL:95-99)



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	38100-95E01-OED	MOTOR ASSY, PTT (GRAY)	1	
2	31111-95E00	.SCREW	2	
3	31311-95E00	.ARMATURE	1	
4	31173-95E01	.HOLDER ASSY, BRUSH	1	
5	31133-95E00	.BRUSH	1	
6	31135-97E00	.SPRING	2	
7	31136-95E00	.BREAKER ASSY	1	
8	31123-87D60	.O RING	1	
9	33799-97E00	OIL SEAL	1	
10	48585-95E00	O RING	1	
11	48583-95E00	JOINT	1	
12	48502-95E00	PUMP	1	
13	48582-95E00	.FILTER	1	
14	48864-95E00	.VALVE SET, MANUAL	1	
15	48862-95E00	BOLT	1	
16	48862-95E10	BOLT	2	
17	31281-95E00	BOLT, THROUGH	2	
18	09403-17304	CLAMP	1	
19	02162-06127	BOLT	1	

FIG. 21

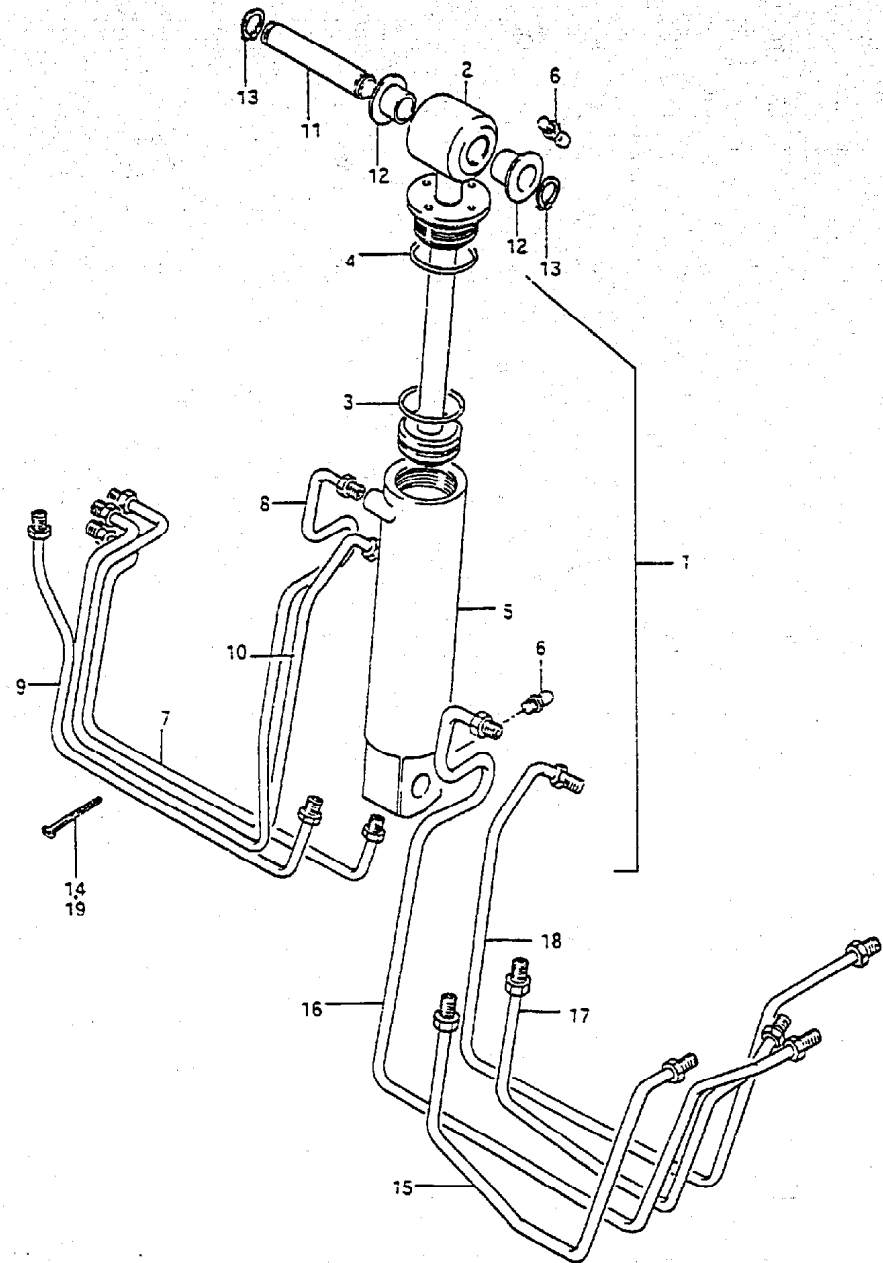


FIG. 21 (E-11) TILT CYLINDER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	48400-94511-OED	TILT CYLINDER ASSY	1	
2	48401-94501	.PISTON & PISTON ROD SUB ASSY	1	
3	48427-94500	.O RING, PISTON	1	
4	48433-94500	.O RING	1	
5	48441-94510	.TUBE, CYLINDER	1	
6	22511-99010	.NIPPLE, GREASE	2	
7	48720-94521	PIPE, TILT INLET	1	
8	48730-94521	PIPE, TILT OUTLET	1	
9	48740-94521	PIPE, TRIM INLET	1	
10	48750-94521	PIPE, TRIM OUTLET	1	
11	48321-94510	SHAFT, TILT CYLINDER UPPER	1	
12	09306-16003	BUSHING	2	
13	09380-16003	SNAP RING	2	
14	09407-14403	CLAMP, PTT PIPE	6	
15	48720-94580	TUBE, TILT INLET	1	OPT:PORT
16	48730-94580	TUBE, TILT OUTLET	1	OPT:PORT
17	48740-94580	TUBE, TRIM INLET	1	OPT:PORT
18	48750-94580	TUBE, TRIM OUTLET	1	OPT:PORT
19	09407-14403	CLAMP	6	OPT:PORT

COLOR : OED (GRAY)

FIG. 22

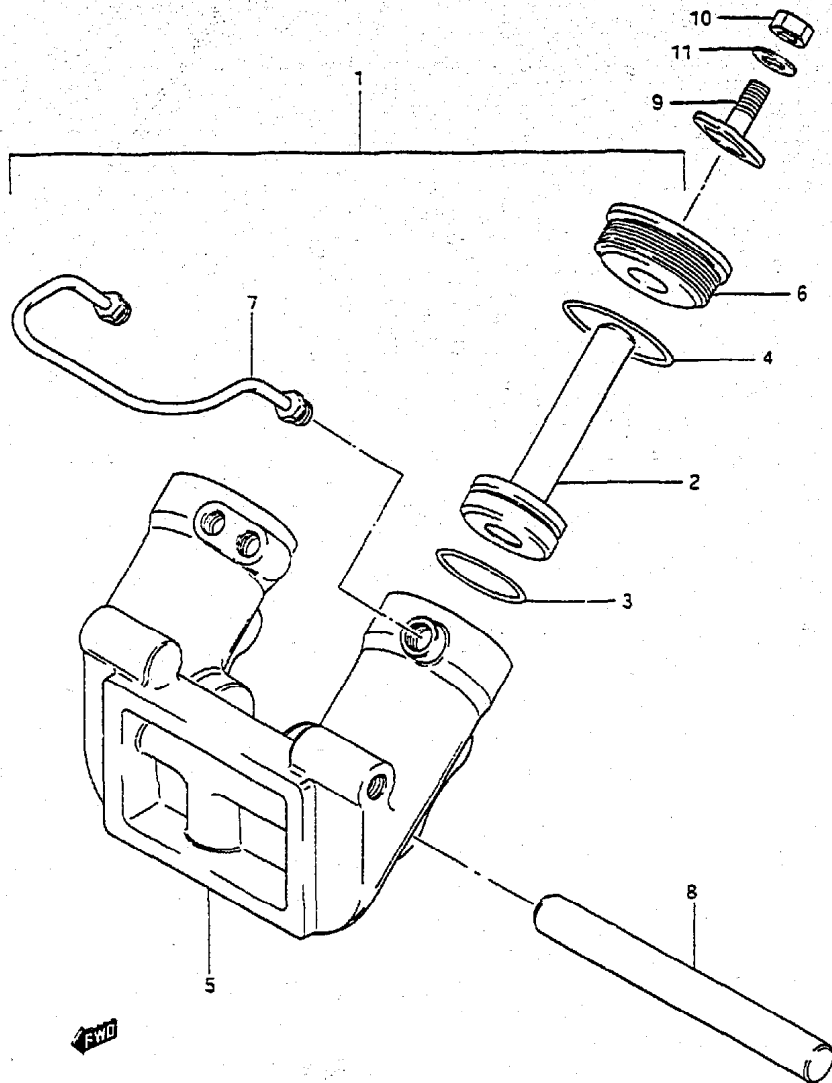


FIG. 22 (E-12) TRIM CYLINDER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	48600-94511-OED	TRIM CYLINDER ASSY	1	
2	48601-94501	.PISTON & PISTON ROD ASSY	2	
3	48627-94500	.O RING, PISTON	4	
4	48633-94500	.O RING, HEAD	4	
5	48641-94510	.CYLINDER, TRIM	1	
6	48630-94500	.HEAD, TRIM CYLINDER	2	
7	48760-94501	.TUBE, TRIM CYLINDER OUTLET	1	
8	48121-94510	SHAFT, TILT CYLINDER LOWER	1	
9	48311-94501	PAD, TRIM CYLINDER RAM	2	
10	09140-08016	NUT	2	
11	09162-09007	LOCK WASHER	2	

COLOR : OED (GRAY)

REFER TO FIG. 22A(E-13) FOR MODEL:95-99

FIG. 22A

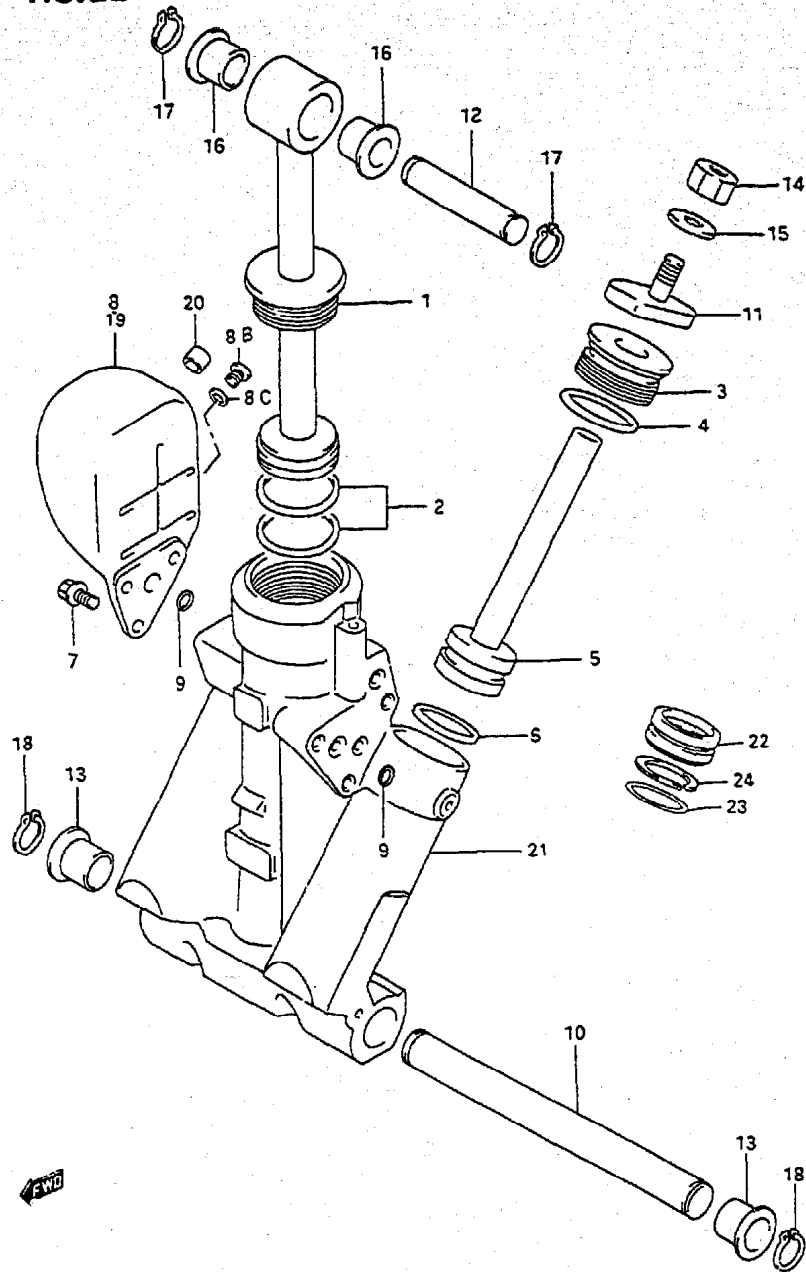
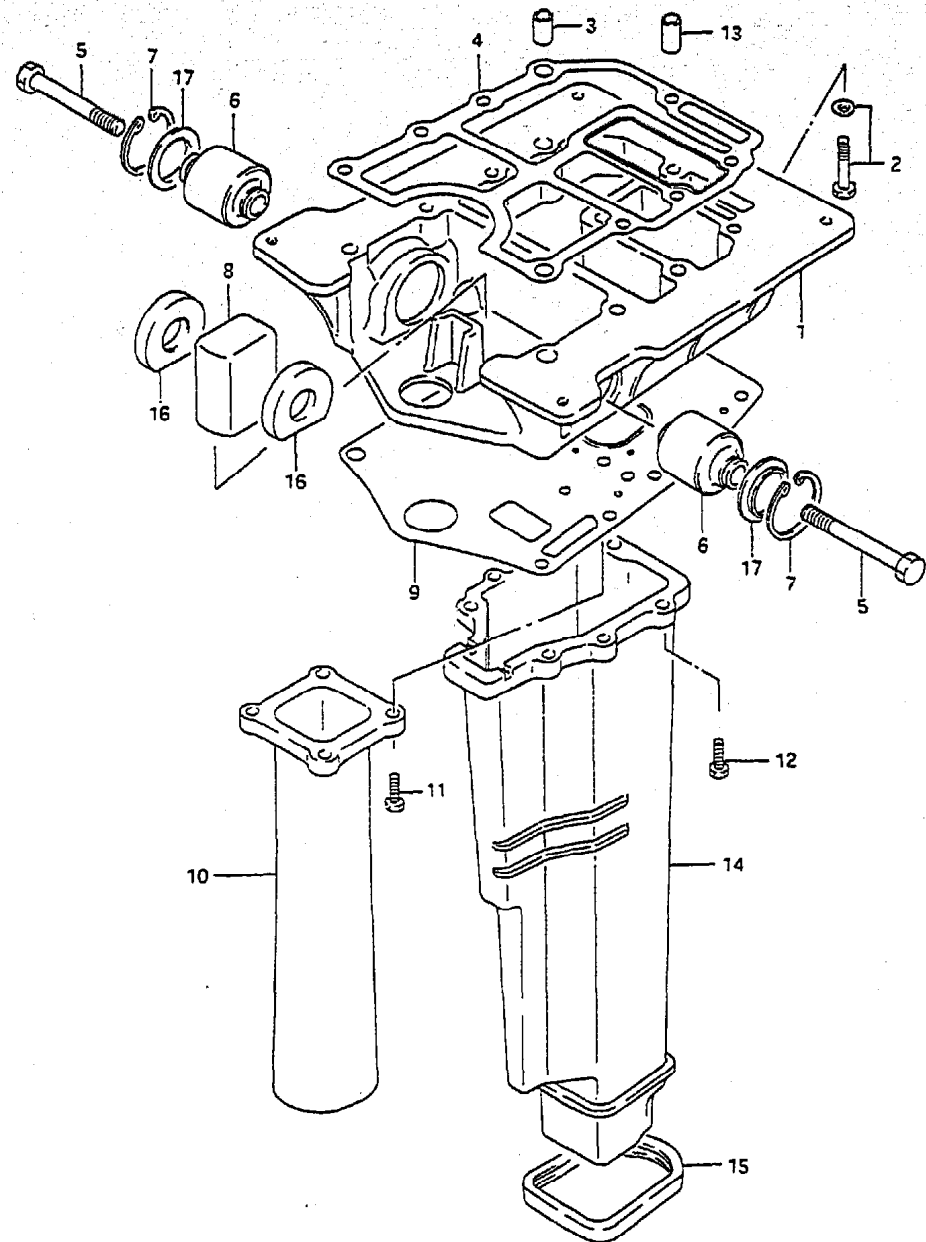


FIG. 22A(E-13) TRIM CYLINDER (MODEL:95-99)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	48401-95E00	PISTON ASSY	1	
2	48627-95E00	O RING SET	1	
3	48630-95E00	HEAD, TRIM CYLINDER	2	
4	48633-95E00	O RING SET, HEAD	2	
5	48601-95E00	PISTON & RAM ASSY	2	
6	48627-95E00	O RING SET	2	
7	48861-95E00	BOLT, RESERVOIR	3	
8	48571-95E00	RESERVOIR	1	→48570-95E00
8B	09248-10008	PLUG	1	FOR 48571-95E00
8C	09280-08014	O RING (D:1.5, ID:8.5)	1	FOR 48571-95E00
9	48588-95E00	O RING	5	
10	48121-95E00	SHAFT, TILT CYLINDER LOWER	1	
11	48311-94501	PAD, TRIM CYLINDER RAM	1	
12	48321-87D02	SHAFT, TILT CYLINDER UPPER	1	
13	48326-95E00	BUSH, TILT CYLINDER	2	
14	09140-08016	NUT	2	
15	09162-08007	WASHER	2	
16	09306-17001	BUSH	2	
17	09380-17009	CIRCLIP	2	
18	09380-22015	CIRCLIP	2	
19	48570-95E00	RESERVOIR ASSY	1	MODEL:97-99
20	48572-95E00	.CAP	1	MODEL:97-99
21	48641-95E00	CYLINDER, PTT	1	
22	48650-94900	PISTON, FREE	1	
23	48405-87D00	.O RING SET	1	
24	48615-97E00	.RING SET, PISTON	1	

FIG. 23

FIG. 23 (F- 2) ENGINE HOLDER

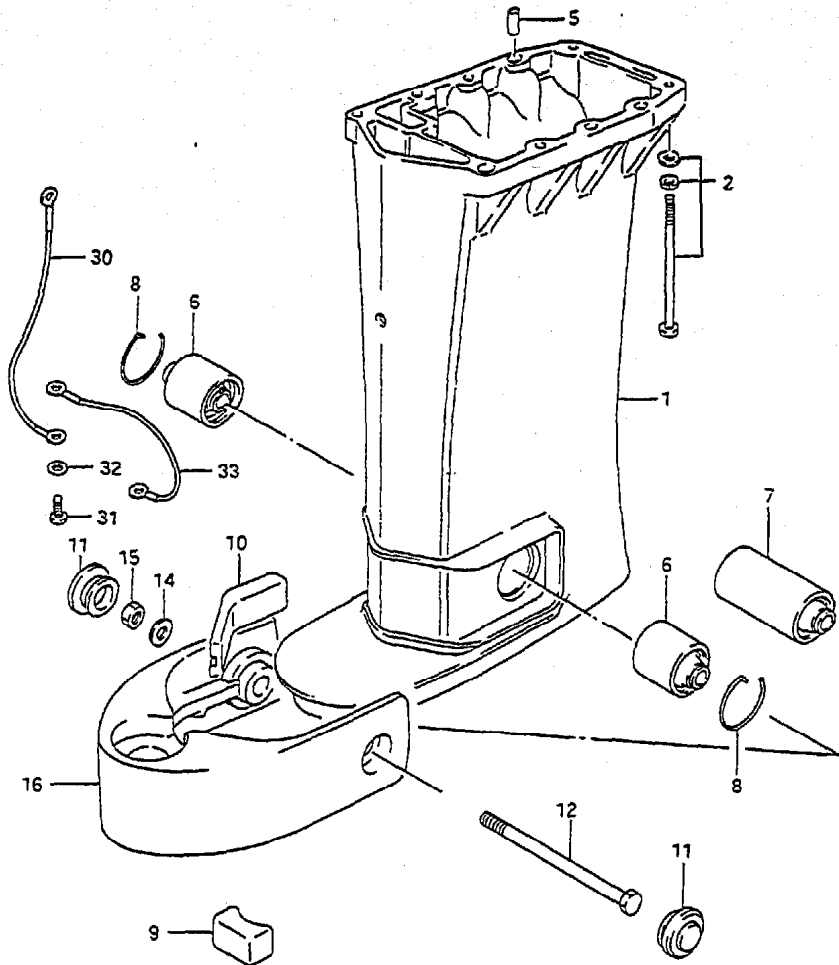


REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	51111-95602-OED	HOLDER, ENGINE	1	
2	09117-08045	BOLT (8X35)	2	
3	09206-11004	DOWEL PIN (11X14)	2	
4	51211-95630	GASKET, ENGINE HOLDER	1	
5	09100-12052	BOLT (12X70)	2	
6-1	54130-95620	MOUNT UPPER	2	
6-2	54130-95611	MOUNT UPPER	2	OPT:HARD TYPE
7	09381-38002	CIRCLIP	2	
8	54135-95200	MOUNTING, UPPER THRUST	1	
9	52113-95630	GASKET, DRIVESHAFT HOUSING	1	
10	14211-95602	TUBE, EXHAUST	1	
11	09117-08039	BOLT (6X25)	4	
12	09117-06039	BOLT (6X25)	7	
13	09206-11017	COLLAR ENGINE HOLDER	1	
14	52311-94701	HOUSING, EXHAUST TUBE	1	
15	52332-94711	SEAL, EXHAUST TUBE	1	
16	54140-95270	STOPPER, UPPER MOUNT	2	
17	54411-95600	WASHER, UPPER MOUNT	2	

COLOR : OED (GRAY)

FIG.24

FIG.24 (F-3) DRIVESHAFT HOUSING

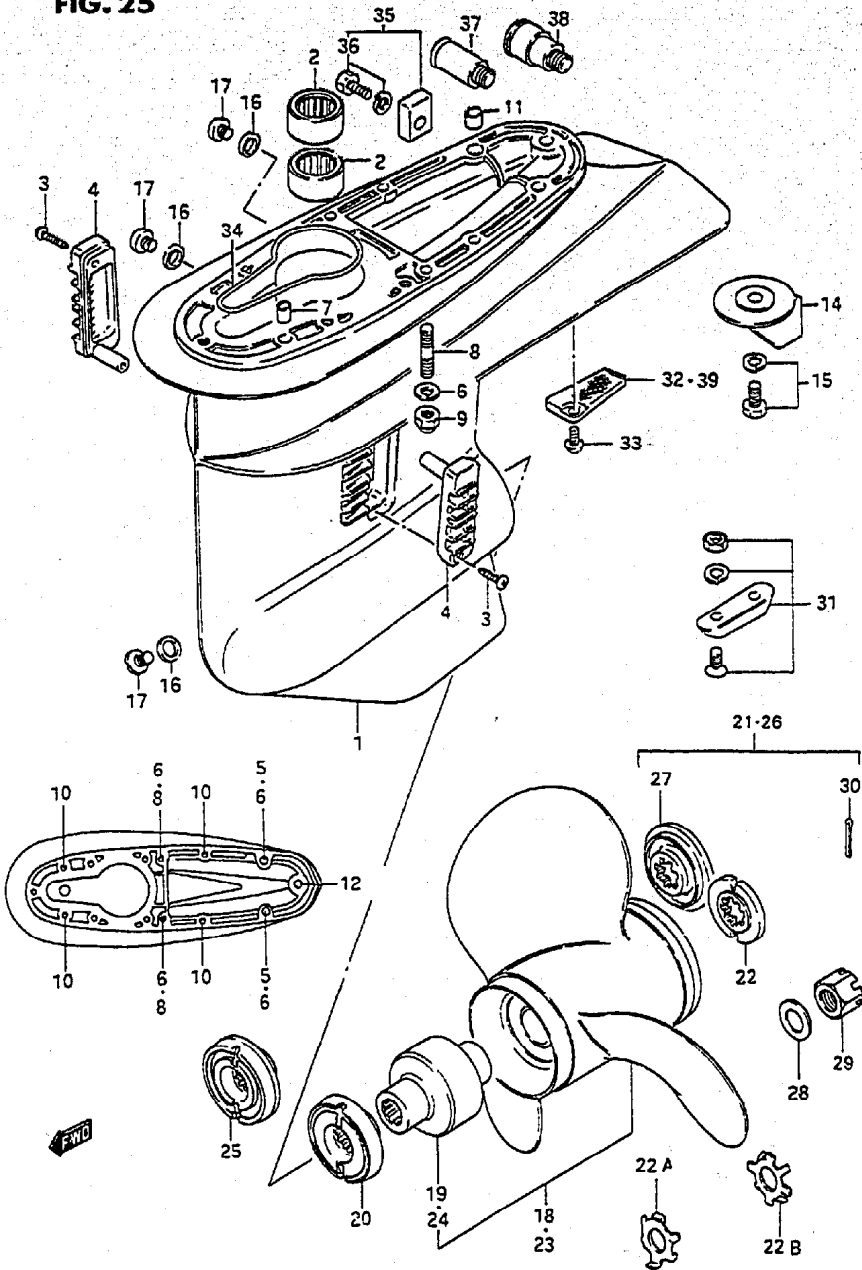


REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	52111-95660-OED	HOUSING, DRIVESHAFT	1	
2	09118-08102	BOLT (8X100)	8	
5	09206-11004	DOWEL PIN	2	
6	54160-95600	MOUNTING, LOWER	2	
7	54160-95510	MOUNTING, LOWER	1	OPT:HARD TYPE
8	09387-46001	SET RING	2	
9-1	54165-95600	MOUNT LOWER THRUST	1	
9-2	54165-95200	MOUNT LOWER THRUST	1	OPT:HARD TYPE
10	54167-95500	MOUNT LOWER SIDE	2	
11	54311-95210-OED	CAP	2	
12	09116-12008	BOLT (12X145)	1	
14	09160-12066	WASHER (12.5X22X2.5)	1	
15	09140-12029	NUT	1	
16	54210-95210-OED	BRACKET, LOWER MOUNT	1	
30	36894-95201	LEAD (LWR MT TO DR SFT HSG)	1	L:165
31	09125-05050	SCREW, LEAD	2	
32	09161-05114	WASHER, LEAD	2	
33	36894-94401	LEAD (LWR MT TO SWVL BRKT)	1	

COLOR : OED (GRAY)

FIG. 25

FIG.25 (F- 4) GEAR CASE



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	55100-95561-OED	CASE SET, GEAR	1	
2	09263-29004	.BEARING, PINION	2	
3	03142-04253	TAPPING SCREW	2	
4	17631-94600	FILTER, WATER	2	
5	09117-08038	BOLT (BX45)	2	
6	09162-08007	LOCK WASHER	2	
7	09206-11016	DOWEL PIN (8.4X11X12)	1	
8	09108-08154	STUD BOLT (8X56)	2	
9	09140-08016	NUT	2	
10	09117-10038	BOLT (10X55)	4	
11	09206-13017	DOWEL PIN (10.4X13X10)	1	
12	09117-10024	BOLT (10X100)	1	
14	55125-95500	TRIM TAB	1	
15	09117-08037	BOLT (8X16)	1	
16	09168-10022	GASKET	3	
17	09248-10008	PLUG, DRAIN	3	
18-1	58100-95500-019	PROPELLER (3X13-1/2X15)	1	U1500
18-2	58100-95511-019	PROPELLER (3X13-1/4X17)	1	U1700
18-3	58100-95521-019	PROPELLER (3X13X19)	1	U1900
18-4	58100-95530-019	PROPELLER (3X13X21)	1	U2100
18-5	58100-95540-019	PROPELLER (3X13-3/4X13)	1	U1300
18-6	58100-95550-019	PROPELLER (3X13X18)	1	U1800
19	58120-95500	.BUSHING, PROPELLER	1	U TYPE
20-1	57635-95503	STOPPER, PROPELLER BUSHING	1	U TYPE/MODEL:88~91
20-2	57635-95510	STOPPER, PROPELLER BUSHING	1	U TYPE/MODEL:92~99
21	57630-95500	KIT, PROPELLER NUT	1	OPT,U TYPE
22	57633-95501	.SPACER, PROPELLER NUT	1	U TYPE
22A	57835-95300	WASHER, PROPELLER NUT LOCK	1	~MODEL:92 U TYPE
22B	57634-94500	WASHER, PROPELLER NUT LOCK	1	~MODEL:92 V TYPE

COLOR : OED (GRAY) 019 (BLACK)

FIG. 25

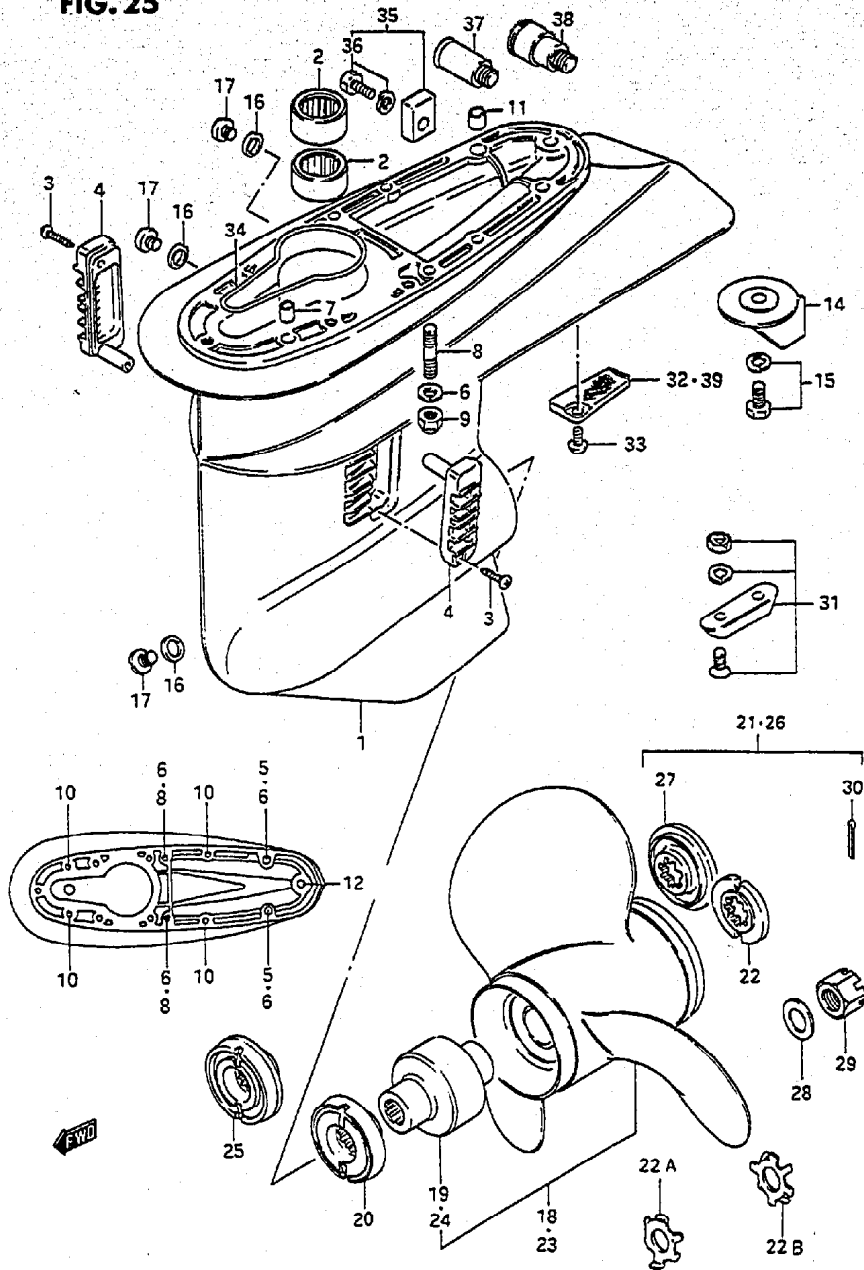


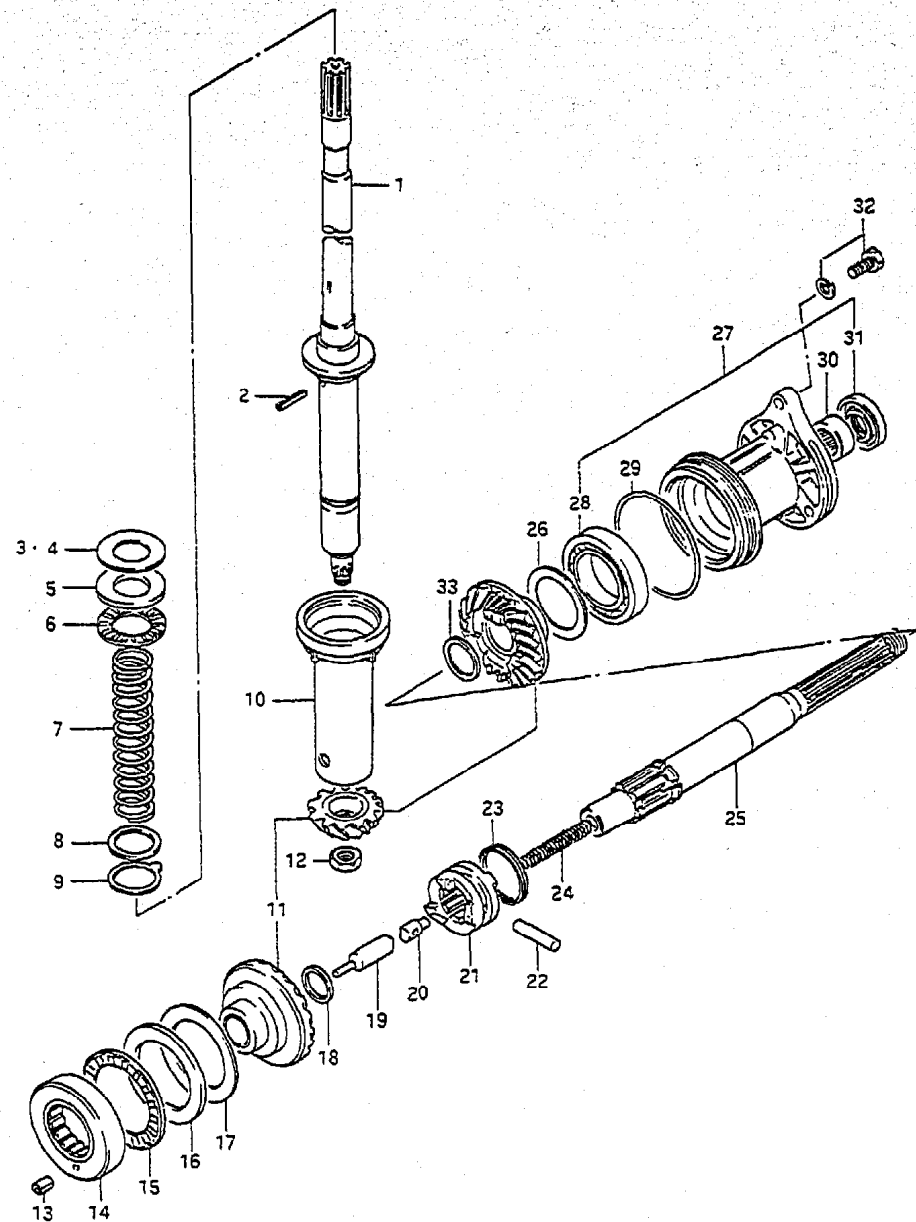
FIG. 25 (F- 5) GEAR CASE

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
23-1	58100-94512-019	PROPELLER (3X13-1/4X17)	1	V1700
23-2	58100-94522-019	PROPELLER (3X13X19)	1	V1900
23-3	58100-94532-019	PROPELLER (3X13X21)	1	V2100
23-4	58100-94500-019	PROPELLER (3X13-1/2X15)	1	V1500
23-5	58100-94554	PROPELLER (3X13-1/2X15)	1	STAINLESS STEEL
23-6	58100-94581	PROPELLER (3X13-1/4X17)	1	STAINLESS STEEL
23-7	58100-94561	PROPELLER (3X13X19)	1	STAINLESS STEEL
23-8	58100-94571	PROPELLER (3X13X21)	1	STAINLESS STEEL
24	58120-94520	.BUSHING, PROPELLER	1	V TYPE
25-1	57635-94502	STOPPER, PROPELLER BUSHING	1	V TYPE/MODEL:88-91
25-2	57635-94511	STOPPER, PROPELLER BUSHING	1	V TYPE/MODEL:92-99
26	57630-94500	KIT, PROPELLER NUT	1	OPT, V TYPE
27	57633-94500	.SPACER, PROPELLER NUT	1	V TYPE
28	09160-18028	.WASHER	1	
29	09141-18005	.NUT	1	
30	09204-03003	.PIN	1	
31	55300-95500	ZINC ASSY, PROTECTION	1	OPT
32	17635-95501	FILTER	1	
33	09125-06053	SCREW	1	
34	55122-95500	SEAL RING GEAR CASE	1	
35	55320-95310	ZINC, PROTECTION	1	
36-1	09116-06092	.BOLT (6X16)	1	
36-2	09116-06094	.BOLT (6X15)	1	MODEL:99
37	55181-95200	ATTACHMENT, FLUSH HOSE	1	
38	55182-95200	ATTACHMENT, FLUSH HOSE	1	OPT
39	17635-95510	PLATE, GEAR CASE	1	OPT
40	25700-95500	KIT, GEAR CASE RE-SEALING	1	OPT, NOT SHOWN

COLOR : 019 (BLACK)

FIG. 26

FIG. 26 (F- 6) TRANSMISSION



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57110-95508	SHAFT, DRIVE (L)	1	L:793.5
2	09205-03028	PIN	1	
3-1	08221-32523	SHIM (32X52X0.1)	0~2	
3-2	08221-32524	SHIM (32X52X0.2)	0~2	
3-3	09181-32280	SHIM (32X52X1.03)	0~1	
4-1	09181-30302	SHIM (30X52X0.8)	0~1	
4-2	09181-30304	SHIM (30X52X0.9)	0~1	
4-3	09181-30306	SHIM (30X52X1.0)	0~1	
4-4	09181-30312	SHIM (30X52X1.1)	0~1	
4-5	09181-30316	SHIM (30X52X1.2)	0~1	
4-6	09181-30321	SHIM (30X52X1.3)	0~1	
5	09160-32005	THRUST WASHER (32X52X4.25)	1	
6	09269-30013	BEARING, THRUST	1	
7	09440-30003	SPRING	1	
8	09160-30027	THRUST WASHER (30X40X3)	1	
9	09167-31001	THRUST WASHER	1	
10	57133-95501	COLLAR, SPRING	1	
11-1	57301-95841	PINION/GEAR SET	1	
11-2	57301-95860	PINION/GEAR SET	1	MODEL:95~99
12	09140-14021	NUT	1	
13	09205-05006	PIN	1	~MODEL:94
14-1	09269-45001	BEARING, FORWARD GEAR RADIAL	1	
14-2	09265-45003	BEARING, FORWARD GEAR	1	MODEL:95~99
15	09269-60001	BEARING, THRUST	1	~MODEL:94
16	09160-60002	THRUST WASHER (60X85X4.2)	1	~MODEL:94
17-1	09160-60003	WASHER (60X85X1)	0~1	~MODEL:94
17-2	09160-60004	WASHER (60X85X1.1)	0~1	~MODEL:94
17-3	09160-60005	WASHER (60X85X1.2)	0~1	~MODEL:94
17-4	09160-60006	WASHER (60X85X1.3)	0~1	~MODEL:94
17-5	09160-60007	WASHER (60X85X1.4)	0~1	~MODEL:94
17-6	09160-60008	WASHER (60X85X0.8)	0~1	~MODEL:94
17-7	09160-60009	WASHER (60X85X0.9)	0~1	~MODEL:94

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FIG. 26

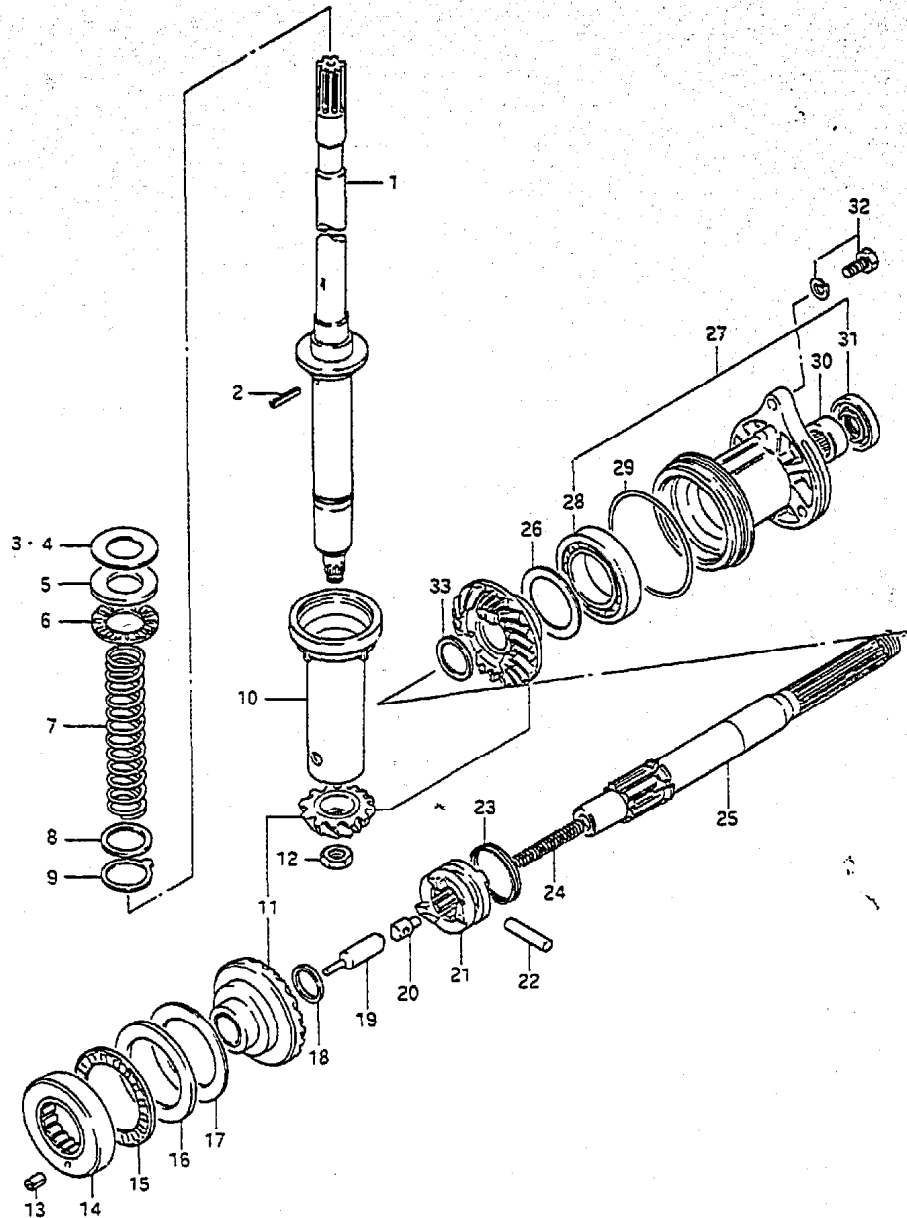


FIG.26 (F-7) TRANSMISSION

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
17-8	09181-45003	SHIM (1.0)	1	MODEL:95~99
17-9	09181-45004	SHIM (1.1)	1	MODEL:95~99
17-10	09181-45005	SHIM (1.2)	1	MODEL:95~99
17-11	09181-45006	SHIM (1.3)	1	MODEL:95~99
17-12	09181-45007	SHIM (1.4)	1	MODEL:95~99
17-13	09181-45008	SHIM (1.5)	1	MODEL:95~99
17-14	09181-45009	SHIM (1.6)	1	MODEL:95~99
18	09181-25018	THRUST WASHER (25X31X4.5)	1	
19	57631-95541	ROD, PUSH	1	
20	57632-95502	PIN, PUSH	1	
21	57621-95511	SHIFTER, CLUTCH DOG	1	
22	09202-06028	PIN	1	
23	09440-48003	SPRING, CLUTCH DOG SHIFTER	1	
24	09440-11020	SPRING, RETURN	1	
25-1	57610-95508	SHAFT, PROPELLER	1	MODEL:88~91
25-2	57610-95510	SHAFT, PROPELLER	1	MODEL:92~99
26-1	09181-45001	SHIM (45X58X0.5)	0~2	
26-2	09181-45002	SHIM (45X58X0.2)	0~2	
27	56120-95505-OED	HOUSING, PROPELLER SHAFT	1	
28	08113-60097	.BEARING, REVERSE GEAR	1	
29	09280-85001	.O RING	1	
30	09263-28011	.BEARING, PROPELLER SHAFT	2	28X35X16
31	09282-28002	.OIL SEAL (T:5)	2	
32	09117-08047	BOLT	2	
33-1	09181-28015	WASHER, REV (0.9)	2	
33-2	09181-28016	WASHER, REV (1.0)	2	
33-3	09181-28017	WASHER, REV (1.2)	2	
33-4	09181-28018	WASHER, REV (1.3)	2	
33-5	09181-28019	WASHER, REV (1.4)	2	
33-6	09181-28020	WASHER, REF (1.6)	2	

COLOR : OED (GRAY)

FIG. 27

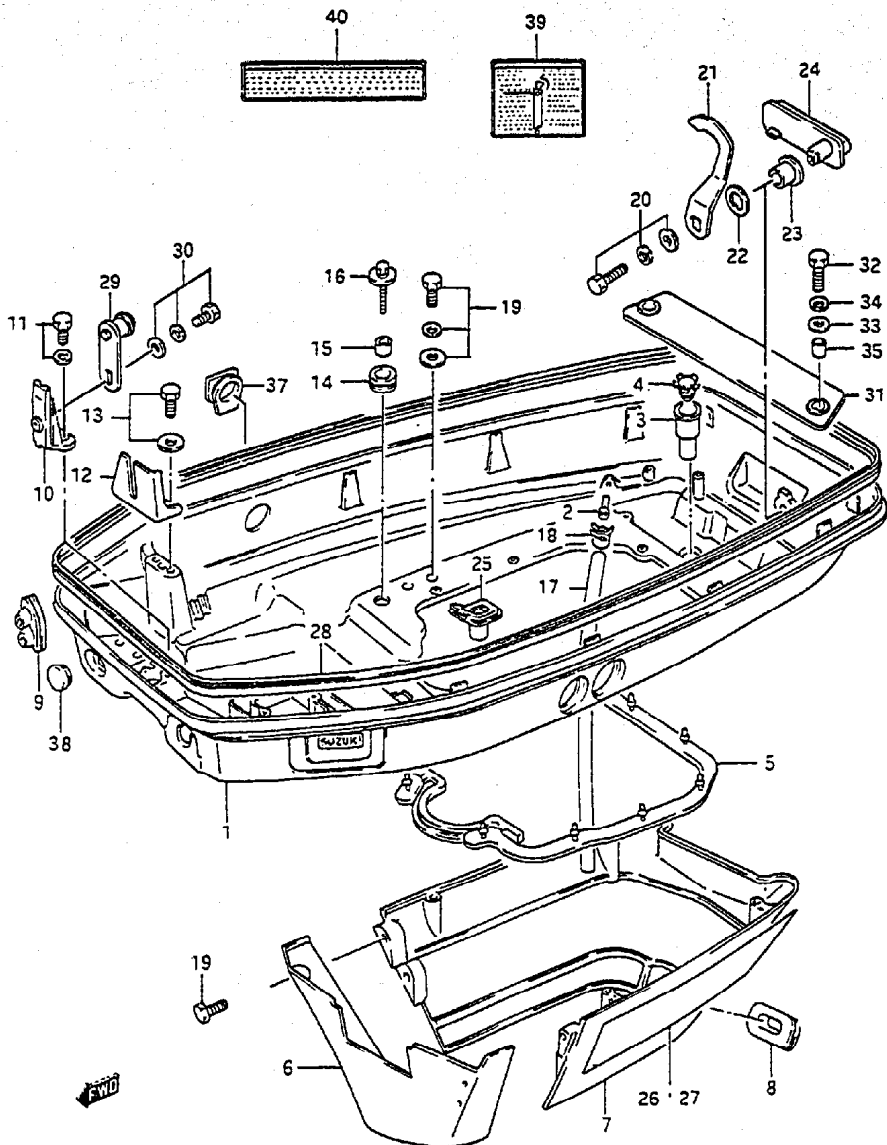


FIG. 27 (G- 2) LOWER COVER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61110-96X55-OED	COVER, LOWER (GRAY)	1	
2	61155-94500	TUBE, WATER INSP	1	
3	61139-94511	TUBE, DRAIN	1	
4	13979-37400	RETAINER, DRAIN TUBE	1	~MODEL:94
5	61113-95205	SEAL, LOWER COVER	1	
6	61131-95201-OED	COVER, LOWER FRONT (GRAY)	1	
7	61141-95204-OED	COVER, LOWER REAR (GRAY)	1	
8	61142-95201	GROMMET	1	
9	67331-95210	GROMMET, REMOCON CABLE	1	
10	61116-94702	BRACKET, LOWER COVER	1	
11-1	09117-06046	BOLT (6X20)	2	
11-2	09116-06106	BOLT (6X20)	2	MODEL:97-99
12	67271-95213	HOLDER, REMOCON CABLE	1	
13	09116-06092	BOLT (6X15)	2	
14	09320-10502	CUSHION, LOWER COVER	4	
15	09180-06289	SPACER (6.8X10X11.5)	4	
16	09118-06093	BOLT (6X25)	4	
17	09352-50903-600	HOSE	1	L:600-100
18	09401-08411	CLIP	2	
19	09138-06037	BOLT (6X20)	6	
20	09118-06095	BOLT (6X12)	1	
21	61631-95310	HOOK, LOWER COVER	1	
22	09164-13005	WAVE WASHER	1	
23	09306-13007	BUSHING, HOOK LEVER	1	
24	61633-95204-OED	LEVER, HOOK (GRAY)	1	
25	23131-95501	BOOT, CLUTCH ROD	1	
26-1	61240-95900-70G	DECAL SET	1	FOR OED, O2M
26-2	61240-95900-8EH	DECAL SET	1	FOR O1T, MODEL:88-90
27-1	61231-95570-26G	DECAL, LOWER COVER PORT	1	FOR O2M, MODEL:88
27-2	61231-95570-26H	DECAL, LOWER COVER PORT	1	FOR O1T, MODEL:88

COLOR : 26G (BLACK) 764 (GOLD)
 26H (BURGUNDY) 019 (BLACK)
 70G (764/019) 26M (BURGUNDY)
 8EH (26M/764)

FIG. 27

FIG. 27 (G- 3) LOWER COVER

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	61112-95208	SEAL, UNDER COVER UPPER	1	
29	61610-95514	FASTENER	1	
30	02162-06127	BOLT	1	
31	61138-95600	COVER, WATER	1	
32-1	09138-06046	BOLT (6X25)	2	~MODEL:95
32-2	09128-06052	BOLT (6X26)	2	MODEL:96-96
33	09160-06094	WASHER	2	~MODEL:88
34	09162-06006	LOCK WASHER	2	~MODEL:88
35	09180-06200	SPACER	2	
37	61124-95200	GROMMET	1	
38	09250-21003	PLUG	1	
39	41336-95E01	MARK, TILT LOCK	1	MODEL:95
40	48171-95E00	MARK, PTT	1	MODEL:95

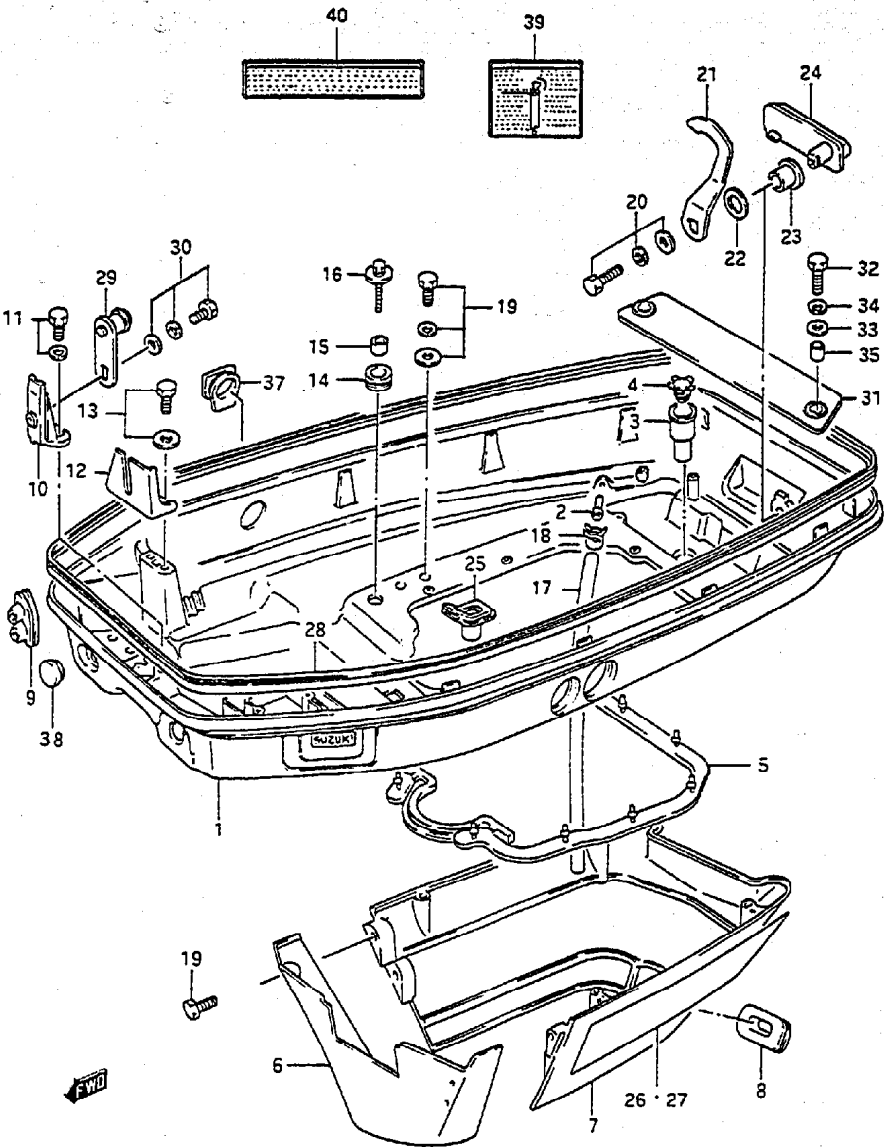


FIG. 28

FIG. 28 (G- 4) ENGINE COVER (MODEL:88)

Q'TY

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61410-95671-0ED	COVER, ENGINE	1	
2	61431-95501-0ED	HANDLE, TILT UP	1	
3	09160-06036	WASHER (6.5X18X1.5)	4	
4	09162-06006	LOCK WASHER	4	
5	01550-06167	BOLT (6X16)	4	
6	61421-94421-019	EMBLEM, FRONT	1	
7	03242-05103	SCREW	4	
8-1	61422-95570-8EF	MARK, UPPER	1	FOR 02M,DT75
8-2	61422-95570-26M	MARK, UPPER	1	FOR 01T,DT75
9	68112-43400-019	EMBLEM, SIDE	2	
10	61443-95660-70G	DECAL, COVER,STBD "75"	1	FOR 02M
11	61453-95660-70G	DECAL, COVER,PORT "75"	1	FOR 02M
12	61435-95E10-70G	EMBLEM, REAR "75"	1	FOR 02M
14	61453-95660-8EH	DECAL, COVER,PORT "75"	1	FOR 01T
15	61435-95E10-8EH	EMBLEM, REAR "75"	1	FOR 01T
16-1	61422-95570-8EF	MARK, FRONT	1	FOR 02M,DT85
16-2	61422-95570-26M	MARK, FRONT	1	FOR 01T,DT85
17	61443-95650-70G	DECAL, COVER,STBD "85"	1	FOR 02M
18	61453-95650-70G	DECAL, COVER,PORT "85"	1	FOR 02M
19	61435-95E00-70G	EMBLEM, REAR "85"	1	FOR 02M
20	61443-95650-8EH	DECAL, COVER,STBD "85"	1	FOR 01T
21	61453-95650-8EH	DECAL, COVER,PORT "85"	1	FOR 01T
22	61435-95E00-8EH	EMBLEM, REAR "85"	1	FOR 01T

REFER TO FIG. 2 (G- 6) FOR DT75,MODEL:89-94
 REFER TO FIG. 30 (G- 8) FOR DT85,MODEL:89-94
 REFER TO FIG. 30A(G-10) FOR DT75/85 MODEL:95-97
 REFER TO FIG. 30B(G-11) FOR DT85 MODEL:98,99

COLOR : 02M (SILVER) 8EG (26L/26M)
 01T (WHITE) 0ED (GRAY)
 019 (BLACK) 26M (BURGUNDY)
 8EF (26J/26K) 70G (764/019)
 26J (LIGHT GRAY) 764 (GOLD)
 26K (CHARCOAL) 8EH (26M/764)
 26L (BURGUNDY)

DT75/85 E3

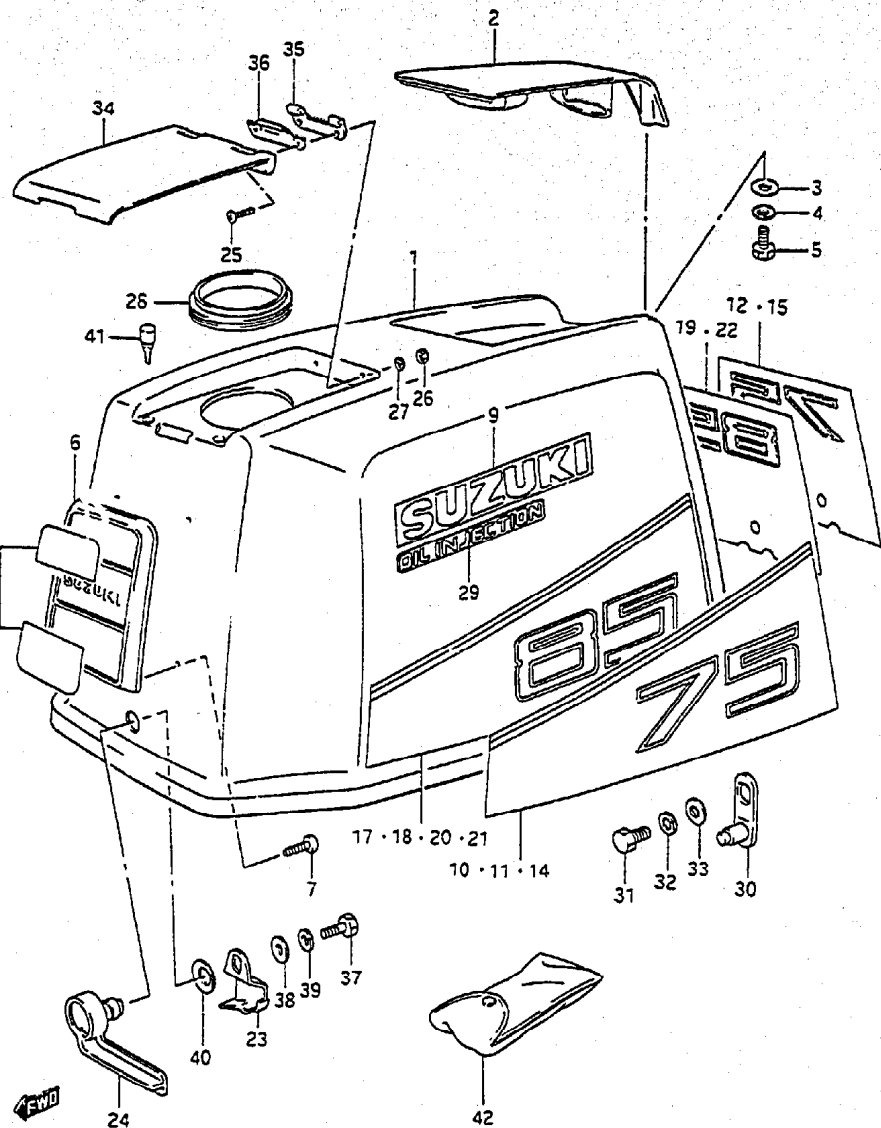
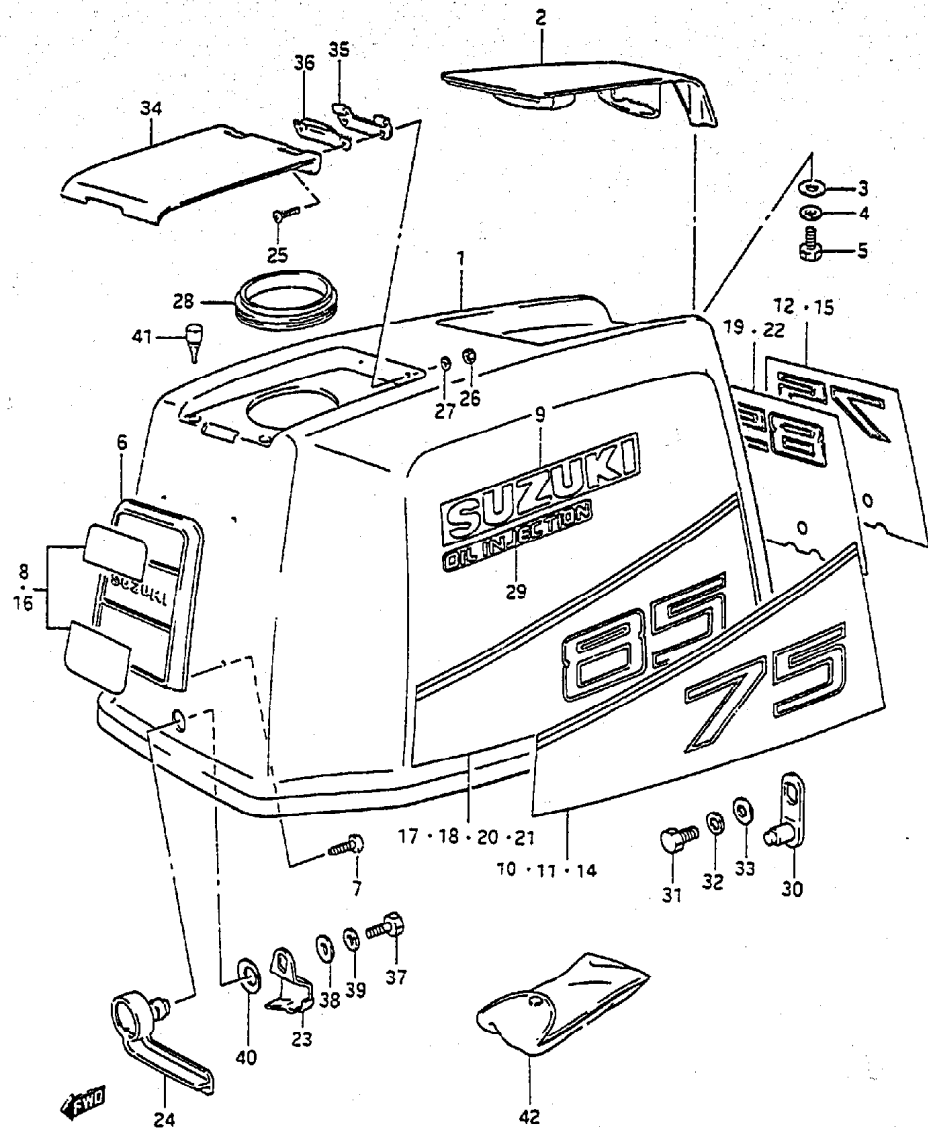


FIG. 28

FIG. 28 (G- 5) ENGINE COVER (MODEL:88)



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23	61641-94700	HOOK, FRONT	1	
24	61645-94701-OED	LEVER, FRONT HOOK	1	
25	09125-06067	SCREW	2	
26	09140-06020	NUT	2	
27	09160-06082	WASHER	2	
28	61414-95500	GASKET, OIL TANK FILLER LID	1	
29	61442-94600-019	MARK, OIL INJECTION	2	
30	61610-94420	FASTENER	1	
31	01500-06127	BOLT	1	
32	08321-01067	LOCK WASHER	1	
33	08322-01067	WASHER	1	
34	61481-95522-OED	LID, OIL TANK FILLER	1	
35	61482-94510	HINGE, OIL FILLER LID	1	
36	61485-95500	SPRING	1	
37	09100-06131	BOLT	1	
38	09160-06036	WASHER	1	
39	09162-06006	LOCK WASHER	1	
40	09164-13005	WASHER	1	
41	09321-05019	CUSHION	2	
42	09800-01001	TOOL ASSY	1	

FIG. 29

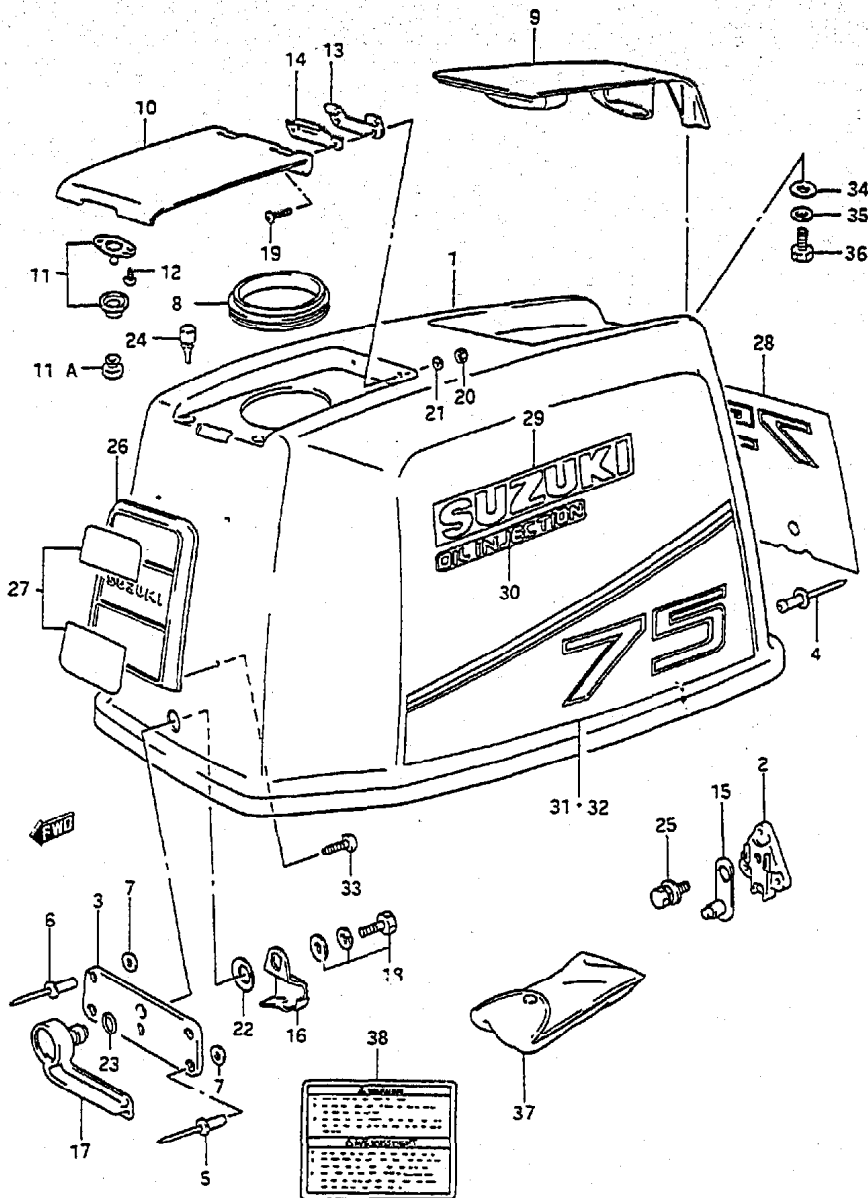


FIG.29 (G- 6) ENGINE COVER (DT75,MODEL:89-94)

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	61411-95825-OED	COVER SET, ENGINE	1	MODEL:89-94 →61410-95671-OED
1-2	61411-95845-01T	COVER SET, ENGINE	1	MODEL:89,90
2	61621-96303	.BRACKET, FASTENER	1	
3	61651-94701	.HOLDER, FRONT HOOK	1	
4	09229-04025	.RIVET	3	
5	09229-04026	.RIVET	3	
6	09229-04027	.RIVET	2	
7	08322-01057	..WASHER	5	
8	61414-95500	.GASKET, OIL TANK FILLER LID	1	
9	61431-95501-OED	.HANDLE, TILT UP	1	
10	61481-95522-OED	.LID, OIL TANK FILLER	1	
11	61670-94600	.STRIKER, OIL FILLER LID	1	
11A	09250-12012	..CAP	1	
12	03242-04103	.SCREW	2	
13	61482-94510	.HINGE, OIL TANK FILLER LID	1	
14	61485-95500	.SPRING, OIL FILLER LID	1	
15	61610-94420	.FASTENER	1	
16	61641-94700	.HOOK, FRONT	1	
17	61645-94701-OED	.LEVER, FRONT HOOK	1	
18	09118-06095	.BOLT	1	
19	09125-06067	.SCREW	2	
20	09140-06020	.NUT	2	
21	09160-06082	.WASHER	2	
22	09164-13005	.WASHER	1	
23	09280-18004	.O RING	1	
24	09321-05019	.CUSHION	2	
25	01550-06127	.BOLT	1	
26	61421-94421-019	.EMBLEM, ENGINE COVER FRONT	1	
27	61422-95570-12R	.MARK, EMBLEM FRONT	1	FOR OED
28-1	61435-95690-70G	.MARK, EMBLEM REAR	1	FOR OED
28-2	61435-95690-8EH	.MARK, EMBLEM REAR	1	FOR 01T

COLOR : OED (GRAY) 019 (BLACK) 70G (764/019)
01T (WHITE) 12R (SILVER) 764 (GOLD)

DT75/85 E3

FIG. 29

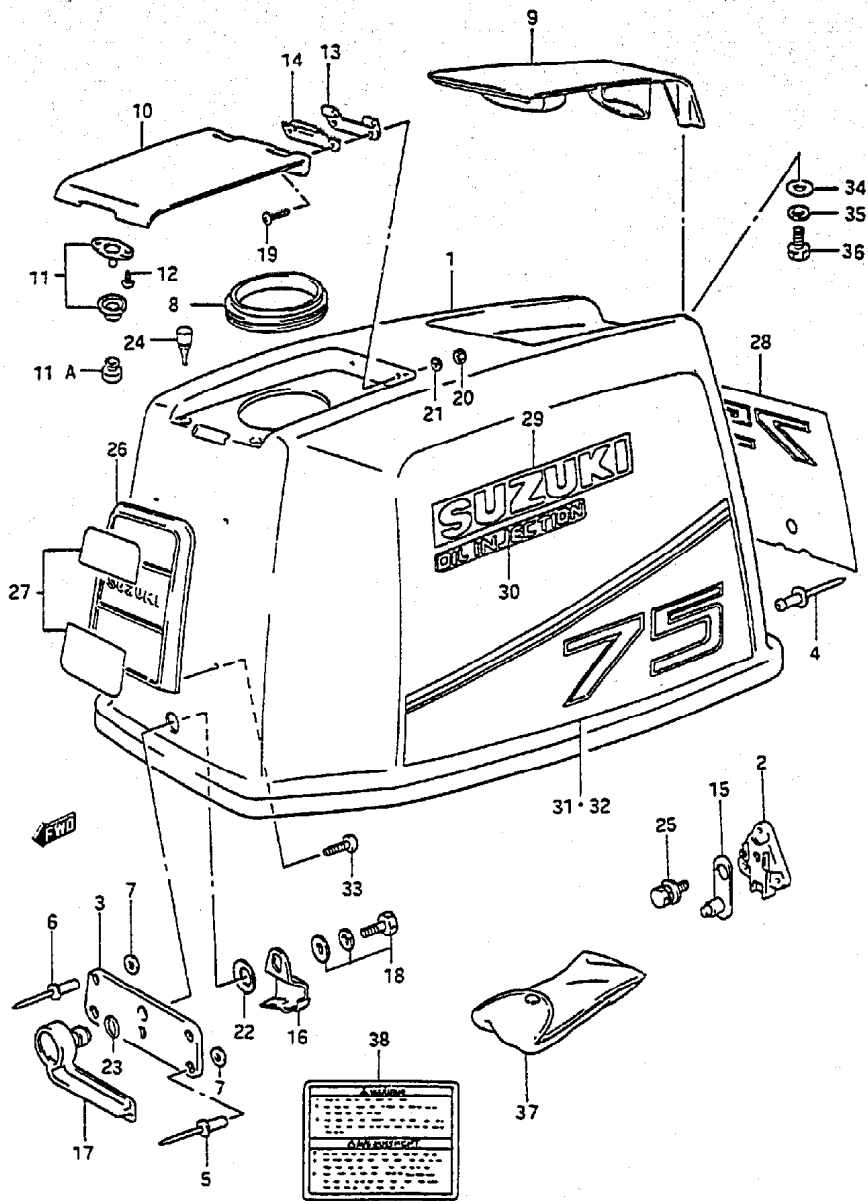


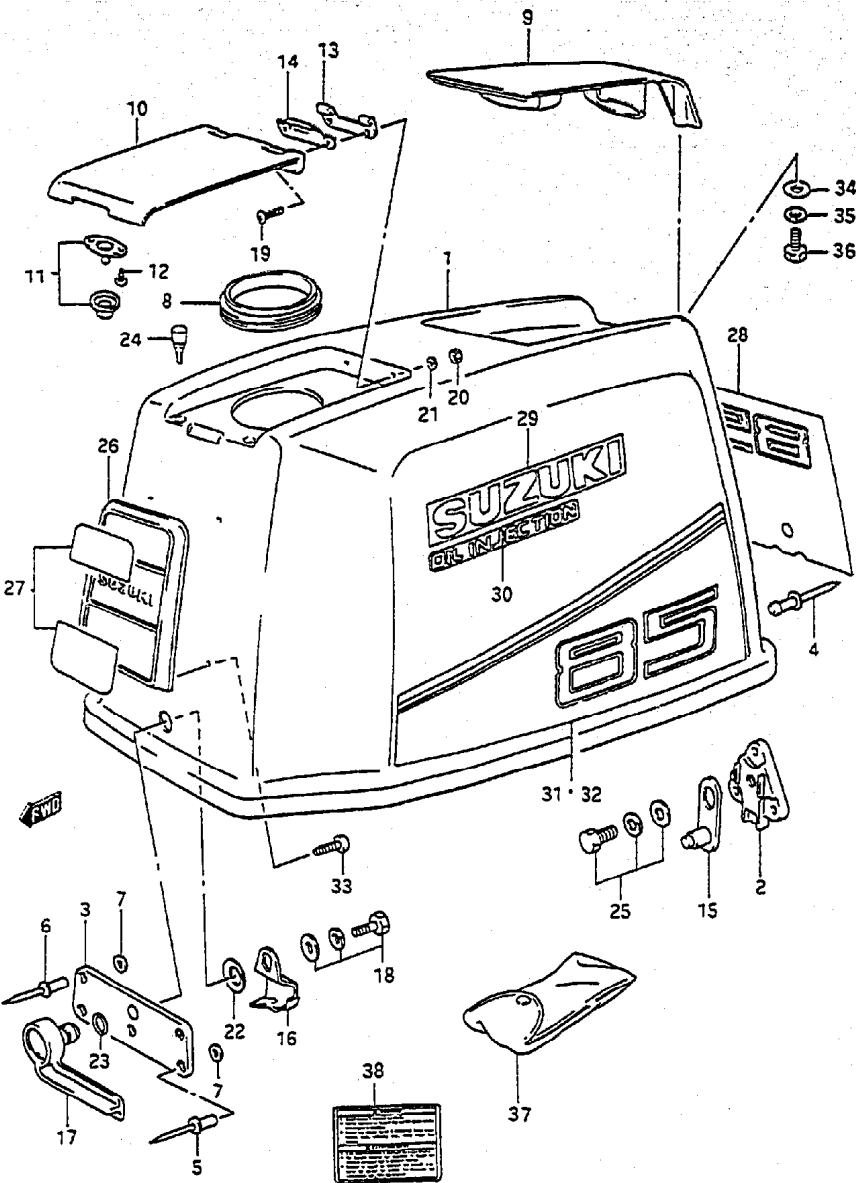
FIG. 29 (G-7) ENGINE COVER (DT75,MODEL:89-94)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29-1	61441-95560-764	.MARK, SUZUKI	2	FOR OED
29-2	68112-43400-019	.MARK, SUZUKI	2	FOR O1T
30-1	61442-94600-764	.MARK, OIL INJECTION	2	FOR OED
30-2	61442-94600-019	.MARK, OIL INJECTION	2	FOR O1T
31	61443-95660-70G	.DECAL, STBD	1	FOR OED
32-1	61453-95660-70G	.DECAL, PORT	1	FOR OED
32-2	61453-95660-8EH	.DECAL, PORT	1	FOR O1T
33	03242-05103	.SCREW	4	
34	09160-06036	.WASHER	4	
35	09162-06006	.LOCK WASHER	4	
36	01550-06167	.BOLT	4	
37	09800-01001	TOOL SET	1	
38	61581-98610	MARK, SAFETY WARNING	1	

COLOR : 019 (BLACK)
 70G (764/019)
 764 (GOLD)
 8EH (26M/764)
 26M (BURGUNDY)

FIG. 30

FIG. 30 (6- 8) ENGINE COVER (DT85,MODEL:89-94)

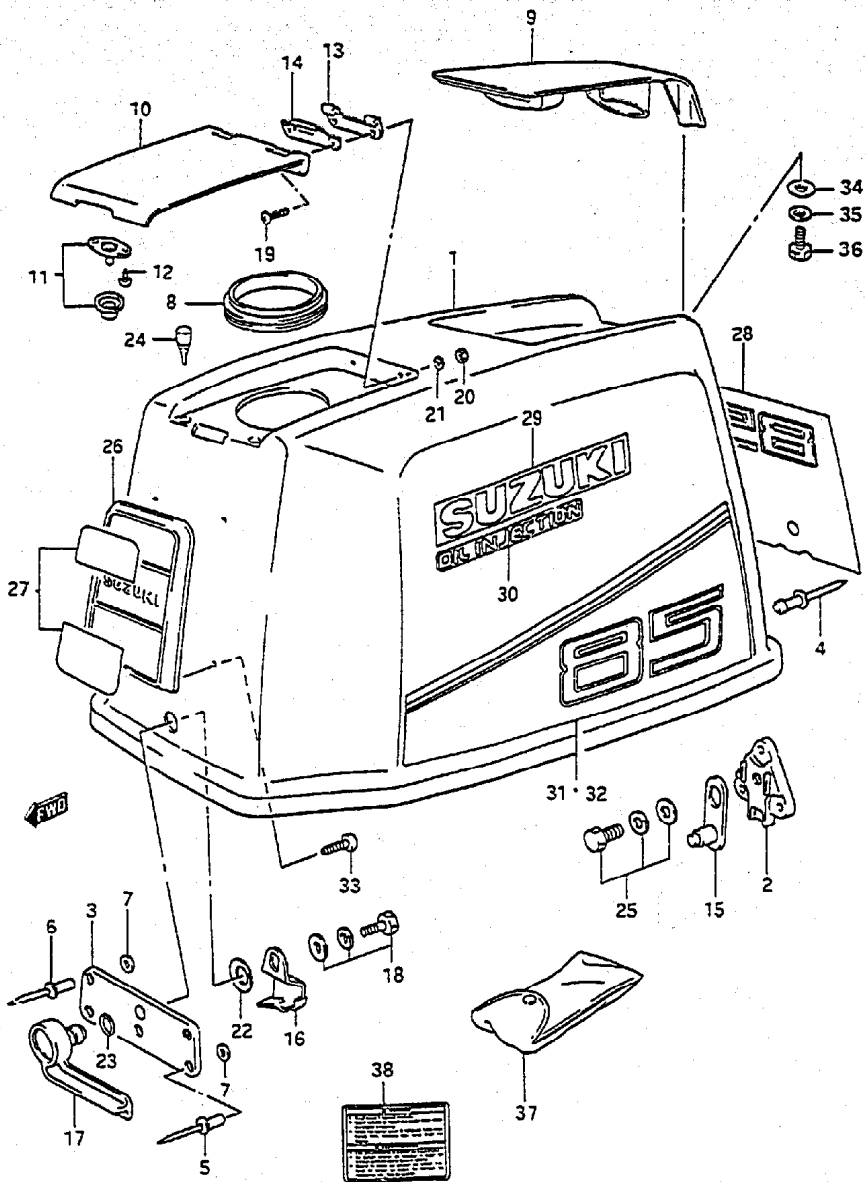


REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	61411-95875-OED	COVER SET, ENGINE	1	MODEL:89-94 →61410-95671-OED
1-2	61411-95883-O1T	COVER SET, ENGINE	1	MODEL:89,90 →61410-95671-OED
2	61621-96303	.BRACKET, FASTENER	1	
3	61651-94701	.HOLDER, FRONT HOOK	1	
4	09229-04025	.RIVET	3	
5	09229-04026	.RIVET	3	
6	09229-04027	.RIVET	2	
7	08322-01057	.WASHER	5	
8	61414-95500	.GASKET, OIL TANK FILLER LID	1	
9	61431-95501-OED	.HANDLE, TILT UP	1	
10	61481-95522-OED	.LID, OIL TANK FILLER	1	
11	61670-94600	.STRIKER, OIL FILLER LID	1	
12	03242-04103	.SCREW	2	
13	61482-94510	.HINGE, OIL TANK FILLER LID	1	
14	61485-95500	.SPRING, OIL FILLER LID	1	
15	61610-94420	.FASTENER	1	
16	61641-94700	.HOOK, FRONT	1	
17	61645-94701-OED	.LEVER, FRONT HOOK	1	
18-1	09118-06095	.BOLT (6X12)	1	
18-2	01550-06127	.BOLT	1	MODEL:94
19	09125-06067	.SCREW	2	
20	09140-06020	.NUT	2	
21	09160-06082	.WASHER	2	
22	09164-13005	.WASHER	1	
23	09280-18004	.O RING	1	
24	09321-05019	.CUSHION	2	
25	01550-06127	.BOLT	1	

COLOR : OED (GRAY)
O1T (WHITE)

DT75/85 E3

FIG.30



REF.NO.	PART NO.	DESCRIPTION	Q-TY	REMARKS
26	61421-94421-019	.EMBLEM, ENGINE COVER FRONT	1	
27	61422-95570-12R	.MARK, EMBLEM FRONT	1	FOR OED
28-1	61435-95640-70G	.MARK, EMBLEM REAR	1	FOR OED
28-2	61435-95640-8EH	.MARK, EMBLEM REAR	1	FOR O1T
29-1	61441-95560-764	.MARK, SUZUKI	2	FOR OED
29-2	68112-43400-019	.MARK, SUZUKI	2	FOR O1T
30-1	61442-94600-764	.MARK, OIL INJECTION	2	FOR OED
30-2	61442-94600-019	.MARK, OIL INJECTION	2	FOR O1T
31-1	61443-95650-70G	.DECAL, STBD	1	FOR OED
31-2	61443-95650-8EH	.DECAL, STBD	1	FOR O1T
32-1	61453-95650-70G	.DECAL, PORT	1	FOR OED
32-2	61453-95650-8EH	.DECAL, PORT	1	FOR O1T
33	03242-05103	.SCREW	4	
34	09160-06036	.WASHER	4	
35	09162-06006	.LOCK WASHER	4	
36	01550-06167	.BOLT	4	
37	09800-01001	TOOL SET	1	
38	61581-98610	MARK, SAFETY WARNING	1	

COLOR : 019 (BLACK)
 12R (SILVER)
 70G (764/019)
 764 (GOLD)
 26M (BURGUNDY)
 8EH (26M/764)

FIG. 30 A

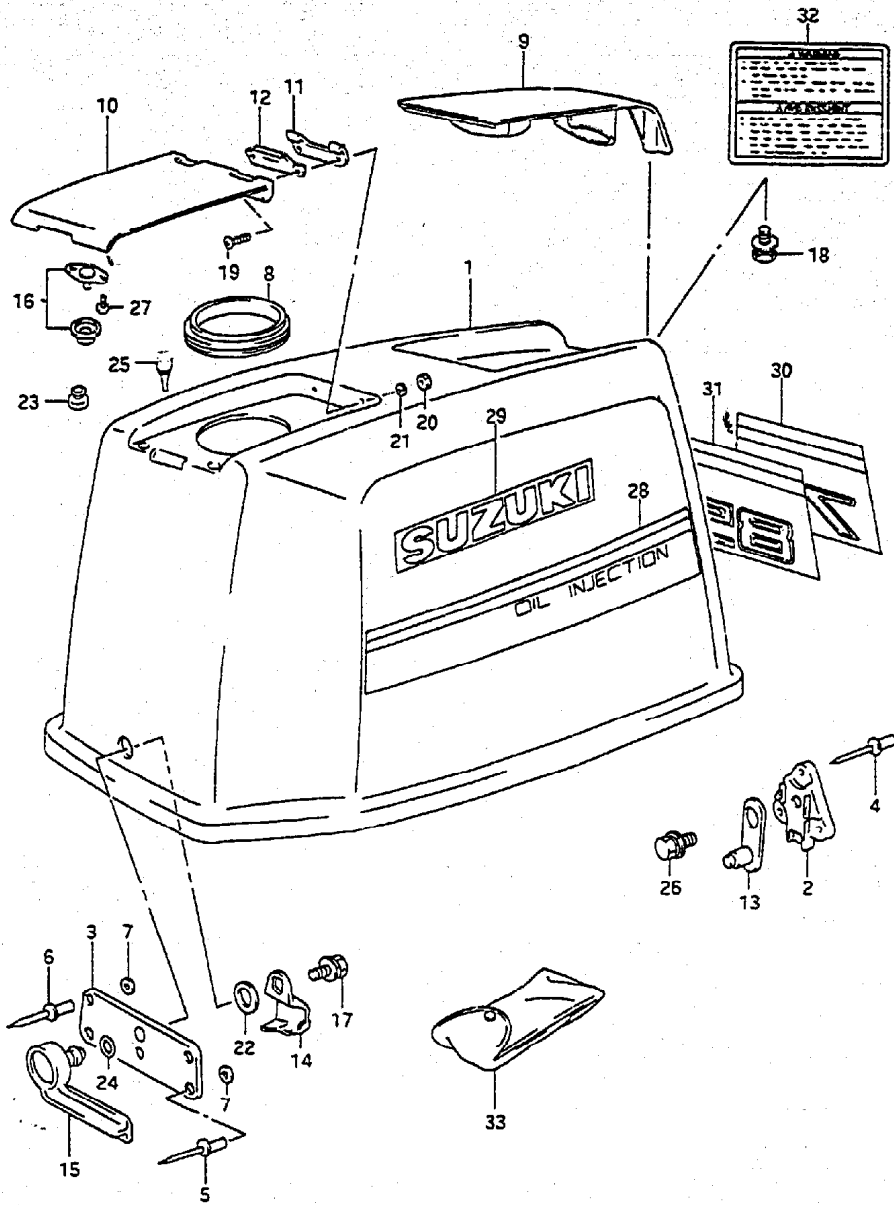


FIG. 30A(G-10) ENGINE COVER (DT75/85,MODEL:95~97)

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61410-95800-OED	COVER SET, ENGINE (GRAY)	1	
2	61621-96303	.BRACKET, FASTENER	1	
3	61651-94701	.HOLDER, FR HOOK	1	
4	09229-04025	.RIVET	3	
5	09229-04026	.RIVET	3	
6	09229-04027	.RIVET	2	
7	08322-01057	.WASHER	5	
8	61414-95500	.GASKET, OIL TANK FILLER LID	1	
9	61431-95501-OED	.HANDLE, TILT UP (GRAY)	1	
10	61481-95522-OED	.LID, OIL TANK FILLER (GRAY)	1	
11	61482-94510	.HINGE	1	
12	61485-95500	.SPRING, OIL FILLER LID	1	
13	61610-94420	.FASTENER	1	
14	61641-94700	.HOOK, FRONT	1	
15	61645-94701-OED	.LEVER, FR HOOK (GRAY)	1	
16	61670-94600	.STRIKER	1	
17	09118-06095	.BOLT	1	
18	02162-06167	.BOLT	4	
19-1	09125-06067	.SCREW (6X16)	2	
19-2	02142-06167	.SCREW	2	MODEL:97
20	09140-06020	.NUT	2	
21-1	09160-06082	.WASHER	2	
21-2	08322-01067	.WASHER	2	MODEL:97
22	09164-13005	.WASHER, WAVE	1	
23	09250-12012	.CAP, STRIKER	1	-MODEL:95
24	09280-13005	.O RING	1	
25	09321-05019	.CUSHION	2	
26	02162-06127	.BOLT	1	
27	03242-04103	.SCREW	2	
28	61440-96E10	.STRIPE SET	1	
29	68111-42031-1RR	.MARK, SUZUKI (GOLD)	2	
30	61435-95E50	MARK, EMBLEM RR	1	DT75
31	61435-95E40	MARK, EMBLEM RR	1	DT85
32	61581-98610	MARK, SAFETY WARNING	1	
33	09800-01001	TOOL SET	1	

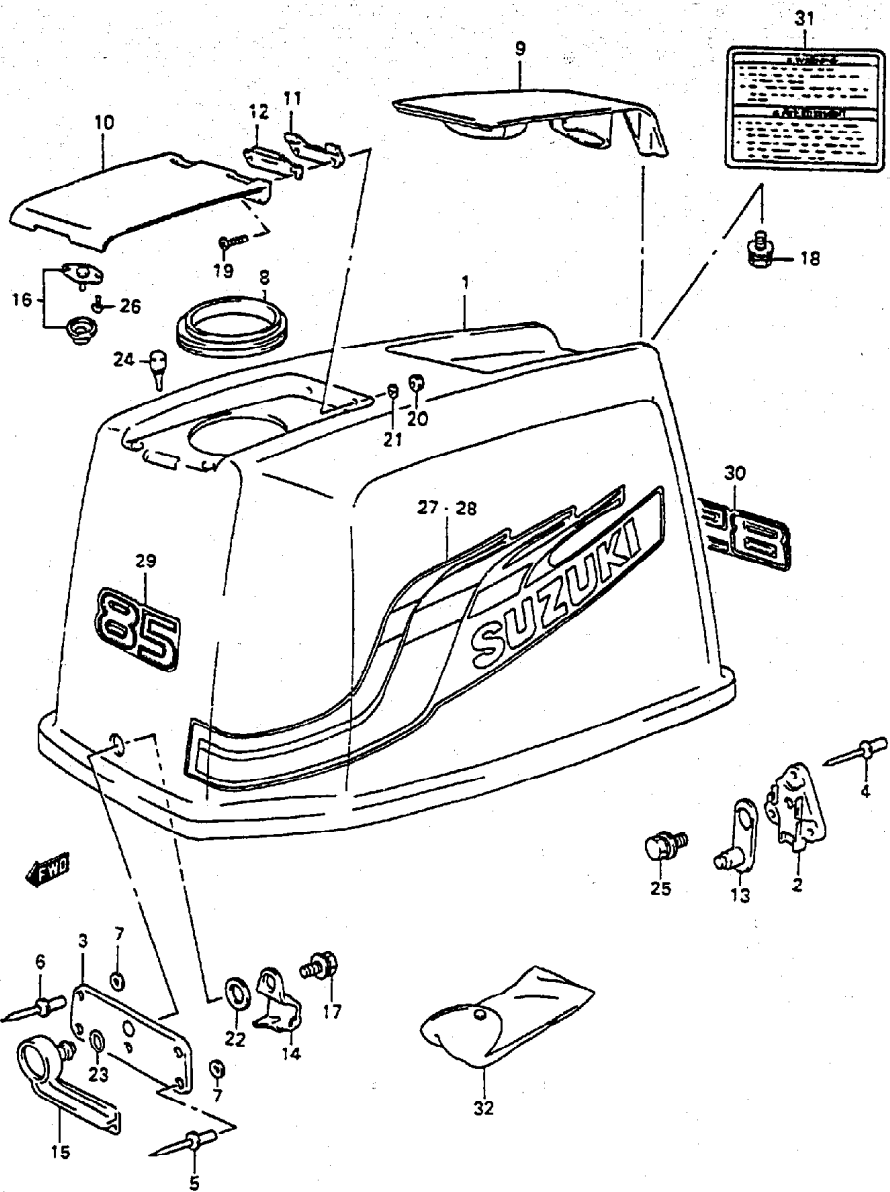
DT75/85 E3

FIG. 30 B

FIG. 30B(G-11) ENGINE COVER (DT85,MODEL:98,99)

Q-TY

REF.NO.	PART NO.	DESCRIPTION	Q-TY	REMARKS
1	61420-95870-OED	COVER SET, ENGINE (GRAY)	1	
2	61621-96303	.BRACKET, FASTENER	1	
3	61651-94701	.HOLDER, FR HOOK	1	
4	09229-04025	.RIVET	3	
5	09229-04026	.RIVET	3	
6	09229-04027	.RIVET	2	
7	08322-01057	.WASHER	5	
8	61414-95500	.GASKET, OIL TANK FILLER LID	1	
9	61431-95501-OED	.HANDLE, TILT UP (GRAY)	1	
10	61481-95522-OED	.LID, OIL TANK FILLER (GRAY)	1	
11	61482-94510	.HINGE	1	
12	61485-95500	.SPRING, OIL FILLER LID	1	
13	61610-94420	.FASTENER	1	
14	61641-94700	.HOOK, FRONT	1	
15	61645-94701-OED	.LEVER, FR HOOK (GRAY)	1	
16	61670-94600	.STRIKER	1	
17	09118-06095	.BOLT	1	
18	02162-C5167	.BOLT	4	
19	02142-06167	.SCREW	2	
20	09140-06020	.NUT	2	
21	08322-01067	.WASHER	2	
22	09164-13005	.WASHER, WAVE	1	
23	09280-13005	.O RING (D:4.7 ID:13)	1	
24	09321-05019	.CUSHION	2	
25	02162-06127	.BOLT	1	
26	03242-04103	.SCREW	2	
27	61443-956A0	.STRIPE STBD	1	
28	61453-956A0	.STRIPE PORT	1	
29	61422-956A0	MARK, EMBLEM FR	1	
30	61435-956A0	MARK, EMBLEM RR	1	
31	61581-98610	MARK, SAFETY WARNING	1	
32	09800-01001	TOOL SET	1	



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FIG.31

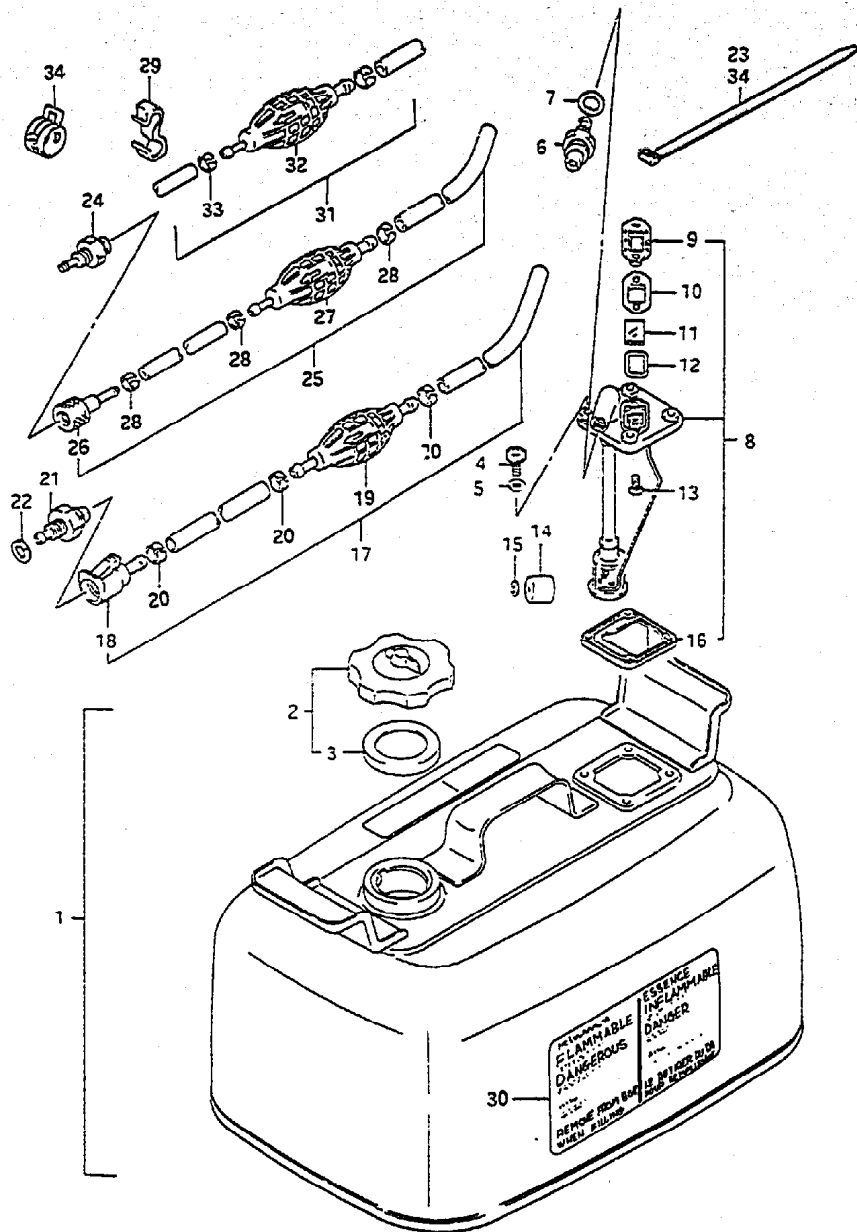


FIG.31 (H-2) FUEL TANK

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	65800-92823	TANK SET, FUEL (24L)	1	6.3 U.S GAL/5.3 IMP GAL
2	65510-92D00	.CAP ASSY, SEPARATE TANK	1	
3	65561-92D00	..GASKET, TANK CAP	1	
4	02112-16167	.SCREW	4	
5	09168-06026	.WASHER	4	
6-1	65720-94411	.CONNECTOR, FUEL	1	
6-2	65740-95500	.CONNECTOR, FUEL	1	DT75:231255~ DT85:231017~
7	09168-12015	.GASKET, CONNECTOR	1	
8	65850-92D01	.GAUGE ASSY, FUEL	1	
9	65855-92D10	..COVER, GAUGE	1	
10	65854-92D20	..GASKET	1	
11	65853-92D00	..LENS	1	
12	65854-92D30	..GASKET, LENS	1	
13	03222-04083	..SCREW	2	
14	65864-92D00	..FLOAT	1	
15	65866-92D00	..NUT, PUSH	1	
16	65871-92D00	..GASKET, FUEL	1	
17	65700-98582	HOSE, FUEL (L:2530)	1	
18	65750-94404	.CONNECTOR, FUEL	1	
19	65770-95504	.PUMP, SQUEEZE	1	
20	65781-98500	.CLIP	3	
21	65720-94411	CONNECTOR, FUEL	1	
22	09161-12004	WASHER	1	
23	09407-25402	CLAMP, FUEL HOSE	1	
24-1	65720-95511	PLUG, FUEL CONNECTOR	1	DT75:231255~ DT85:231017~
24-2	65721-87000	PLUG, FUEL CONNECTOR	1	MODEL:95~99
25	65700-87032	HOSE, FUEL (L:2530)	1	DT75:231255~ DT85:231017~
26	65750-95500	.SOCKET, FUEL HOSE	1	DT75:231255~ DT85:231017~
27	65770-95504	.PUMP, SQUEEZE	1	DT75:231255~ DT85:231017~
28	65781-98500	.CLIP	3	DT75:231255~ DT85:231017~

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FIG.31

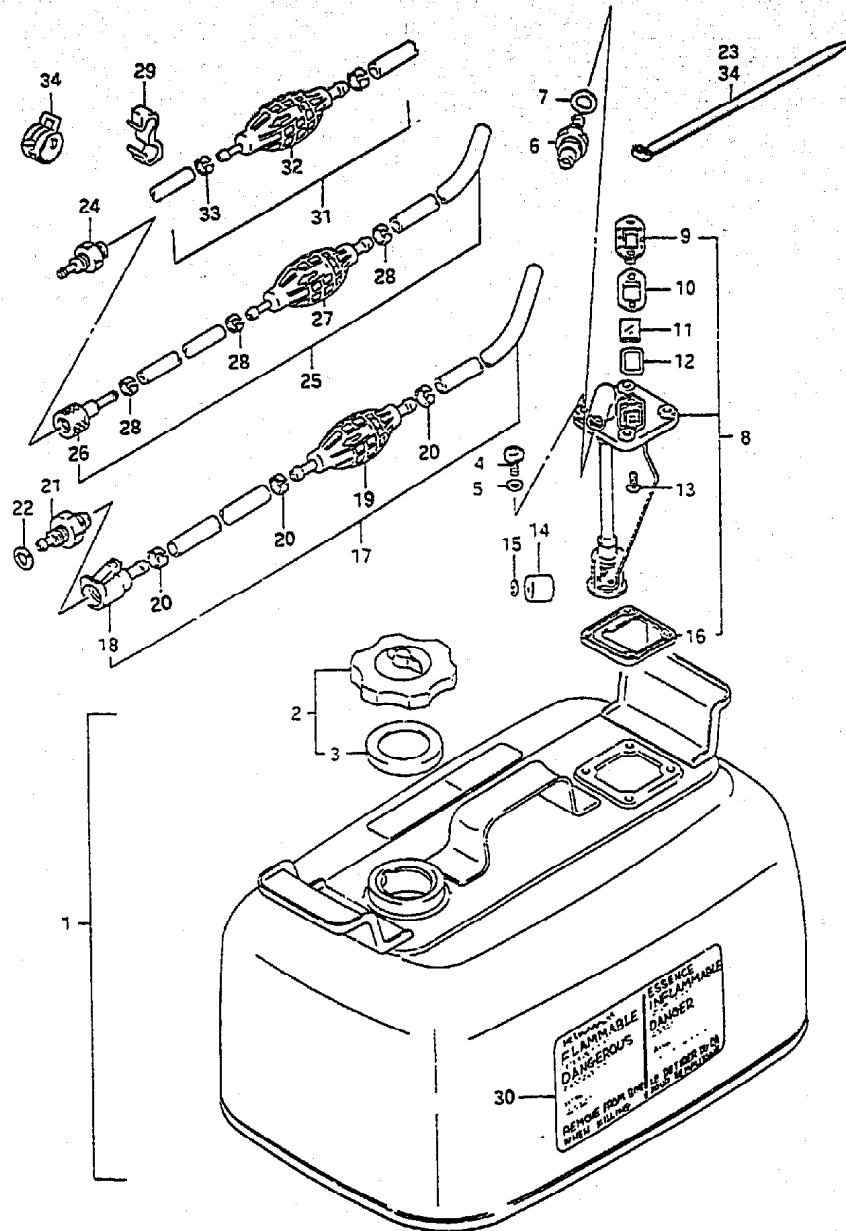


FIG.31 (H- 3) FUEL TANK

REF.NO.	PART NO.	DESCRIPTION	Q-TY	REMARKS
29	09408-00056	CLIP	1	
30	65316-93331	MARK, FUEL CAUTION	1	
31	65700-87D21	HOSE, FUEL	1	MODEL:95~99
32	65770-95504	.PUMP, SQUEEZE	1	MODEL:96~99
33	65781-98500	.CLIP	1	MODEL:96~99
34	09401-10409	CLIP	2	MODEL:95~99

FIG. 32

FIG. 32 (H- 4) OIL TANK

QTY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	69200-95509	CAP ASSY, OIL TANK	1	-69201-95500
2	09280-41006	.O RING (D:3.5 ID:41.7)	1	
3	69110-95514	TANK, OIL	1	-69101-95500
4	09160-06084	WASHER (6.5X18X1.5)	2	
5	09180-06310	SPACER (6.5X10X10)	1	
6	09320-10008	CUSHION	1	
7	01550-06257	BOLT, LOWER	1	
8	09320-12027	CUSHION	1	
9	09180-08301	SPACER (8.5X12X10)	1	
10	34860-94741	SENSOR ASSY, OIL LEVEL	1	
11	16250-94710	SENSOR, OIL	1	
12	65281-95500	GROMMET, OIL TANK	1	
13	09329-18002	CUSHION	1	
14-1	09351-50803-600	HOSE (TANK→SENSOR)	1	L: 600→100, MODEL: 88~90
14-2	09352-50903-600	HOSE (TANK→SENSOR)	1	L: 600→100, MODEL: 91~94
15-1	09351-50803-600	HOSE (SENSOR→PUMP)	1	L: 600→65, MODEL: 88~90
15-2	09352-50903-600	HOSE (SENSOR→PUMP)	1	L: 600→65, MODEL: 91~94
16	09401-08409	CLIP	4	
17	09401-08411	CLIP	4	MODEL: 91~94
18-1	34701-92X50	INDICATOR ASSY, OIL LEVEL	1	
18-2	34700-92E11	GAUGE ASSY, MONITORING	1	MODEL: 93, 94
19-1	36660-94610	WIRING, INDICATOR EXT	1	L: 6.5M(21FT)
19-2	36660-94690	WIRING, INDICATOR EXT	1	OPT, 2M(6FT), DT85
19-3	36660-94480	WIRING, INDICATOR EXT	1	OPT, 2M(6FT), DT75
19-4	36660-95610	WIRE, MONITOR GAUGE EXT	1	MODEL: 93, 94
19-5	36660-92E90	WIRE, MONITOR GAUGE EXT	1	OPT: MODEL: 93, 94
20	38423-95510	TUBE	1	L: 150→100

REFER TO FIG. 32A(H-5) FOR MODEL: 95~99

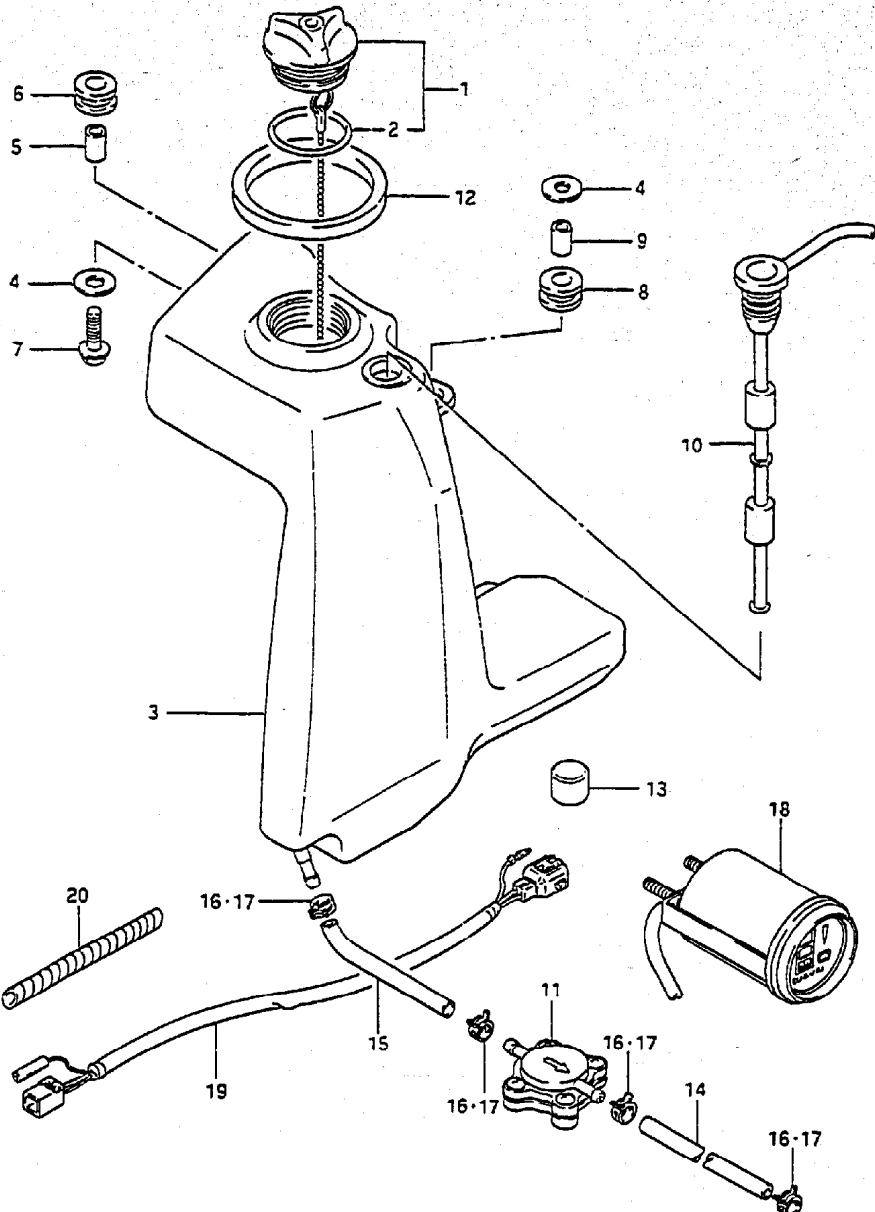


FIG. 32 A

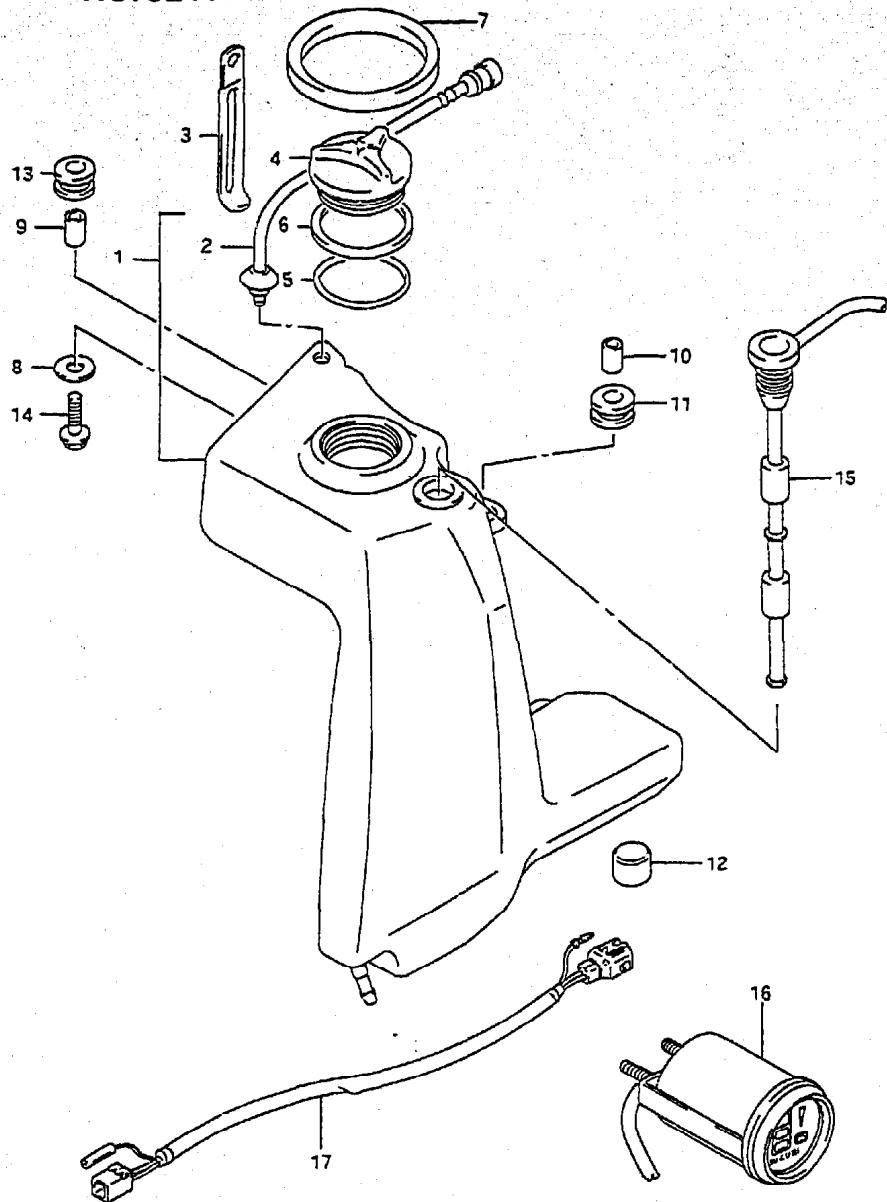


FIG. 32A(H- 5) OIL TANK (MODEL:95-99)

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	69101-95500	TANK SET, OIL	1	
2	69220-94700	.AIR VENT ASSY, OIL TANK	1	
3	09404-06432	CLAMP	1	
4	69201-95500	CAP, OIL TANK FILLER	1	
5	09280-41006	.O RING (D:3.5 ID:41.7)	1	
6	69241-95510	.GASKET	1	DT75:461476~ DT85:461502~
7	65281-95500	GROMMET, OIL TANK	1	
8	09160-06084	WASHER	1	
9	09180-06310	SPACER (6.5X10X10)	1	
10	09180-08301	SPACER (8.5X12X10)	1	
11	09320-12027	CUSHION	1	
12	09329-18002	CUSHION	1	
13	09320-10008	CUSHION	1	
14	02162-06257	BOLT	1	
15	34860-94741	SENSOR ASSY, OIL LEVEL	1	
16	34700-92E11	GAUGE ASSY, MONITORING	1	
17-1	36660-95610	WIRE, INDICATOR EXT	1	L:7200
17-2	36660-92E90	WIRE, INDICATOR EXT	1	OPT L:1700

FIG. 33

FIG. 33 (H- 6) REMOTE CONTROL

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-87D12-OED	REMOTE CONTROL BOX ASSY	1	-67200-87D30-OED
2	67232-95600	.BUSH	1	
3	67232-95620	.BUSH	1	
4	67296-95600	.SCREW	3	
5	67294-95600	.SPACER	3	
6	09160-06104	.WASHER	3	
7	09140-06020	.NUT	3	
8	67232-95610	.BUSH	1	
9	67253-95600	.WASHER	1	
10	67252-95600	.BUSH	1	
11	09100-08232	.BOLT	1	
12	67214-95600	.ACTUATOR	1	
13	67296-94300	.SCREW	3	
14	37721-94600	.SWITCH, NEUTRAL	1	
15-1	67241-95650	.LEVER, FREE THROTTLE (SILVER)	1	
15-2	67241-95600	.LEVER, FREE THROTTLE (WHITE)	1	
15-3	67241-95680	.LEVER, FREE THROTTLE (GRAY)	1	
16	09126-05003	.SCREW	2	
17	67243-95600	.BUSH	1	
18	67220-95620	.PLATE ASSY	1	
19	67275-95600	.END, CABLE	2	
20	67223-95600	.KNOB, BRAKE ADJUST	1	
21	67292-94300	.E RING	3	
22-1	67267-95600	.COVER, WIRE (BLUE)	1	
22-2	67267-95610	.COVER, WIRE (BLACK)	1	
22-3	67267-95620	.COVER, WIRE (BURGUNDY)	1	
23	67296-95610	.SCREW	7	

COLOR : OED (GRAY)

REFER TO FIG.34(H-8) FOR MODEL:93-99

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H 6

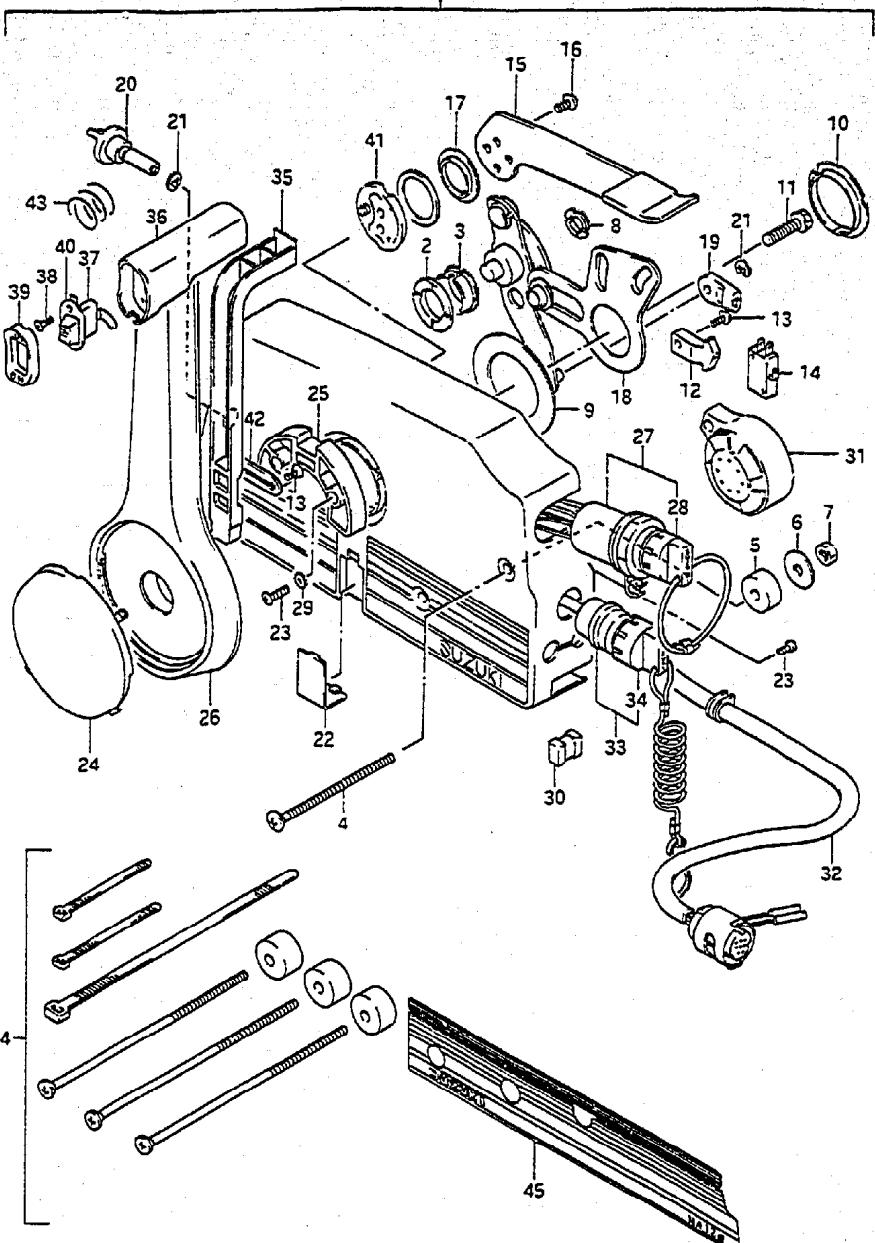
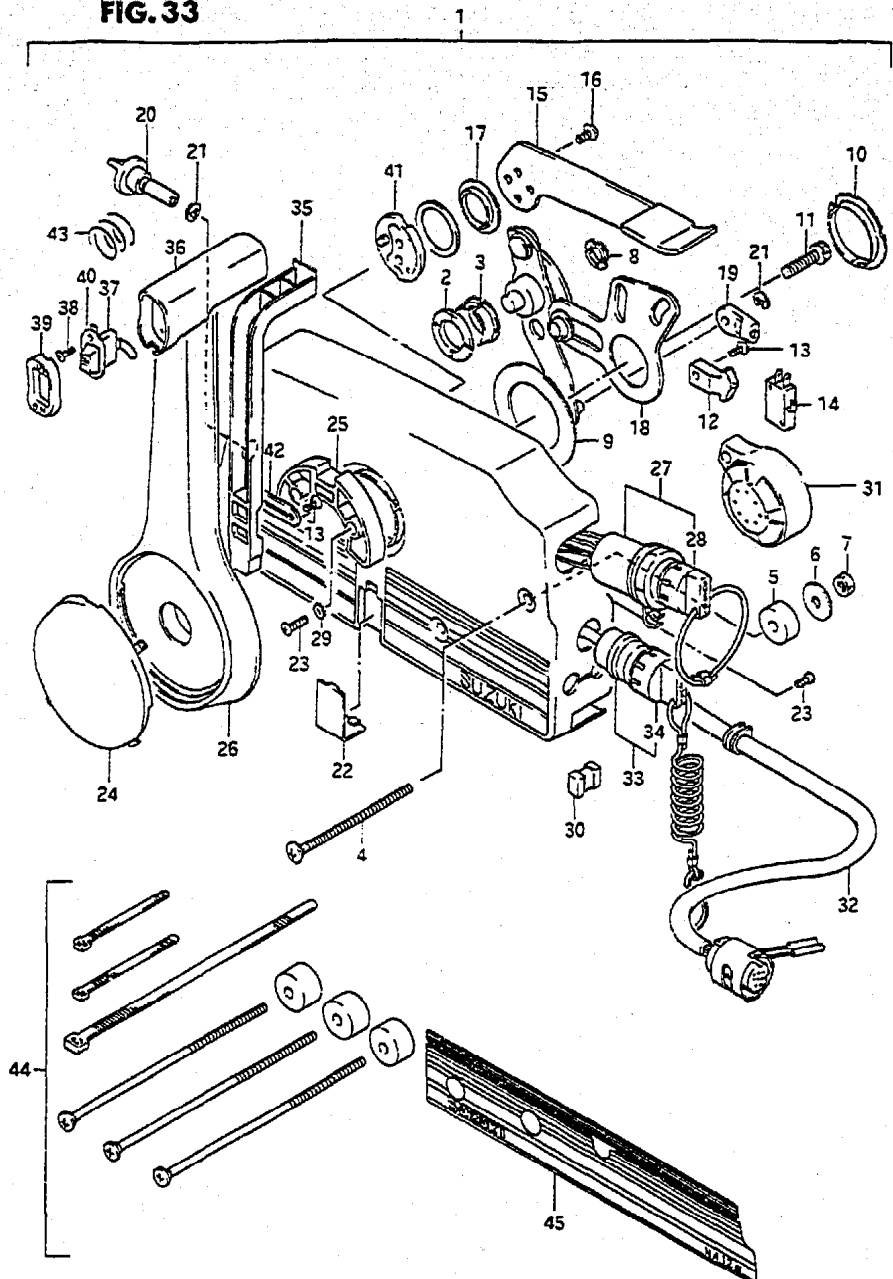


FIG. 33



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
24-1	67257-95600	.CAP, LEVER (BLUE)	1	
24-2	67257-95610	.CAP, LEVER (BLACK)	1	
24-3	67257-95620	.CAP, LEVER (BURGUNDY)	1	
25	67256-95600	.HOLDER, NEUT LOCK	1	
26-1	67251-95650	.LEVER, HANDLE (SILVER)	1	
26-2	67251-95600	.LEVER, HANDLE (WHITE)	1	
26-3	67251-95680	.LEVER, HANDLE (GRAY)	1	
27	37110-94611	.IGNITION SWITCH	1	->37110-92E01
28-1	37141-94400	..KEY (101)	1	
28-2	37141-94410	..KEY (102)	1	
28-3	37141-94420	..KEY (103)	1	
28-4	37141-94430	..KEY (104)	1	
28-5	37141-94440	..KEY (105)	1	
28-6	37141-94450	..KEY (106)	1	
29	67297-95600	.WASHER	2	
30	67273-95600	.SPACER	1	
31	38500-92X50	.BUZZER	1	
32	36620-92E00	.WIRING HARNESS 9 WIRES	1	
33	37820-94404	.SWITCH ASSY, EMERGENCY	1	->37820-92E00
34	37823-94400	..CAP & ROPE	1	
35	67255-95600	.ARM, NEUTRAL LOCK	1	
36	67261-95600	.GRIP	1	
37	37860-94610	.SWITCH, TRIM	1	
38	09139-02003	.SCREW	2	
39	67263-95600	.CAP, GRIP	1	
40	37869-95590	.CAP, TRIM SWITCH	1	
41	67245-95600	.DRUM, FREE THROTTLE	1	
42	67258-87D00	.BRACKET, NEUTRAL ARM	1	
43	67259-87D00	.SPRING, NEUTRAL ARM	1	
44	67140-95600	ATTACHMENT, TWIN REMOCON KIT	1	OPT
45	67282-95610	DECAL, REMOCON BOX PORT	1	OPT, BLACK

DT75/85 E3

FIG. 34

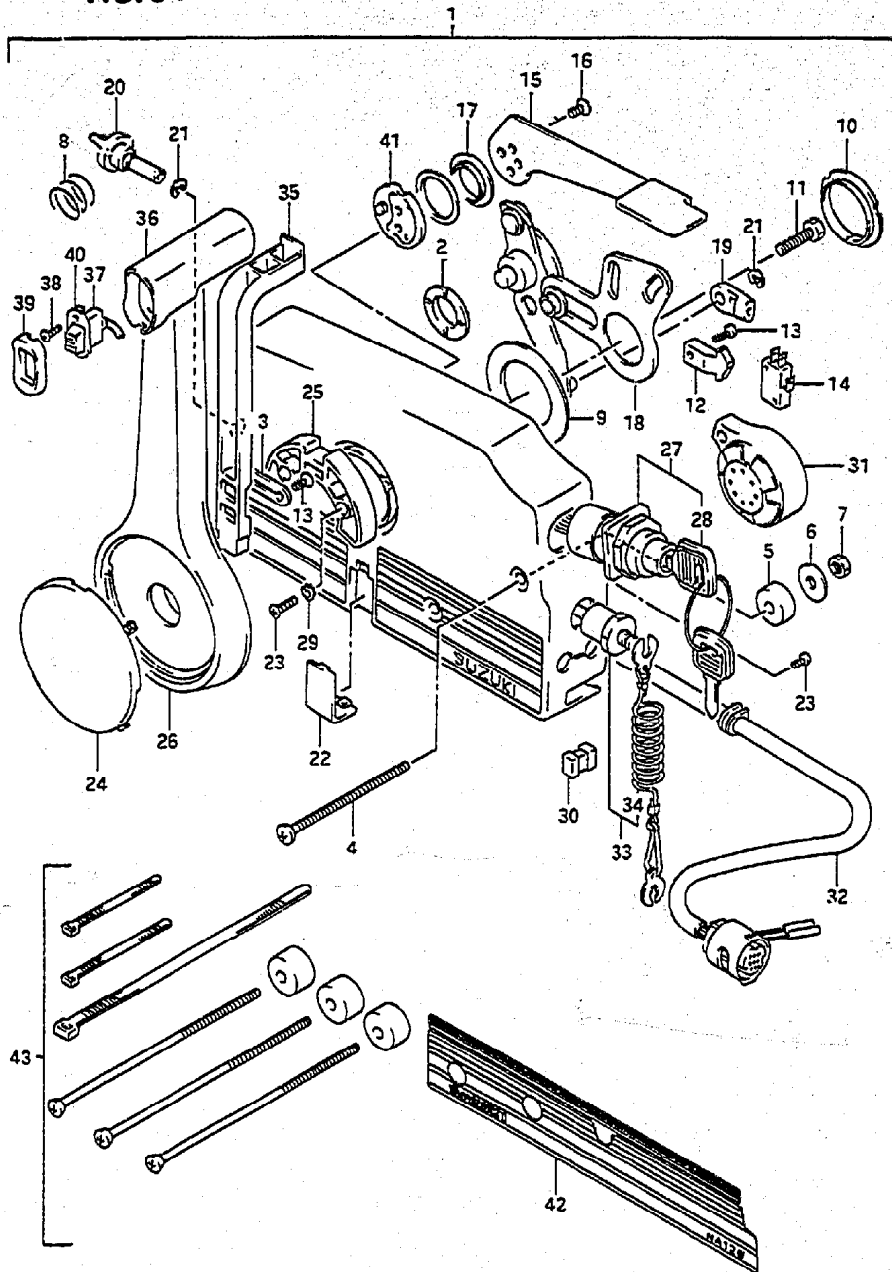


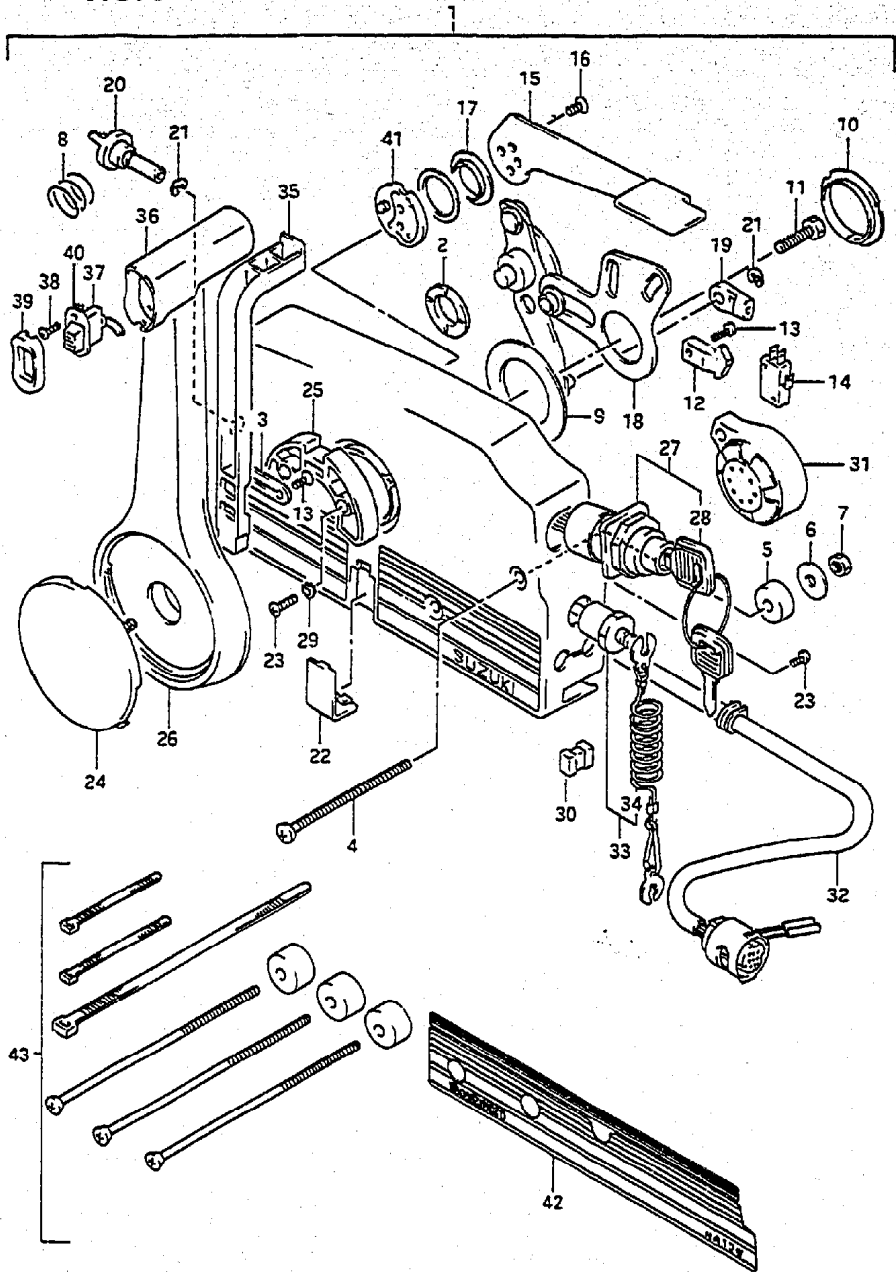
FIG. 34 (H- 8) REMOTE CONTROL (MODEL:93~99)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67200-87D30-0ED	REMOTE CONTROL BOX ASSY	1	
2	67232-95600	.BUSH	1	
3	67258-87D00	.BRACKET, NEUTRAL ARM	1	
4	67296-95600	.SCREW	3	
5	67294-95600	.SPACER	3	
6	09160-06104	.WASHER	3	
7	09140-06020	.NUT	3	
8	67259-87D00	.SPRING, NEUTRAL ARM	1	
9	67253-95600	.WASHER	1	
10	67252-95600	.BUSH	1	
11	09100-08232	.BOLT	1	
12	67214-95600	.ACTUATOR	1	
13	67296-94300	.SCREW	3	
14	37721-94600	.SWITCH, NEUTRAL	1	
15	67241-95680	.LEVER, FREE THROTTLE (GRAY)	1	
16	09126-05003	.SCREW	2	
17	67243-95600	.BUSH	1	
18	67220-95620	.PLATE ASSY	1	
19	67275-95600	.END, CABLE	2	
20	67223-95600	.KNOB, BRAKE ADJUST	1	
21	67292-94300	.E RING	3	
22	67267-95610	.COVER, WIRE (BLACK)	1	
23	67296-95610	.SCREW	7	
24	67257-95610	.CAP, LEVER (BLACK)	1	
25	67256-95600	.HOLDER, NEUT LOCK	1	
26	67251-95680	.LEVER, HANDLE (GRAY)	1	
27	37110-92E01	.IGNITION SWITCH	1	
28-1	37141-92E00	..KEY (11)	1	
28-2	37141-92E10	..KEY (12)	1	
28-3	37141-92E20	..KEY (13)	1	
28-4	37141-92E30	..KEY (14)	1	
28-5	37141-92E40	..KEY (15)	1	
28-6	37141-92E50	..KEY (16)	1	

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FIG. 34

FIG. 34 (H- 9) REMOTE CONTROL (MODEL:93-99)



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28-7	37141-92E60	..KEY (17)	1	
28-8	37141-92E70	..KEY (18)	1	
28-9	37141-92E80	..KEY (19)	1	
28-10	37141-92E90	..KEY (20)	1	
29	67297-95600	.WASHER	2	
30	67273-95600	.SPACER	1	
31	38500-92X50	.BUZZER	1	
32	36620-92E00	.WIRING HARNESS	1	
33	37820-92E00	.SWITCH ASSY, EMERGENCY	1	
34	37823-92E00	..PLATE	1	
35	67255-95600	.ARM, NEUTRAL LOCK	1	
36	67261-95600	.GRIP	1	
37	37860-94610	.SWITCH, TRIM	1	
38	09139-02003	.SCREW	2	
39	67263-95600	.CAP, GRIP	1	
40	37869-95590	.CAP, TRIM SWITCH	1	
41	67245-95600	.DRUM, FREE THROTTLE	1	
42	67282-95610	DECAL, REMOCON BOX PORT	1	OPT
43	67140-95600	ATTACHMENT, TWIN REMOCON KIT	1	OPT

FIG. 35

FIG. 35 (H-10) TIE ROD

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67701-95500	DRAG LINK ASSY	1	
2	67721-94501	.SPACER	1	
3	67725-94501	.BOLT	1	
4	67726-94500	.NUT	2	
5	67728-94501	.WASHER	3	

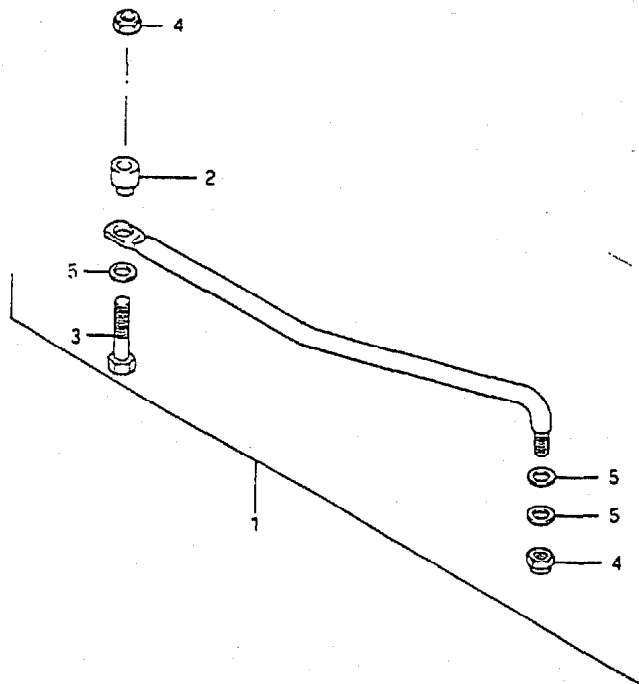
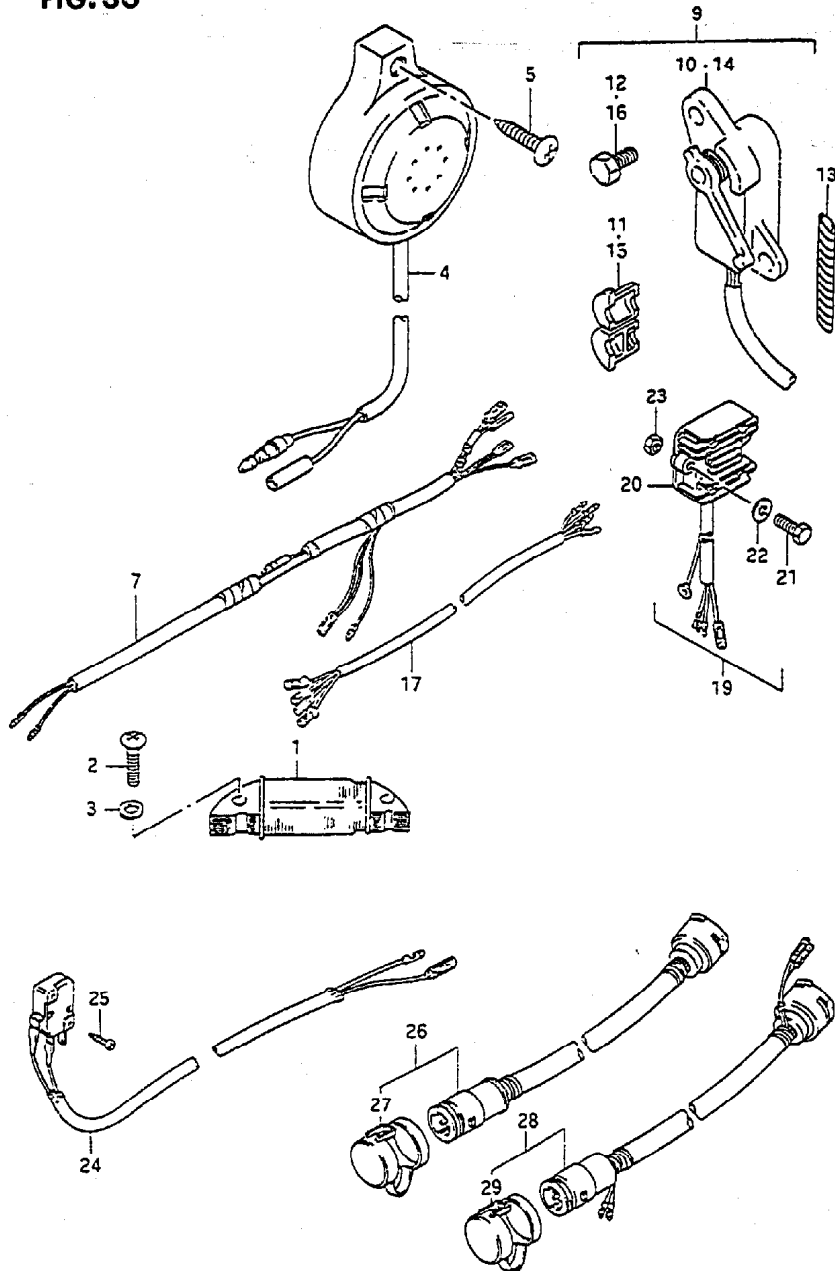


FIG. 36



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	32120-95610	COIL, BATTERY CHARGING	1	
1-2	32120-94730	COIL, BATTERY CHARGING	1	MODEL:94-99
2	02112-06257	SCREW	2	
3	08321-01067	LOCK WASHER	2	
4	38500-92X50	BUZZER ASSY, WARNING	1	
5	03142-06253	SCREW	1	
7	34109-94500	LEAD, METER EXTENSION	1	
9	34801-95530	SENDER SET, TRIM	1	→34801-95310
10	34801-95241	.TRIM, SENDER	1	→34801-95310
11	34803-94500	.GROMMET, SENDER LEAD	1	
12	01550-06167	.BOLT	2	
13	38423-95510	.TUBE 150	1	
14	34801-95310	SENDER, TRIM	1	STD
15	34803-94500	GROMMET	1	
16	01550-06167	BOLT	1	
17	36580-94600	WIRE, SENDER EXT (L:2000)	1	
19	32801-95601	RECTIFIER & REGULATOR SET	1	
20	32800-94700	.RECTIFIER & REGULATOR ASSY	1	
21	02162-06207	.BOLT	2	
22	08321-01067	.LOCK WASHER	2	
23	08310-00067	.NUT	2	
24	37721-95500	SWITCH ASSY, NEUTRAL	2	
25	02112-03163	SCREW	4	
26	36620-95302	HARNESS, EXTENSION	1	L:2000
27	36631-94300	.CAP	1	
28	36620-87020	HARNESS, EXTENSION	1	L:5000
29	36631-94300	.CAP	1	

FIG. 37

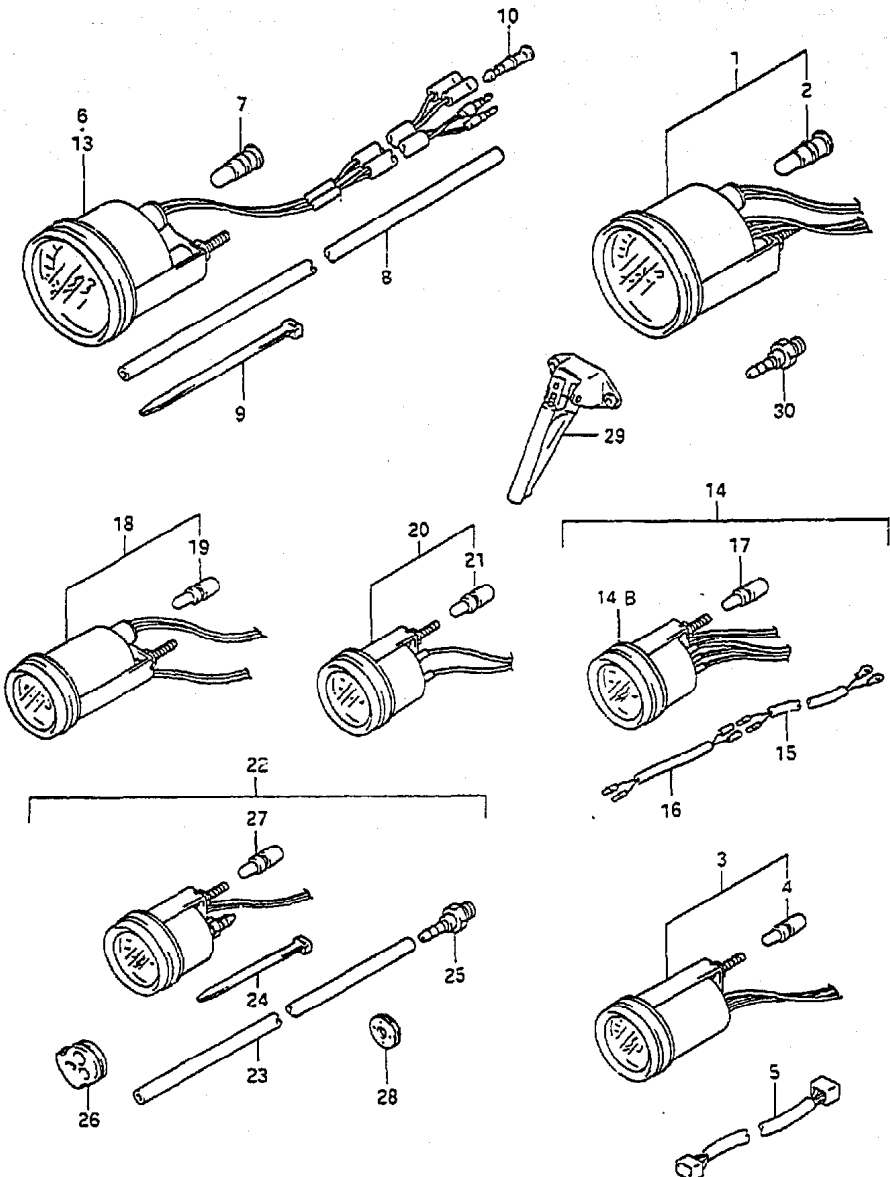


FIG. 37 (1- 3) OPT : METER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	34200-92E02	TACHOMETER	1	STD
2	09471-12179	.BULB	1	
3	34800-92E00	METER ASSY, TRIM	1	
4	09471-12180	.BULB	1	
5	36682-92E00	WIRE, TRIM GAUGE EXT	1	
6	34100-92E00	SPEEDOMETER	1	MAX 80M/H
7	09471-12179	BULB	1	
8	34191-92E00	TUBE	1	
9	09407-14407	BAND	2	
10	36615-96300	TERMINAL, RESIN	2	
13	34100-92E10	SPEEDOMETER	1	MAX 50M/H
14	34300-92E00	GAUGE ASSY, FUEL	1	
14B	34320-92E00	.GAUGE, FUEL	1	
15	34310-92E00	.LEAD, FUEL GAUGE	1	
16	34360-92E00	.ADAPTER, FUEL GAUGE	1	
17	09471-12180	.BULB	1	
18	34500-92E00	METER ASSY, HOUR	1	
19	09471-12180	.BULB	1	
20	34600-92E00	METER ASSY, VOLTAGE	1	
21	09471-12180	.BULB	1	
22-1	34650-92E00	GAUGE ASSY, WATER PRESSURE	1	30PSI
22-2	34650-92E10	GAUGE ASSY, WATER PRESSURE	1	15PSI
23	34191-92E00	.TUBE	1	
24	09407-14407	.BAND	2	
25	34652-92E00	.UNION	1	
26	36658-95600	.GROMMET	1	
27	09471-12180	.BULB	1	
28	09320-08028	.GROMMET	1	
29	34190-87D00	SENDER, SPEEDOMETER	1	
30	09362-09007	UNION, WATER PRESSURE	1	

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FIG. 38

FIG.38 (I- 4) OPT : PANEL SWITCH

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	34804-94701	SENDER SET, TRIM	1	~MODEL:94
1-2	34804-94711	SENDER SET, TRIM	1	MODEL:95~99
2-1	34801-94700	.TRIM, SENDER	1	FOR 34804-94701
2-2	34801-94710	.TRIM, SENDER	1	FOR 34804-94711
3	34802-95301	.ATTACHMENT, PTT	1	FOR 34804-94701
4	34803-94500	.GROMMET, SENDER LEAD	1	FOR 34804-94701
5	36658-95600	.GROMMET, TRIM SENDER WIRE	1	
6	36680-92E00	.WIRE ASSY, TRIM GAUGE	1	
7	36682-92E00	.WIRE, TRIM GAUGE	1	
8	09100-06113	.BOLT, TRIM SENDER	2	
9	09100-06131	.BOLT, PTT ATTACHMENT	2	FOR 34804-94701
10	09162-06006	.WASHER, PTT ATTACHMENT LOCK	2	FOR 34804-94701
11	09160-06082	.WASHER, PTT ATTACHMENT	2	FOR 34804-94701
12	09404-06432	.CLAMP	1	FOR 34804-94701
13-1	09407-14403	.CLAMP	1	
13-2	09407-14407	.CLAMP	5	FOR 34804-94701
13-3	09407-14407	.CLAMP	1	FOR 34804-94711
14-1	36660-94400	WIRE, SENDER EXT L	1	
14-2	36660-94480	WIRE, SENDER EXT S	1	
15	37100-92E00	PANEL ASSY, IGNITION SW	1	
16	37139-92E00	.PANEL	1	
17	37803-92E00	PANEL ASSY, EMERGENCY SW	1	
18	37825-92E00	.PANEL	1	
19	37210-92E00	PANEL ASSY, LIGHTING SW	1	
20	37212-92E00	.PANEL	1	
21	36990-87D00	TERMINAL & SLEEVE SET	1	

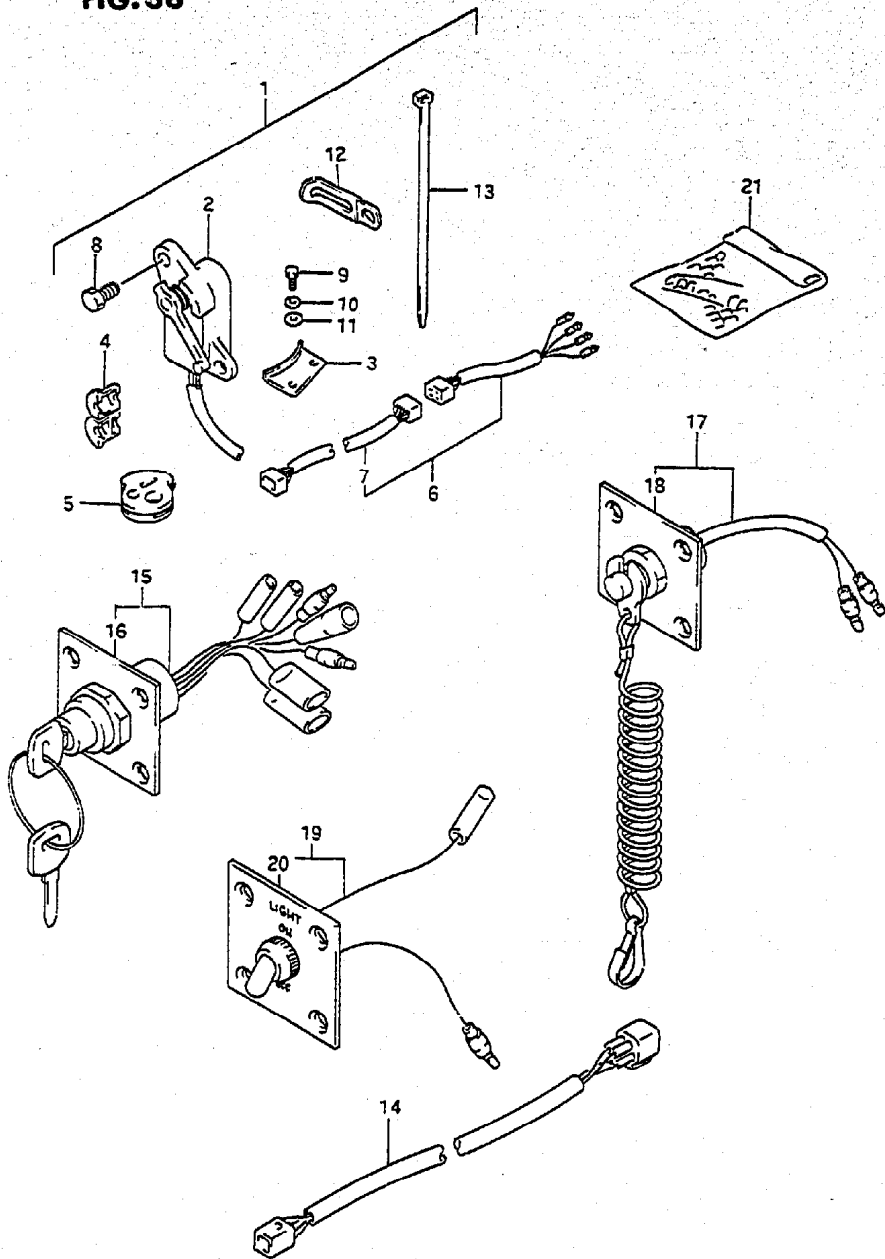


FIG. 39

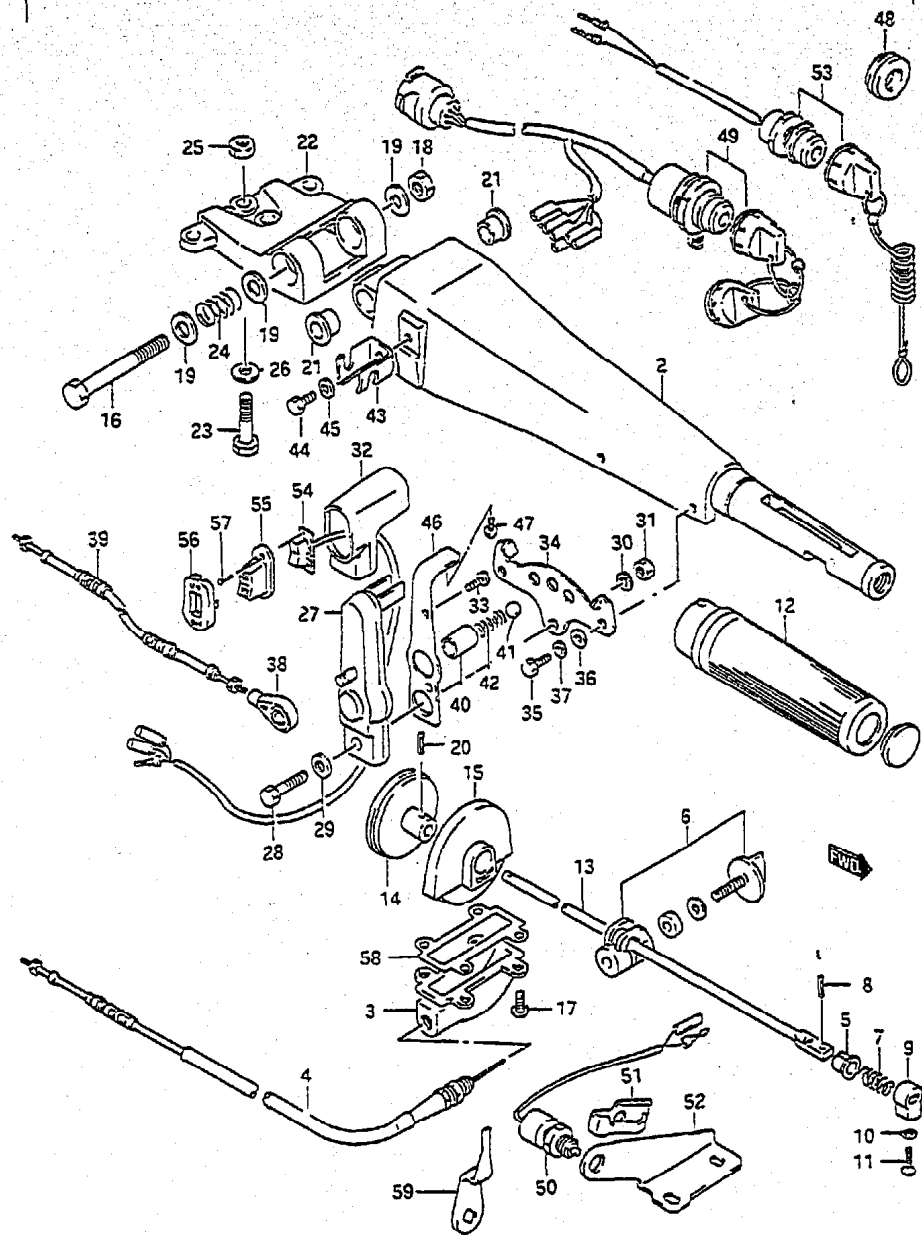


FIG. 39 (I- 5) OPTIONAL : HANDLE

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63001-95514-OED	HANDLE ASSY, TILLER (PTT)	1	→63001-95602-OED
2	63111-95503-OED	.HANDLE, TILLER	1	
3	63121-95501-OED	.COVER, TILLER HANDLE	1	
4	63610-95511	.CABLE ASSY, THROTTLE	1	
5	63225-93200	.BUSH, HANDLE ROD	1	
6	63240-96300	.ADJUSTER SET, HANDLE GRIP	1	
7	09440-12027	.SPRING	1	
8	63227-93200	.PIN, HANDLE ROD	1	
9	63223-92000	.STOPPER, HANDLE ROD	1	
10	09163-06001	.LOCK WASHER	1	
11	09126-06006	.SCREW	1	
12	63210-93E00	.GRIP, HANDLE	1	
13	63221-95500	.ROD, HANDLE	1	
14	63230-95501	.GEAR, THROTTLE CABLE	1	
15	63410-95500	.HOUSING, GEAR	1	
16	09100-10264	.BOLT	1	
17	09125-06053	.SCREW	4	
18	09159-10050	.NUT	1	
19	09160-10114	.WASHER	3	
20	09205-03012	.PIN	1	
21-1	09306-10007	.BUSH	4	FOR 63001-95511
21-2	09306-10009	.BUSH	4	FOR 63001-95513 63001-95514
22	43761-95502-OED	.BRACKET, TILLER HANDLE	1	
23	43762-95500	.BOLT, STEERING HANDLE BRACKET	2	
24	09440-22008	.SPRING	1	
25	43764-95500	.NUT, STRG HANDLE BRKT	2	
26	09160-10098	.WASHER	2	
27	21111-95512	.LEVER, CLUTCH	1	

COLOR : OED (GRAY)

REFER TO FIG.40 (I- 7) FOR MODEL:93-95
REFER TO FIG.40A(I-10) FOR MODEL:96-99

FIG. 39

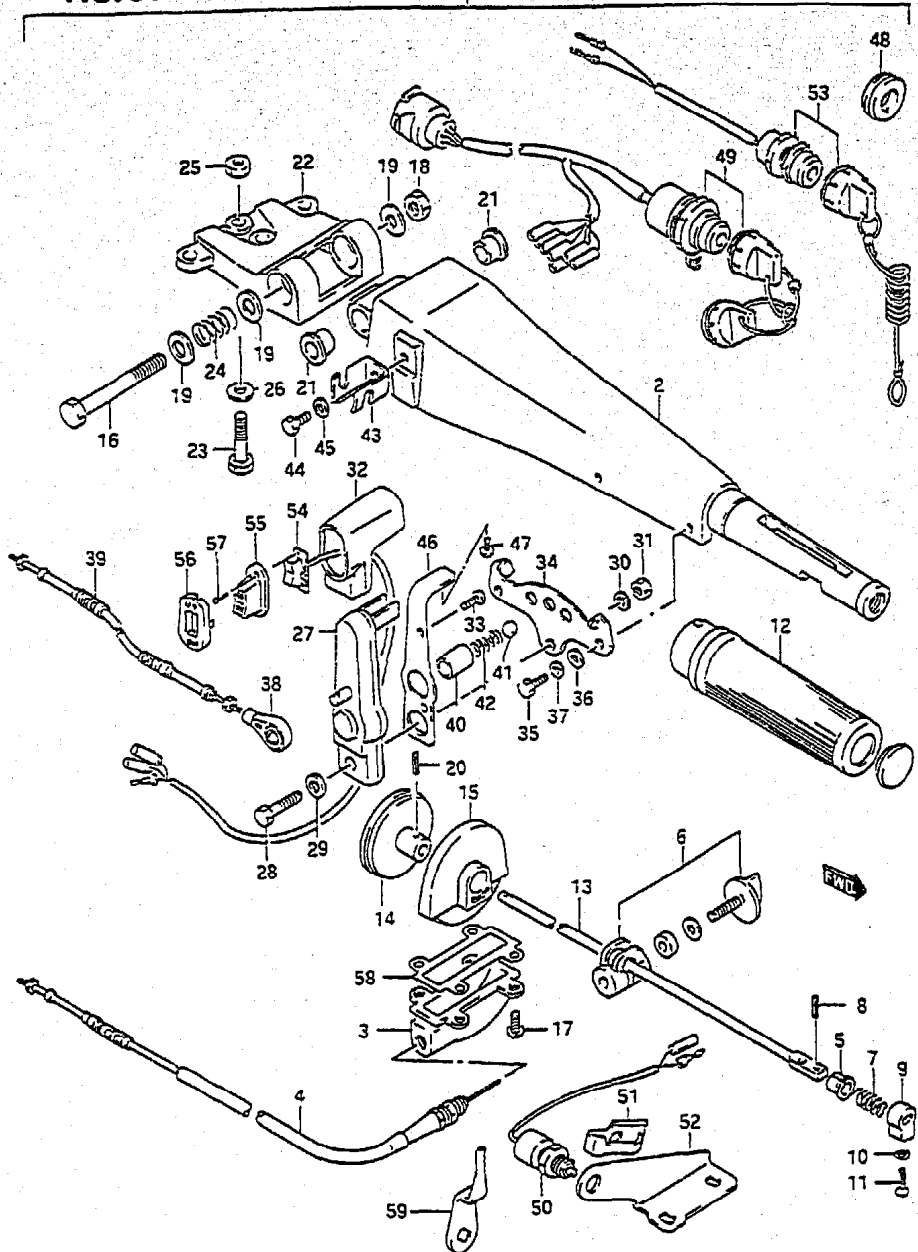


FIG. 39 (1- 6) OPTIONAL : HANDLE

REF.NO.	PART NO.	DESCRIPTION	QTY	REMARKS
28	09111-08073	.BOLT	1	
29	09160-10097	.WASHER	1	
30	09162-08007	.LOCK WASHER	1	
31	09140-08016	.NUT	1	
32	67261-95600	.GRIP	1	
33	09125-05042	.SCREW (5X10)	1	
34	21112-95501	.PLATE, CLUTCH LEVER	1	
35	01550-06167	.BOLT (6X16)	2	
36	09160-06036	.WASHER (6.5X18X1.5)	2	
37	09162-06006	.LOCK WASHER	2	
38	67467-94402	.CONNECTOR	1	
39	23230-95500	.CABLE ASSY, CLUTCH	1	
40	09180-11006	.SPACER	1	
41	09266-14001	.BALL	1	
42	09440-09021	.SPRING	1	
43	67341-94302	.HOLDER, REMOCON CABLE	1	
44	01550-06167	.BOLT (6X16)	1	
45	09160-06085	.WASHER	1	
46	21121-95502	.PANEL, CLUTCH LEVER	1	
47	03212-04103	.SCREW	2	
48	36656-94310	.GUIDE, EXTENSION HARNESS	1	
49	37110-94632	.SWITCH, IGNITION	1	
50	37721-95592	.SWITCH, NEUTRAL START	1	
51	37725-95300	.ACTUATOR, NEUTRAL SWITCH	1	
52	37726-95591	.BRACKET, NEUTRAL SWITCH	1	
53	37820-94460	.SWITCH ASSY, EMERGENCY	1	
54	37860-95590	.SWITCH, TRIM	1	
55	37869-95590	.CAP, TRIM SWITCH	1	
56	67263-95600	.CAP, GRIP	1	
57	09139-02003	.SCREW	2	
58	63119-95500	.GASKET, TILLER HANDLE COVER	1	
59	37729-95591	.LEVER, NEUTRAL SW	1	

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FIG. 40

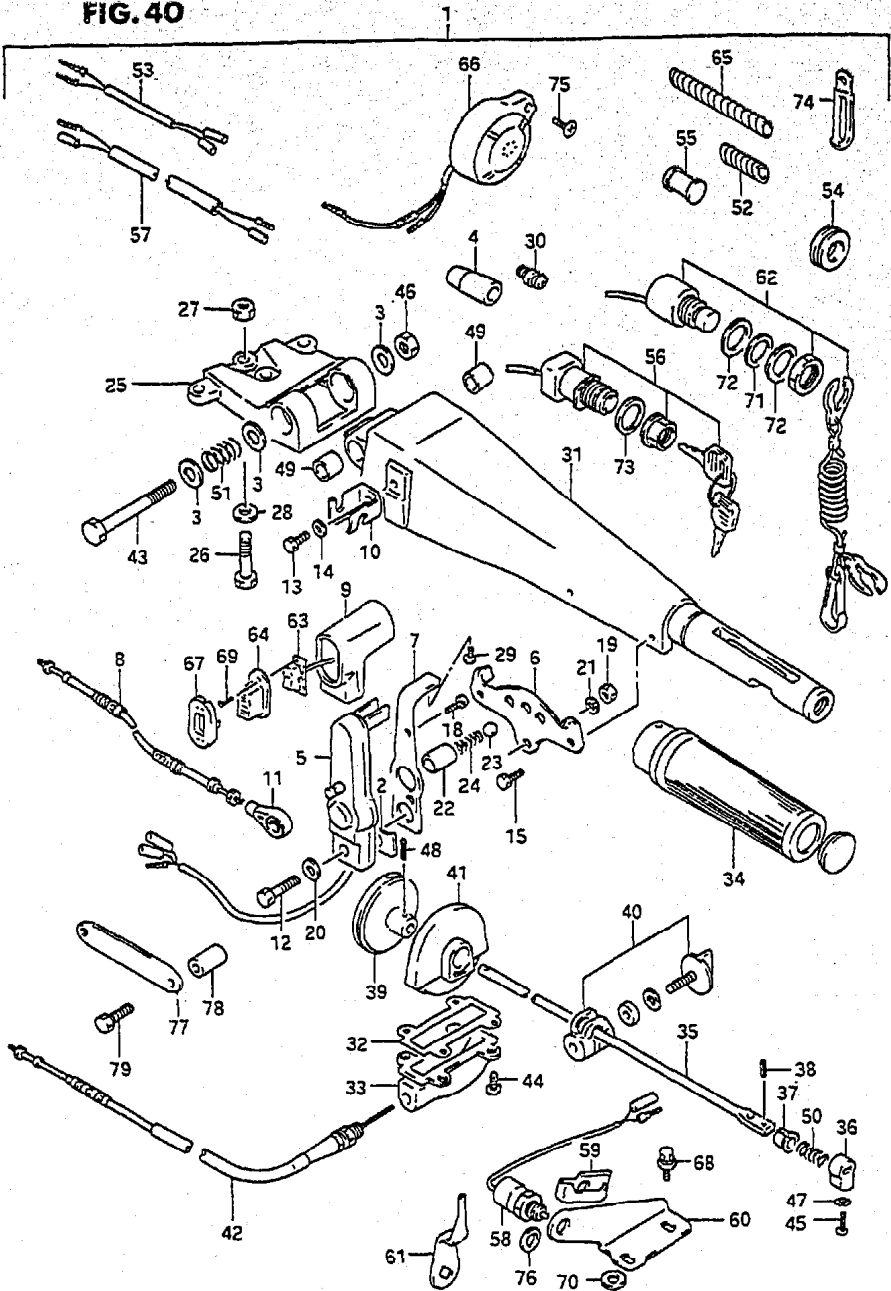


FIG. 40 (1-7) OPTIONAL : HANDLE (MODEL: 93-99)

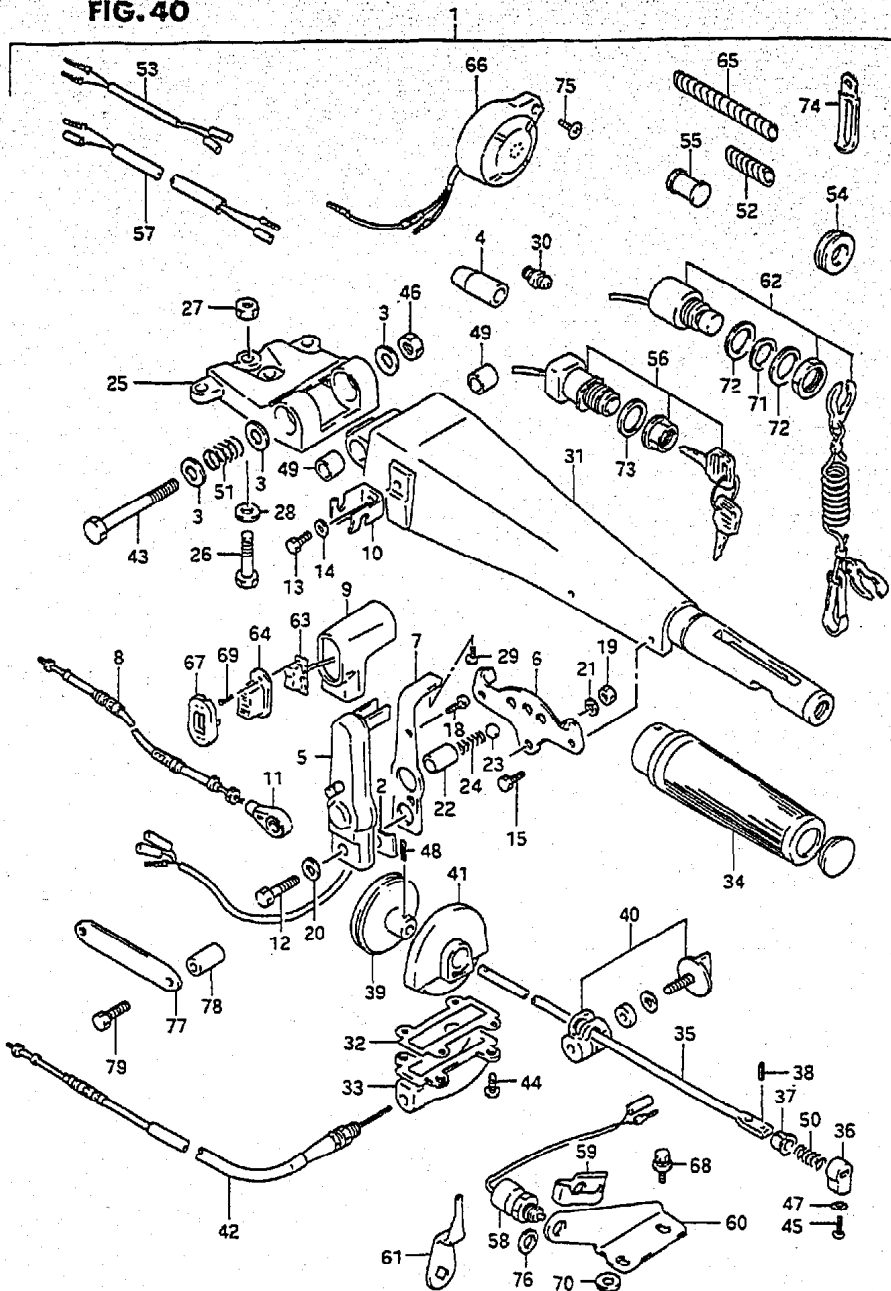
REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	63001-95602-OED	HANDLE ASSY, TILLER	1	
2	21115-95500	.PLATE, CLUTCH LEVER BOLT	1	
3	09160-10114	.WASHER, TILLER HANDLE BRKT	3	
4	09287-07002	.SEAL, CLUTCH CABLE	1	
5	21111-95512	.LEVER, CLUTCH	1	
6	21112-95501	.PLATE, CLUTCH LEVER	1	
7	21121-95502	.PANEL, CLUTCH LEVER	1	
8	23230-95500	.CABLE ASSY, CLUTCH	1	
9	67261-95600	.KNOB, CLUTCH	1	
10	67341-94302	.HOLDER, REMOCON CABLE	1	
11	67467-94402	.CONNECTOR, CLUTCH	1	
12	09111-08073	.BOLT, CLUTCH LEVER	1	
13	01550-06167	.BOLT, REMOCON CABLE HOLDER	1	
14	09160-06085	.WASHER, REMOCON CABLE HOLDER	1	
15	02162-06167	.BOLT, CLUTCH LEVER PLATE	2	
18	09125-05042	.SCREW, CLUTCH KNOB	1	
19	09140-08016	.NUT, CLUTCH LEVER	1	
20	09160-10097	.WASHER, CLUTCH LEVER	1	
21	09162-08007	.WASHER, CLUTCH LEVER LOCK	1	
22	09180-11006	.SPACER, CLUTCH NOTCH BALL	1	
23	09260-14001	.BALL, CLUTCH NOTCH	1	
24	09440-09021	.SPRING, CLUTCH NOTCH BALL	1	
25	43761-95502-OED	.BRACKET, STEERING HANDLE	1	
26	43762-95500	.BOLT, STRG HANDLE BRKT	2	
27	43764-95500	.NUT, STRG HANDLE BRKT	2	
28	09160-10098	.WASHER, HANDLE BRKT	2	
29	03212-04103	.SCREW, CLUTCH LEVER PANEL	2	
30	22511-99010	.NIPPLE, GREASE	1	
31	63111-95503-OED	.HANDLE, TILLER	1	
32	63119-95500	.GASKET, TILLER HANDLE COVER	1	
33	63121-95501-OED	.COVER, TILLER HANDLE	1	

COLOR : OED (GRAY)

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FIG.40



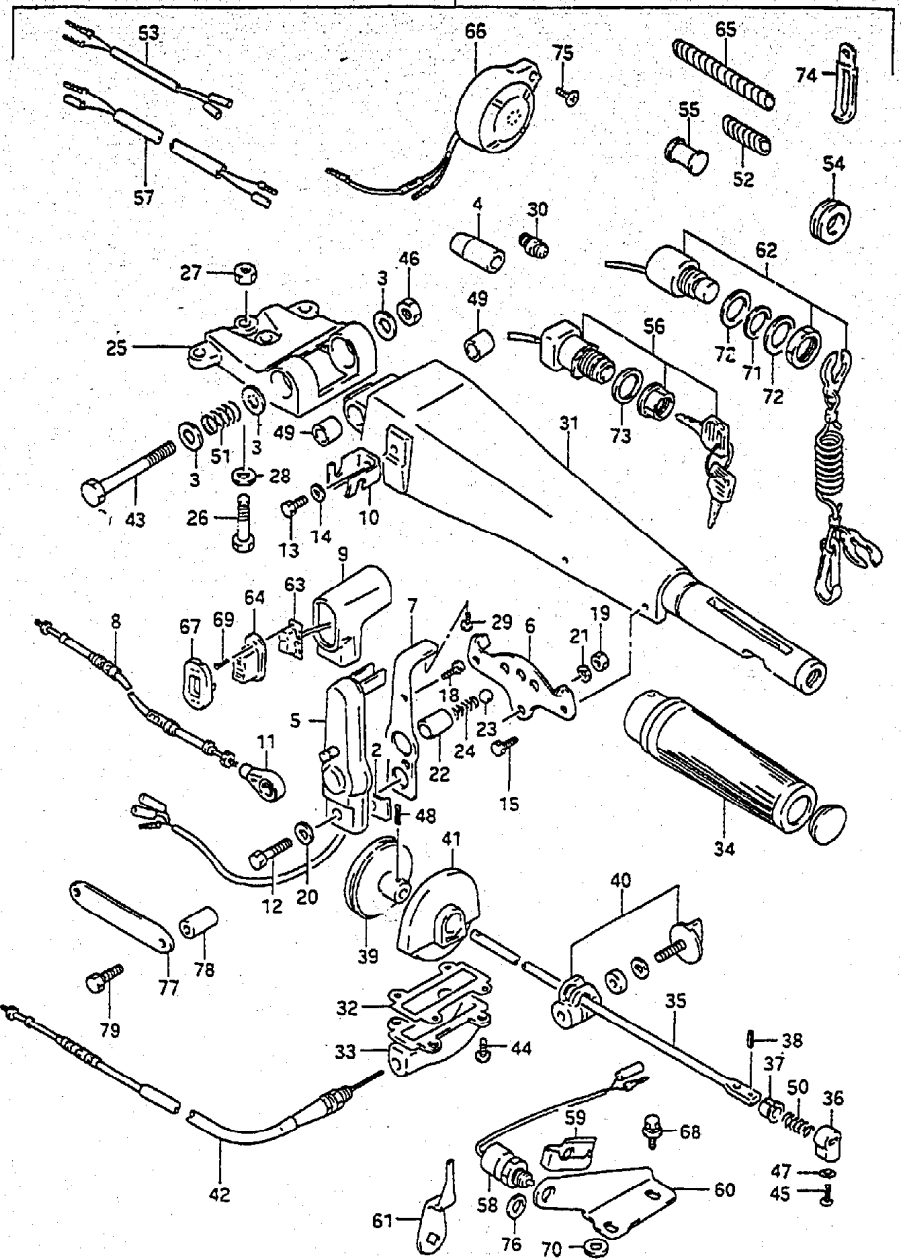
REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
34	63210-93E00	.GRIP	1	
35	63221-95500	.ROD, HANDLE	1	
36	63223-92D00	.STOPPER, HANDLE ROD	1	
37	63225-93200	.BUSH, HANDLE ROD	1	
38	63227-93200	.PIN, HANDLE ROD	1	
39	63230-95501	.GEAR, THROTTLE CABLE	1	
40	63240-96300	.ADJUSTER, HANDLE GRIP	1	
41	63410-95500	.HOUSING, GEAR	1	
42	63610-95511	.CABLE ASSY, THROTTLE	1	
43	09100-10264	.BOLT, TILLER HANDLE BRKT	1	
44	09125-06053	.SCREW, TILLER HANDLE COVER	4	
45	09126-06015	.SCREW	1	
46	09159-10050	.NUT	1	
47	09163-06001	.WASHER	1	
48	09205-03012	.PIN, GEAR	1	
49	09306-10009	.BUSH	4	
50	09440-12027	.SPRING	1	
51	09440-22008	.SPRING, TILLER HANDLE BRKT	1	
52	38423-95510	.TUBE, EMER SW TERMINAL	1	L:150→50
53	36647-95600	.WIRE, PTT RELAY	1	
54	36656-94310	.GROMMET, LEAD	1	
55	36663-94700	.CAP, HARNESS GROMMET	1	
56	37110-94632	.SWITCH ASSY, IGNITION	1	
57	37111-95310	.LEAD, EXT BUZZER	1	
58	37721-95592	.SWITCH, NEUTRAL	1	
59	37725-95300	.ACTUATOR, NEUTRAL SW	1	
60	37726-95591	.BRACKET, NEUTRAL SW	1	
61	37729-95591	.LEVER, NEUTRAL SW	1	
62	37820-92E00	.SWITCH ASSY, EMERGENCY	1	
63	37860-95590	.SWITCH, TRIM	1	
64	37869-95590	.CAP, TRIM SW	1	

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FIG.40 (1- 9) OPTIONAL : HANDLE (MODEL: 93-99).

FIG.40



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
65	38423-95510	.TUBE, 150	1	IG SW
66	38500-92X50	.BUZZER	1	
67	67263-95600	.CAP, GRIP	1	
68	09118-06027	.BOLT, NEUTRAL SW BRKT	2	
69	09139-02003	.SCREW, GRIP CAP	2	
70	09160-06104	.WASHER, NEUTRAL SW BRKT	1	
71	09160-12057	.WASHER, EMERGENCY SW	1	
72	09160-12067	.WASHER, EMERGENCY SW	2	
73	09160-25069	.WASHER, IGNITION SW	1	
74-1	09404-06432	.CLAMP, LEAD	2	
74-2	09404-10205	.CLAMP, LEAD	1	
75	03142-05253	.SCREW, BUZZER	1	
76	08322-01127	.WASHER, NEUTRAL SW	1	
77	21113-95500	.PLATE	1	
78	21114-95500	.SPACER	2	
79	09117-06035	.BOLT	2	

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FIG.42

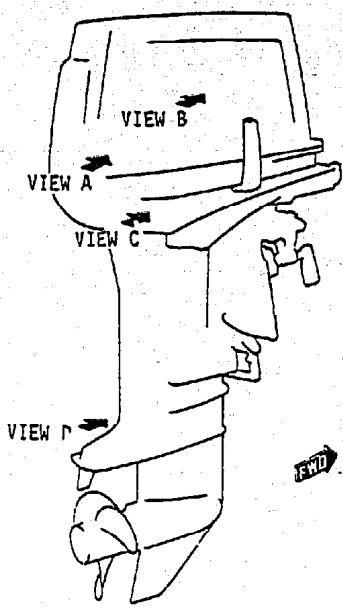
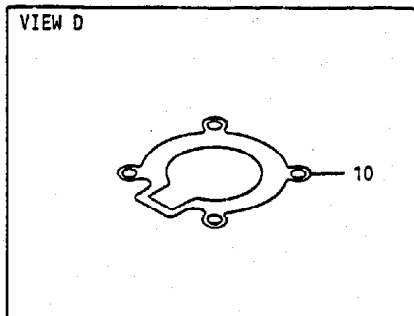
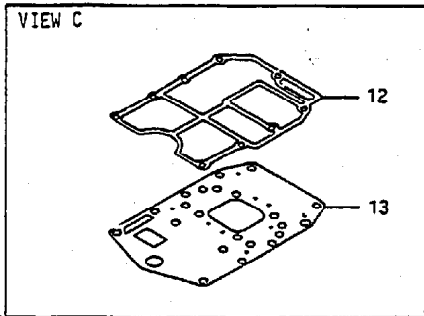
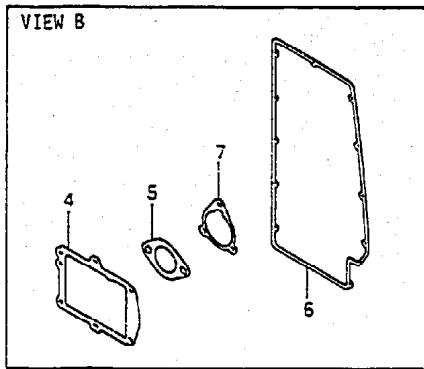
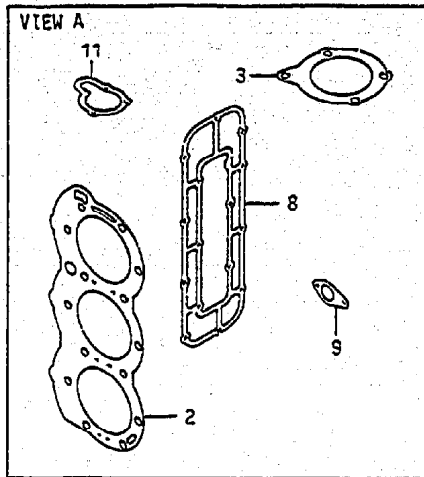
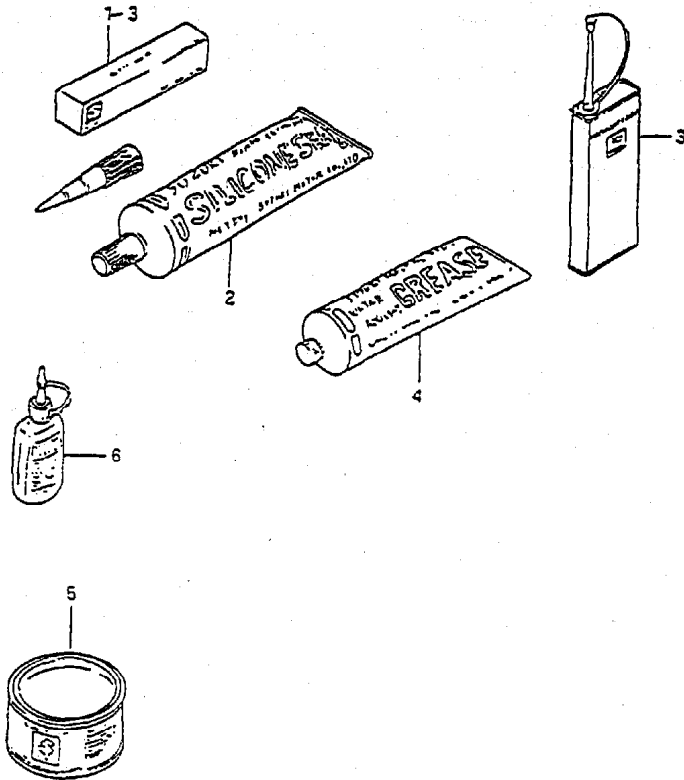


FIG.42 (I-12) GASKET SET

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11403-95829	GASKET SET	1	
2	11141-95621	.GASKET, CYLINDER HEAD	1	
3	11421-95610	.GASKET, UPPER OIL HSG	1	
4	13121-95520	.GASKET, INLET CASE	6	
5	13125-93010	.GASKET, CARBURETOR	3	
6	13853-94710	.GASKET, SILENCER COVER	1	
7-1	13855-93310	.GASKET, SILENCER	3	DT75
7-2	13855-95210	.GASKET, SILENCER	3	DT85
8	14151-95611	.GASKET, EXHAUST COVER	1	
9	16731-95520	.GASKET, OIL PUMP	1	
10	17472-95200	.GASKET, WATER PUMP PLATE	1	
11	17685-35510	.GASKET, THERMOSTAT	1	
12	51211-95630	.GASKET, ENGINE HOLDLER	1	
13	52113-95630	.GASKET, DRIVE SHAFT	1	

FIG. 43

FIG. 43 (I-13) OPTIONAL



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	99104-31140	LIQUID GASKET	1	FOR CRANKCASE (1207 B)
1-2	99000-31120	SILICONE SEAL	1	10G, FOR GEAR CASE
2	99000-31030	GASKET, LIQUID	1	50 G, FOR GEAR CASE
3	99000-32040	CEMENT, THREAD LOCK	1	200G
4	99000-25160	GREASE, WATER RESISTANT	1	250G
5	99000-25010	SUZUKI SUPER GREASE A	1	450G, FOR CRANK OIL SEAL
6-1	99000-32050	THREAD LOCK CEMENT	1	50G (1342)
6-2	99000-32020	THREAD LOCK CEMENT, SUPER	1	50G (1333B)
7-1	99011-95541-03A	MANUAL, OWNER'S	1	MODEL: 89 NOT SHOWN
7-2	99011-95542-03A	MANUAL, OWNER'S	1	MODEL: 90 NOT SHOWN
7-3	99011-95543-03A	MANUAL, OWNER'S	1	MODEL: 91 NOT SHOWN
7-4	99011-95544-03A	MANUAL, OWNER'S	1	MODEL: 92 NOT SHOWN
7-5	99011-95545-03A	MANUAL, OWNER'S	1	MODEL: 93 NOT SHOWN
7-6	99011-95546-03A	MANUAL, OWNER'S	1	MODEL: 94 NOT SHOWN
7-7	99011-95547-03A	MANUAL, OWNER'S	1	MODEL: 95 NOT SHOWN
7-8	99011-95549-03A	MANUAL, OWNER'S	1	MODEL: 96 NOT SHOWN
7-9	99011-95551-03A	MANUAL, OWNER'S	1	MODEL: 97 NOT SHOWN
7-10	99011-95552-03A	MANUAL, OWNER'S	1	MODEL: 98 NOT SHOWN
7-11	99011-95553-03A	MANUAL, OWNER'S	1	MODEL: 99 NOT SHOWN